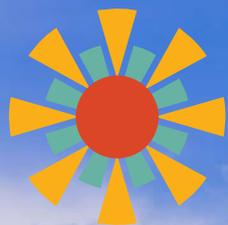


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# Pleasurebent Tours

**DESTINATIONS** Issue No. 129  
December 2019 - October 2020



COVER: Lake Brienz, Switzerland  
Grand Tour of Austria & Switzerland  
July 13 - 26, 2020 | PAGES 14-15

[PleasurebentTours.com](http://PleasurebentTours.com)

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Dear Friends in Travel,

This brochure is your ticket to see the world with Pleasurebent Tours in the coming year. In addition to many new and exciting tours, we are pleased to announce recent enhancements for Pleasurebent Tours guests. First, we have included extensive Activity Level Ratings for all of our tours. These will help you to match your abilities to each tour's activities. You can read more about these levels on page 23 of this brochure. Second, after much research we have a new travel insurance partner, Travelex. You will notice better coverage at lower prices, and no aged-based policies. And third, we have expanded our website with complete day-by-day itineraries and other up-to-date tour information.

On a final note, we still have a few spots to get away for the Thanksgiving at the Hotel Del Coronado Tour, Nov. 27-30, 2019, and hope you can join us. We can't wait to see you the next time you choose to travel with Pleasurebent Tours!

"Not all those who wander are lost." – J.R.R. Tolkien  
– From the Staff of Pleasurebent Tours

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We proudly partner with the best:





## New York Holiday Featuring *Moulin Rouge! The Musical*

There is no place like New York for unique holiday happenings in must-see places like the Metropolitan Museum of Art and the New York Botanical Garden or for iconic holiday experiences such as seeing the Radio City Rockettes and shopping in the city's holiday markets. We'll see *Moulin Rouge! The Musical*, enjoy the city's singular cuisine, take a comprehensive City Tour and more. Join us for an unforgettable holiday trip to the Big Apple!

### The Best of the Big Apple

- Stay at the centrally located, 4-star Grand Hyatt New York.
- Enjoy a dinner at a New York steakhouse.
- Have an Italian feast in Times Square.

### See the Sights

- Take a guided city tour, including the World Trade Center Site, the Empire State Building, the Flat Iron Building, Battery Park to view the Statue of Liberty, South Street Seaport, the Brooklyn Bridge, SoHo, Greenwich Village, the Theater District, Times Square, Hell's Kitchen, Columbus Circle, Lincoln Center, Central Park, Little Italy and Chinatown.
- Visit the Metropolitan Museum of Art, featuring the Neapolitan Baroque Crèche under the museum's Christmas tree.
- Rockefeller Center Christmas Tree and Top of the Rock.
- Shop at the Bryant Park Winter Village.
- Holiday Train Show at the New York Botanical Garden.

### Must-see Shows

- Take your fantastic seat for the Radio City Rockettes Christmas Spectacular.
- Join us on Broadway in orchestra center seats for *Moulin Rouge! The Musical*, this year's smash hit!

🕒 5 days, 4 nights

📅 Sunday December 15 –  
Thursday December 19, 2019

📊 Activity Level: 3 *Moderate*

✈️ Air 🚌 Motorcoach

### Package Pricing

Deposit: \$200

**\$2,462 per person**

Double occupancy

**\$2,970 per person**

Single occupancy

### Price Includes

- Roundtrip air transportation to New York\*
- All transfers & motorcoach transportation
- Pick-up/livery service
- 4 nights lodging
- 6 meals
- Admissions & show tickets as described
- Services of a tour director
- Baggage handling
- Driver & local guide tips

For more information about this tour and other tours, visit [PleasurebentTours.com](http://PleasurebentTours.com).



🕒 4 days, 3 nights  
 📅 Friday December 6 – Monday December 9, 2019  
 📊 Activity Level: 1 *Easy*  
 🚌 Motorcoach 🚢 Cruise

## Magical Holiday Lights of Arizona & California

Join Pleasurebent Tours as we travel west on this tour that combines holiday-themed experiences with great sightseeing and special accommodations. We will enjoy the Lake Havasu Holiday Lights Boat Parade from the Nautical Beachfront Resort Lake Havasu, a jet-boat tour, Joshua Tree National Park, Palm Springs Hilton Hotel, the Palm Springs Aerial Tramway, the Mission Inn Festival of Lights and much more!

### Tour Highlights

- Lake Havasu Holiday Lights Boat Parade
- Lakeside resort hotel
- Jet-boat tour
- Joshua Tree National Park
- Palm Springs Festival of Lights Parade
- Palm Springs tour
- Palm Springs Aerial Tramway
- Mission Inn Festival of Lights

### Package Pricing

Deposit: \$80

**\$1,195 per person**      **\$1,595 per person**  
 Double occupancy      Single occupancy

### Price Includes

- Roundtrip motorcoach transportation
- Pick-up/livery service
- 3 nights lodging
- 6 meals
- Jet-boat tour
- Admissions as described
- Services of a tour director
- Baggage handling
- Bus refreshments
- Driver tips



🕒 5 days, 4 nights  
 📅 Sunday December 29, 2019 – Thursday January 2, 2020  
 📊 Activity Level: 2 *Relaxed*  
 🚌 Motorcoach 🚢 Cruise

## Tournament of Roses Parade and Los Angeles

This 5-day and 4-night adventure is always popular. The highlight of this tour is the Tournament of Roses Parade, in Pasadena, California, one of the most widely recognized parades in the world. This year we stay close to the ocean in Marina del Rey, take in the Rose Parade, see float decorating, enjoy the sights of Los Angeles and have a festive New Year's Eve celebration cruise.

### Tour Highlights

- Tournament of Roses Parade
- Float decorating viewing
- New Year's Eve dinner cruise & fireworks
- La Brea Tar Pits & Museum
- Petersen Automotive Museum
- Los Angeles city tour

### Package Pricing

Deposit: \$150

**\$1,717 per person**      **\$2,223 per person**  
 Double occupancy      Single occupancy

### Price Includes

- Roundtrip motorcoach transportation
- Pick-up/livery service
- 4 nights lodging
- 7 meals & cruise
- Admissions as described
- Rose Parade Ticket, souvenir seat cushion & pin
- Services of a tour director
- Baggage handling
- Bus refreshments
- Driver tips

For more information about these tours and other tours, visit [PleasurebentTours.com](http://PleasurebentTours.com).



## The Heart of Texas

Travel with Pleasurebent Tours to see the must-see sights and hidden gems of the center of the Lone Star State—Waco, Austin and San Antonio. Waco is famous as the home of Magnolia and other businesses linked to HGTV's hit show *Fixer Upper* with Chip and Joanna Gaines, and one of the country's best mammoth sites. In Austin we'll visit the State Capitol, take a two-step lesson at a Honky Tonk, and take a day trip to Fredericksburg to visit The Texas White House. Rounding out this tour with the city of San Antonio, you'll see The Alamo, experience the Riverwalk and more. Come explore this wonderful part of the country.

### Waco - home of HGTV's *Fixer Upper*

- Dine at notable restaurants such as George's and Diamondback's.
- City highlights tour including the town's famous suspension bridge, the Brazos River, Baylor University, the historic district, Magnolia Market and some *Fixer Upper* fan favorites.
- Tour the Dr. Pepper Museum and visit the Waco Mammoth National Monument.
- Spend time shopping at The Silos and the Homestead Craft Village.

### Experience Austin

- Tour the historic State Capitol.
- Visit Hill Country.
- Tour Fredericksburg and the Lyndon B. Johnson Ranch.
- Take a two-step lesson at a honky-tonk and enjoy a Texas barbecue dinner.

### Historic San Antonio

- See the Alamo and take a walking tour of the city.
- Tour the Botanical Garden, the Witte Museum and Historic Market Square.
- View San Antonio from the top of the Tower of the Americas at a farewell dinner

 7 days, 6 nights

 Wednesday January 22 –  
Tuesday, January 28, 2020

 Activity Level: 3 *Moderate*

 Air  Motorcoach

### Package Pricing

Deposit: \$200

**\$2,053 per person**

Double occupancy

**\$2,496 per person**

Single occupancy

### Price Includes

- Roundtrip air transportation to Dallas/San Antonio\*
- All transfers & motorcoach transportation
- Pick-up/livery service
- 6 nights lodging
- 10 meals
- Admissions as described
- Services of a tour director
- Baggage handling
- Driver & local guide tips

For more information about this tour and other tours, visit [PleasurebentTours.com](https://PleasurebentTours.com).



## New Mexico Soars!

Travel with our expert guide as we take you on a tour to explore the wildlife and skies of New Mexico! New Mexico's species list encompasses birds that dwell in desert scrub, riparian woodland, and high-elevation coniferous forest, among other habitats. We witness morning and evening ascents of Sandhill cranes and geese, see the world's premier astronomical radio observatory, and learn about the future of space travel. Come explore New Mexico with us this winter.

### Tour Highlights

- Sandhill Cranes & Snow Geese
- Very Large Array
- Bosque del Apache National Wildlife Refuge
- Spaceport America
- Las Cruces

🕒 4 days, 3 nights

📅 Monday February 3 – Thursday February 6, 2020

📊 Activity Level: 3 *Moderate*

🚌 Motorcoach

### Package Pricing

Deposit: \$80

**\$1,058 per person** **\$1,285 per person**  
 Double occupancy      Single occupancy

### Price Includes

- Roundtrip motorcoach transportation
- Admissions as described
- Pick-up/livery service
- Services of a tour director
- 3 nights lodging
- Bus refreshments
- 7 meals
- Driver tips
- Baggage handling



## Grand Canyon National Park & Railway

The Grand Canyon is undoubtedly one of the most beautiful wonders of the world and it shimmers with unique winter beauty. Besides the lack of crowds and mild weather at the South Rim, the winter sun is lower in the sky; it doesn't set directly over the canyon, but instead cloaks the rocky peaks and crevasses in lovely purple, pink and orange hues. The scenery viewed from historic Grand Canyon Railway is also breathtaking at this time of year.

### Tour Highlights

- Full day in Grand Canyon National Park
- Bearizona Tour
- Observation Dome Seats on the Grand Canyon Railway
- Grand Canyon Railway Hotel in Williams
- Little America Hotel in Flagstaff

🕒 3 days, 2 nights

📅 Friday February 28 – Sunday March 1, 2020

📊 Activity Level: 2 *Relaxed*

🚌 Motorcoach      🚆 Rail

### Package Pricing

Deposit: \$80

**\$973 per person** **\$1,145 per person**  
 Double occupancy      Single occupancy

### Price Includes

- Roundtrip motorcoach transportation
- Admissions as described
- Pick-up/livery service
- Train ticket
- 2 nights lodging
- Services of a tour director
- 5 meals
- Bus refreshments
- Baggage handling
- Driver tips

For more information about these tours and other tours, visit [PleasurebentTours.com](http://PleasurebentTours.com).



## Northern Florida Coastal with St. Augustine & Amelia Island

Discover the history and beauty of the extraordinary Atlantic coast of Florida. Our expert guides bring insight into Spanish colonial times, visits to top gardens and museums, fine coastal dining and beautiful sights. We visit Amelia Island, an unforgettable destination full of wild-life, pristine waters and historic locations. We explore St. Augustine, our nation's oldest city; filled with living history experiences, centuries-old Spanish colonial buildings, hidden courtyards, brick-lined streets and horse-drawn carriages. And we tour Jacksonville, known for its stunning beaches, arboretum and Cummer Museum.

### Amazing Amelia Island

- Tour Amelia Island and the explore the town of Fernandina Beach
- Visit Ft. Clinch State Park to see large, live oaks, gopher tortoises, painted buntings and other species.
- Stay at the Omni Amelia Island Plantation Resort, with 3.5 miles of private beaches.

### Historic St. Augustine

- The oldest continually inhabited European-established Settlement in the United States.
- Take the famous trolley tour and see the Villa Zorayda, the Lightner Museum, the Cathedral Basilica, the Governor's House and the Castillo de San Marcos.
- Tour the Colonial Experience, the Oldest House, San Sebastian Winery, and Whetstone Chocolates.
- Dine on coastal dishes at O.C. White's and the Columbia Restaurant.
- Relax oceanside for 3 nights at the Hampton Inn St. Augustine on Vilano Beach.

### Jacksonville Attractions

- See the World Golf Hall of Fame.
- Take in the priceless collections and abundant gardens at the Cummer Museum.
- Walk through the Jacksonville Arboretum.
- Final night stay the Doubletree Riverside Hotel in downtown Jacksonville.

 7 days, 6 nights

 Tuesday February 18 –  
Monday February 24, 2020

 Activity Level: 2 *Relaxed*

 Air  Motorcoach  Cruise

### Package Pricing

Deposit: \$200

**\$2,949 per person**

Double occupancy

**\$3,599 per person**

Single occupancy

### Price Includes

- Roundtrip air transportation to Jacksonville\*
- All transfers & motorcoach transportation
- Pick-up/livery service
- 6 nights lodging
- 12 meals
- St. Augustine boat tour
- Admissions & tours as described
- Services of a tour director
- Baggage handling
- Driver & local guide tips

For more information about this tour and other tours, visit [PleasurebentTours.com](https://PleasurebentTours.com).



🕒 5 days, 4 nights

📅 Monday March 2 –  
Friday March 6, 2020

📊 Activity Level: 3 *Moderate*

🚌 Motorcoach

## Death Valley

Come with us on a wonderful tour to Death Valley National Park, which contains a wealth of geological wonders! Awesome canyons and mighty mountains combine with sculpted rock formations and isolated valleys to provide an array of sightseeing on this trip.

### Tour Highlights

- Lunch at the Wickenburg Ranch
- Touring amazing Death Valley
- Ubehebe Crater
- Badwater and Devil's Golf Course
- Cruise USS Riverside
- Night at Westin Lake Las Vegas Resort
- 2 nights at Oasis Ranch in Furnace Creek
- Night on the Colorado River at the Golden Nugget in Laughlin

### Package Pricing

Deposit: \$150

**\$1,447 per person**  
Double occupancy

**\$1,811 per person**  
Single occupancy

### Price Includes

- Roundtrip motorcoach transportation
- Pick-up/livery service
- 4 nights lodging
- 9 meals
- Admissions as described
- Services of a tour director
- Baggage handling
- Bus refreshments
- Driver tips



🕒 5 days, 4 nights

📅 Monday March 23 –  
Friday March 27, 2020

📊 Activity Level: 2 *Relaxed*

🚌 Motorcoach    🚢 Cruise & Ferry

## Catalina Island & Whale Watching

Experience the beauty of Catalina Island. This tour will take you on an unforgettable adventure to experience the nature and wildlife of the Pacific Coast from rugged canyons to serene beaches and from wild bison to blue whales! This wondrous place, just a few hours from Tucson, will offer us a temperate getaway and the nature-lover's paradise with a 2-night stay in Dana Point at Doheny Beach followed by 2 nights on Catalina Island.

### Tour Highlights

- Dana Point Harbor & Doheny Beach
- Whale Watching Cruise
- Catalina Island
- Avalon scenic tour
- Bison Expedition
- Descanso Beach Club
- Glass-bottom boat cruise

### Package Pricing

Deposit: \$150

**\$1,755 per person**  
Double occupancy

**\$2,250 per person**  
Single occupancy

### Price Includes

- Roundtrip motorcoach transportation
- Pick-up/livery service
- 4 nights lodging
- 8 meals
- Admissions as described
- Catalina Island Ferry
- Whale watching cruise
- Services of a tour director
- Baggage handling
- Bus refreshments
- Driver tips

For more information about these tours and other tours, visit [PleasurebentTours.com](http://PleasurebentTours.com).



🕒 6 days, 5 nights

📅 Wednesday April 15 - Monday April 20, 2020

📊 Activity Level: 3 *Moderate*

✈️ Air 🚐 Motorcoach 🚢 Ferry

## Skagit Tulip Festival & Seattle

Wake up your senses with our journey to the Skagit Tulip Festival and Seattle! We explore the beautiful tulip farms of the Skagit Valley and enjoy the events of their annual Tulip Festival. We experience the dazzling fields of flowers at RoozenGaarde and Tulip Town and walk the homemade quilt show in Anacortes. Our adventures in Seattle include a ferry ride to spend the day on Bainbridge Island and tours of the world-famous Pike Place Market and the Chihuly Garden and Glass.

### Tour Highlights

- Skagit Valley Tulip Festival
- RoozenGaarde & Tulip Town
- Anacortes Quilt Walk
- LaConner Galleries/Sculptures
- Bainbridge Island - Naval Museum
- Bloedel Reserve
- Chihuly Garden, Space Needle
- Pike Place Market

### Package Pricing

Deposit: \$200

**\$1,944 per person**

Double occupancy

**\$2,187 per person**

Single occupancy

### Price Includes

- Roundtrip air transportation to Seattle\*
- All transfers & motorcoach transportation
- Pick-up/livery service
- 5 nights lodging
- 9 meals
- Admissions as described
- Ferry passage
- Services of a tour director
- Baggage handling
- Bus refreshments
- Driver tips



🕒 5 days, 4 nights

📅 Wednesday April 22 - Sunday April 26, 2020

📊 Activity Level: 3 *Moderate*

🚐 Motorcoach 🚗 Jeeps

## Canyon de Chelly & Monument Valley

Grab your camera and join us on this 5-day and 4-night adventure as we travel to northern Arizona and southern Utah and Navajo Nation to discover spectacular sandstone formations, majestic red rocks and Native American history. Experience memorable landscapes with our top guides and the best dining and lodging the area has to offer.

### Tour Highlights

- Sedona and Flagstaff
- Lowell Observatory
- Wupatki National Monument
- Navajo Code Talkers Museum
- Jeep tours of Monument Valley & Canyon de Chelly National Monument
- Historic La Posada Hotel in Winslow

### Package Pricing

Deposit: \$150

**\$1,629 per person**

Double occupancy

**\$1,863 per person**

Single occupancy

### Price Includes

- Roundtrip motorcoach transportation
- Pick-up/livery service
- 4 nights lodging
- 9 meals
- Jeep tours
- Admissions as described
- Services of a tour director
- Baggage handling
- Bus refreshments
- Driver tips

For more information about these tours and other tours, visit [PleasurebentTours.com](http://PleasurebentTours.com).



🕒 6 days, 5 nights

📅 Monday May 18 – Saturday May 23, 2020

📊 Activity Level: 3 *Moderate*

🚌 Motorcoach 🚂 Rail 🚙 Jeep

## Durango, Silverton & Ouray

This springtime tour to the southwest Colorado mountains is filled with fantastic scenery and unique history. We experience Mesa Verde National Park, ride the Durango–Silverton Narrow Gauge Railroad, travel on jeeps in the Rockies and stay in the historic La Posada Hotel. We stay in Ouray – one of our favorite destinations – nestled in the quiet serenity of a box canyon so picturesque it's been dubbed the “Switzerland of America”

### Tour Highlights

- Mesa Verde National Park
- Durango–Silverton Narrow Gauge Railroad
- Million Dollar Highway
- Ouray Hot Springs
- Jeep tour in the Rockies
- Historic La Posada in Winslow

### Package Pricing

Deposit: \$150

<b>\$1,926 per person</b>	<b>\$2,169 per person</b>
Double occupancy	Single occupancy

### Price Includes

- Roundtrip motorcoach transportation
- Pick-up/livery service
- 5 nights lodging
- 12 meals
- Admissions as described
- Train ticket
- Jeep tour
- Services of a tour director
- Baggage handling
- Bus refreshments
- Driver tips



🕒 4 days, 3 nights

📅 Friday May 29 – Monday June 1, 2020

📊 Activity Level: 2 *Relaxed*

🚌 Motorcoach

## Temecula Balloon & Wine Festival

Come away with us for a long weekend in the premier wine region of Southern California, Temecula! We'll spend an entire day at the annual Temecula Valley Balloon and Wine Festival where we see beautiful balloon launches, take in live music, taste amazing wines and even go up in a tethered balloon. We'll spend another full day touring the wineries of the region and exploring the quaint Old Town. With a complimentary nightly reception at the hotel, this tour is sure to be a fun, relaxing getaway from start to finish!

### Tour Highlights

- Balloon & Wine Festival
- Tethered Balloon Ride
- Wine Tour & Tastings
- Lunch at a Winery
- Nightly Happy Hour
- Farewell Dinner in Temecula

### Package Pricing

Deposit: \$80

<b>\$1,369 per person</b>	<b>\$1,593 per person</b>
Double occupancy	Single occupancy

### Price Includes

- Roundtrip motorcoach transportation
- Pick-up/livery service
- 3 nights lodging
- 5 meals
- Admissions as described
- Tethered balloon ride
- Services of a tour director
- Baggage handling
- Bus refreshments
- Driver tips

For more information about these tours and other tours, visit [PleasurebentTours.com](http://PleasurebentTours.com).



## Historic Virginia with Jamestown, Williamsburg, Monticello & More!

Step back in time as we tour Virginia, a state replete with historical significance. The founding of the country will unfold before you in Jamestown and Colonial Williamsburg. We'll see museums filled with artifacts of early American history and the homes of Thomas Jefferson in Monticello, James Madison in Montpelier and Patrick Henry in Scotchtown. Virginia's hospitality will also be evident in the dining experiences and impeccable hotel accommodations planned for this tour, including a day exploring Norfolk and Virginia Beach. This tour is perfect for history and architecture buffs and nature lovers.

### Historic Jamestown, Colonial Williamsburg & Yorktown

- Tour Historic Jamestown and Jamestown Settlement, with recreations of the Jamestown Fort, the Powhatan Indian Village and three ships.
- See where America's independence was won at the site of one of the last Revolutionary War battles, Yorktown.
- Explore the American Revolution Museum - one of the *New York Times* "52 Places to Visit in 2019"
- Extensive Colonial Williamsburg touring, with a 4-night stay at the newly renovated Williamsburg Lodge.

### Founding Fathers' Homes & Museums

- We tour Monticello, the home of the author of the Declaration of Independence, Thomas Jefferson, known for its architectural beauty and historical significance.
- Explore Montpelier, the lifelong home of James Madison, Father of the Constitution, architect of the Bill of Rights and fourth President of the United States; and his beloved wife Dolly.
- Visit Scotchtown to see the original standing home of Patrick Henry, patriot and orator of the Revolution. This is the home where he conceived his famous "Liberty or Death" speech.

### Richmond, Norfolk & Virginia Beach

- Locally-guided tour of historic Richmond, including the state capitol, Broad Street, Jackson Ward and Monumental Church.
- Explore historic Norfolk, including the Botanical Garden to see their beautiful collections of roses, camellias and other flowers, and their very popular Butterfly House.
- Ocean-front lunch on the boardwalk in Virginia Beach and a tour of the extensive Mariners' Museum and Park - one of the most comprehensive maritime museums in the world.

🕒 8 days, 7 nights

📅 Wednesday May 6 –  
Wednesday May 13, 2020

📊 Activity Level: 3 *Moderate*

✈️ Air 🚌 Motorcoach

### Package Pricing

Deposit: \$200

**\$3,366 per person**

Double occupancy

**\$3,663 per person**

Single occupancy

### Price Includes

- Roundtrip air transportation to Richmond\*
- All transfers & motorcoach transportation
- Pick-up/livery service
- 7 nights lodging
- 15 meals
- Admissions & tours as described
- Services of a tour director
- Baggage handling
- Bus refreshments
- Driver & local guide tips

For more information about this tour and other tours, visit [PleasurebentTours.com](https://www.PleasurebentTours.com).



🕒 5 days, 4 nights

📅 Monday June 15 –  
Friday June 19, 2020

📊 Activity Level: 2 *Relaxed*

🚌 Motorcoach

## Southern California Coastal

Escape the summer heat as we discover unique seaside villages, gorgeous beaches and a laid-back vibe. Join us for a refreshing tour of the southern California coast, centered in La Jolla. Enjoy the sights and sounds of the Pacific Ocean, with its cooling breezes and crashing surf! We'll explore La Jolla to Temecula to Oceanside while enjoying wonderful cuisine.

### Tour Highlights

- Tide Pools
- La Jolla Cove
- Scripps Institution's Birch Aquarium
- Lavender Farm
- San Diego Botanic Garden in Encinitas
- Callaway Vineyards
- Mission San Luis Rey in Oceanside

### Package Pricing

Deposit: \$150

**\$1,629 per person**   **\$1,944 per person**  
 Double occupancy   Single occupancy

### Includes

- Roundtrip motorcoach transportation
- Pick-up/livery service
- 4 nights lodging
- 7 meals
- Admissions as described
- Services of a tour director
- Baggage handling
- Bus refreshments
- Driver tips



🕒 8 days, 7 nights

📅 Sunday July 19 –  
Sunday July 26, 2020

📊 Activity Level: 3 *Moderate*

✈️ Air   🚌 Motorcoach   🚢 Cruise

## Bountiful Oregon w/Portland, Crater Lake, Ashland Shakespeare Festival & Pacific Coast

Discover the bounties of Oregon! From the beautiful gardens in Portland to the lush Columbia River Gorge, from the breathtaking views from Mt. Hood to the glorious Crater Lake National Park, from quaint Ashland to the expansive coast, this state is filled with spectacular things to see and do. The Ashland Shakespeare Festival is a treat for any visit. We'll see two of Shakespeare's plays and get a behind-the-scenes tour at the festival. Enjoy gorgeous scenery and delight with fun things to see and do during an unforgettable week in the Pacific Northwest!

### Tour Highlights

- Portland City Tour
- International Rose Garden & Japanese Gardens
- Columbia River Gorge Cruise
- Crater Lake National Park
- Ashland Shakespeare Festival
- Coastal Lighthouses
- Oregon Wine Country

### Package Pricing

Deposit: \$200

**\$3,771 per person**   **\$4,257 per person**  
 Double occupancy   Single occupancy

### Price Includes

- Roundtrip air transportation to Portland\*
- All transfers & motorcoach transportation
- Pick-up/livery service
- 7 nights lodging
- 13 meals
- Gorge cruise
- Admissions as described
- Services of a tour director
- Baggage handling
- Bus refreshments
- Driver tips

For more information about these tours and other tours, visit [PleasurebentTours.com](http://PleasurebentTours.com).



## Lake Michigan Circle Tour with Mackinac Island, Grand Hotel & Door County

We have the perfect cool summer trip for you! Just imagine beautiful green trees, lovely blue lakes and quaint towns as we circle Lake Michigan and fulfilling your dream of staying at the Grand Hotel on Mackinac Island, Michigan. Along with three days on charming Mackinac, we'll also experience historical sites, beautiful scenery, and unique destinations in Grand Rapids, Michigan's Upper Peninsula, Wisconsin's Door County and Milwaukee. This is a welcome treat from the heat of mid-summer!

### Chicago to Grand Rapids

- We fly direct to Chicago, where we board our motorcoach and skirt scenic dunes and small towns of the Lake Michigan coast until Grand Rapids, MI.
- Guided tour of the President Gerald R. Ford Museum and visit to the Meijer Gardens & Sculpture Park, which features the most comprehensive outdoor sculpture collection in the Midwest.

### Mackinac Island & Grand Hotel

- Take the ferry to Mackinac Island, which has no cars, and where visitors and residents travel by foot, bicycle or horse-drawn carriage.
- Three-night stay at the magnificent Grand Hotel. Since 1887, it has beckoned guests to a bygone era of old-world hospitality and charm. Afternoon Tea in the Parlor, dressing up for dinner, nightly dancing to the sounds of the Grand Hotel Orchestra and sitting in a rocking chair on the world's longest porch.
- Horse-drawn carriage tour of beautiful island sights.

### Michigan's Upper Peninsula & Wisconsin's Door County

- We travel through the Upper Peninsula to the Cape Cod of the Midwest, Door County, Wisconsin, to see wonderful beaches, forests and communities that comprise this peninsula dividing Green Bay and Lake Michigan.
- Visit serene Cave Point; tour a winery, orchards & lavender farm; see a live concert in a historic schoolhouse; and taste Swedish cuisine at Al Johnson's Swedish Restaurant and a traditional Door County fish boil.
- Travel by ferry with our local guide through Death's Doors to Washington Island, where we tour and learn about local Norwegian culture.
- After a stop for a tour and tasting at the Miller Brewery in Milwaukee, we depart direct to home from Chicago.

🕒 9 days, 8 nights

📅 Wednesday June 24 –  
Thursday July 2, 2020

📶 Activity Level: 3 *Moderate*

✈️ Air 🚌 Motorcoach 🚢 Ferry

### Package Pricing

Deposit: \$200

**\$3,924 per person**

Double occupancy

**\$4,392 per person**

Single occupancy

### Price Includes

- Roundtrip air transportation to Chicago\*
- All transfers & motorcoach transportation
- Pick-up/livery service
- 8 nights lodging
- 18 meals
- Admissions & tours as described
- Ferry passages
- Services of a tour director
- Baggage handling
- Bus refreshments
- Step-on guide & driver tips

For more information about this tour and other tours, visit [PleasurebentTours.com](https://PleasurebentTours.com).



## Grand Tour of Austria & Switzerland

Austria brings to mind Vienna Waltzes, Vienna concert halls and the glittering Hapsburg Empire; and Switzerland immediately evokes visions of the soaring Alps, pristine lakes and breathtaking scenery. On this tour you will see it all, including a series of scenic rail journeys through Switzerland. This is the experience of a lifetime, with excellent accommodations and comfort as top travel priorities.

### Tour Highlights

- Vienna City Tour
- Danube Cruise
- Salzburg City Tour
- Benedictine Abbey
- Glacier Express Rail Journey
- Famous "Chocolate Train"
- Lake Geneva Cruise
- Golden Pass Panoramic Train
- Swiss Fondue & Folklore Dinner
- Montreux-Oberland-Bernois Railway
- "Lucerne-Interlaken Express" train

### Day 1 - Departure

Our tour begins this morning, with our departure to Vienna, Austria. After pickup at your home, you will meet your tour escort from Pleasurebent Tours who will remain with the group for the duration of the tour.

### Day 2 - Vienna

Upon arrival at the Vienna airport we meet our European tour director and transfer by private coach to our hotel. This afternoon a local guide joins us for a tour of the outer ring and major sights of Vienna before a welcome dinner this evening.

### Day 3 - Vienna

This morning we explore the inner ring of Vienna with a walking tour. We see Belvedere Palace, the elegant Kärtner Ring, St. Stefan's Cathedral, and more. Our walking tour includes inside visits to St. Stephen's Cathedral and the Imperial Treasury. We visit Schönbrunn Palace the summer home of the Hapsburgs. We take a guided tour of the grand palace and have time to explore and enjoy the grounds. We also stop to sample a world-famous torte at the Sacher Hotel. Dinner this evening is at a local winery where we enjoy wine and Viennese cuisine.

### Day 4 - Danube Cruise & Salzburg

This morning we cruise along the most beautiful section of the Danube, from Vienna to Melk, where we visit the magnificent Benedictine Abbey, resting majestically on its promontory above the Danube. Known as the "Cradle of Austria" more than a thousand years ago, Melk today is a historian's paradise with the Old Gingerbread House (1657), the Post Office (1792) and the 15th-century Gothic church. Our coach meets us in Melk and take us the rest of the way to Salzburg, where the Sounds on Music and Mozart come to life. Dinner tonight is at our hotel.

### Day 5 - Salzburg

This morning a local guide take us on a walking tour of the inner city. We see the Salzburg Cathedral, the catacombs, the Getreidegasse – the city's quaint shopping area – and Mirabell Gardens. Our tour includes a stop at the Mozart museum and some of the sights from the Sound of Music. We have lunch at an Austrian beer hall and then have the remainder of the day to explore on our own.

### Day 6 - Innsbruck

This morning we visit Berchtesgaden, with spectacular views of the Bavarian and Austrian Alps from the summit. We will then drive to Innsbruck where we will have a walking tour of Innsbruck's historic old town, including the famous Golden Roof, built for Emperor Maximilian I's wedding in 1500.

### Day 7 - St. Moritz

This morning we travel by motorcoach from Innsbruck to St. Moritz, a luxury alpine resort town that has twice been host to the Winter Olympics. We will go with a private guide for an excursion to Mt. Muattas Muragl, via a scenic funicular railway, for a view of the Upper Engadine Lakeland, including St. Moritz, the Palü Pass and the Bernina Pass. There is an optional one-hour panoramic hike and experienced hikers have may take the trail up to the Segantini hut to share the incomparable view of the Bernina Massif and the Engadin lake. We'll have dinner before returning to St. Moritz for the night.

### Day 8 - Glacier Express & Zermatt

We will spend the day aboard the Glacier Express, an 8-hour scenic journey through the Alps. Our first-class car offers amazing comfort and views along with lunch served to your seat. Tonight, we arrive in Zermatt at the base of the famous Matterhorn peak. We will enjoy a traditional fondue and raclette dinner and check into our hotel for two nights.

### Day 9 - Gornergrat Cog Railway & Zermatt

This morning a private guide will take us via the highest open-air railway in Europe to Gornergrat, a rocky ridge of the Pennine Alps, overlooking the Gorner Glacier offering views of the Matterhorn. In the afternoon, enjoy the shops and restaurants of Zermatt's Bahnhofstrasse at your leisure. You won't see any cars--Zermatt is entirely free of automobiles!

### Day 10 – Emosson Funicular & Montreux

Dust off your French! Today we will enter the francophone cantons and our first stop will be the Émosson Dam in its spectacular setting above the small village of Le Châtelard. We reach the top via a series of three train rides including a panoramic car on one of the steepest funiculars in the world. We'll have lunch at the top overlooking the deep Bouqui Canyon and enjoying breathtaking views of Mont Blanc. When we descend, our motorcoach will take us to Lake Geneva, where we board the boat for Montreux for a two-night stay. Montreux is a resort town nestled between steep hills on the shore of Lake Geneva and is known for its annual Jazz Festival and the Chillon Castle.

### Day 11 – “Chocolate Train” & Montreux

Today we celebrate two things synonymous with Switzerland—chocolate and cheese! “The Chocolate Train,” is a journey in a first-class car on the Montreux-Oberland-Bernois Railway offering scenic views of the countryside and vineyards, on the way to the medieval cheesemaking town of Gruyère where we visit a cheese factory, have lunch and see the town's castle. From there our coach continues to Broc, the location of the Cailler-Nestlé chocolate factory for a tour and sampling. Tonight, we return to Montreux for a free evening.

### Day 12 – Golden Pass Panoramic Train & Interlaken

In the morning, with a private guide we will discover Chillon Castle, a medieval fortress on an island in Lake Geneva. Then, in the early afternoon we board the first-class car of the Golden Pass panoramic train. The route between Montreux and Interlaken is a feast for the eyes full of mountain passes, tunnels, Alpine peaks and lakes. In Interlaken, where we will stay for one night, we will once again hear the people speaking Swiss-German in this traditional resort town of lush forests, Alpine meadows, and glaciers between the emerald-colored waters of Lake Thun and Lake Brienz. Tonight, we enjoy a traditional dinner at a special Swiss Folklore show.

### Day 13 – Lucerne

The panoramic “Lucerne-Interlaken Express” train takes us this morning from Interlaken to Lucerne, where we will have a 2-hour walking tour on arrival in this city known for its preserved medieval architecture. Enjoy a free afternoon before our farewell dinner.

### Day 14 – Zurich to Home

Today ends our two-week immersive journey in Austria and Switzerland. We will travel by motorcoach from Lucerne to Zurich to fly home.

🕒 14 days, 13 nights

📅 Monday July 13–  
Sunday July 26, 2020

📶 Activity Level: 4 Active

✈️ Air 🚐 Motorcoach

🚆 Rail 🚢 Cruise

### Package Pricing

Deposit: \$600

**\$7,506 per person**

Double occupancy

**\$8,334 per person**

Single occupancy

### Early Booking Discount

Make the deposit by Nov 15, 2019 and receive a \$200 early booking discount.

### Price Includes

- Roundtrip air transportation to Vienna/Zurich\*
- All transfers & motorcoach transportation
- Pick-up/livery service
- 12 nights lodging in Superior & First-Class hotels
- 25 meals
- Boat trips as described
- First Class Swiss Rail Pass for railroads as described
- Admissions & tours as described
- Services of a tour escort & director
- Baggage handling
- Guide & driver tips



For more information about this tour and other tours, visit [PleasurebentTours.com](http://PleasurebentTours.com).



🕒 5 days, 4 nights

📅 Monday August 3 - Friday August 7, 2020

📊 Activity Level: 3 *Moderate*

🚌 Motorcoach 🚢 Ferry

## Laguna Beach Festival of Arts with Pageant of the Masters

We experience some of the best art and culture of Southern California on this unique tour that is a welcomed respite from the heat of summer. We experience Laguna Beach, with a breathtaking location on the Pacific Ocean, and attend the art and cultural exhibits at their annual Festival of Arts. We also see one of the most unique productions in the world, the Pageant of the Masters, which re-creates famous works of art, and the Festival Art Show, named one of the top art festivals in the nation. Plus other museums and art events, and a day trip to enchanting Catalina Island.

### Tour Highlights

- Laguna Festival of Arts
- View the Pageant of the Masters
- Tour Catalina Island
- Sawdust Art Festival
- Historic Mission San Juan Capistrano
- Tour & Tea at The Huntington Museum

### Package Pricing

Deposit: \$150

**\$1,629 per person** **\$1,935 per person**  
Double occupancy Single occupancy

### Price Includes

- Roundtrip motorcoach transportation
- Pick-up/livery service
- 4 nights lodging
- 7 meals
- Admissions & tours as described
- Ferry trip
- Pageant of the Masters reserved seat
- Services of a tour director
- Baggage handling
- Bus refreshments
- Driver tips



🕒 5 days, 4 nights

📅 Sunday August 16 - Thursday August 20, 2020

📊 Activity Level: 2 *Relaxed*

🚌 Motorcoach

## Santa Fe Opera & More!

"The City Different" is the perfect title for this world-renowned travel destination. From art markets to historic pueblos, this is truly the Land of Enchantment. We enjoy two performances at the Santa Fe Opera Festival; visits to world-renowned museums; glass-blowing and weaving demonstrations by local artisans; and stops at two beautiful religious sights. Come away to Santa Fe with us for a culturally immersive, memorable journey.

### Tour Highlights

- *M. Butterfly & The Magic Flute*
- Backstage Opera Tour
- Opera Preview Dinner
- Historic Santa Fe Walking Tour
- Chapel of Loretto
- El Santuario de Chimayo
- Georgia O'Keefe Museum
- Museum of Indian Arts & Culture
- Museum of International Folk Art
- Shidoni Gallery & Sculpture

### Package Pricing

Deposit: \$150

**\$1,980 per person** **\$2,196 per person**  
Double occupancy Single occupancy

### Price Includes

- Roundtrip motorcoach transportation
- Pick-up/livery service
- 4 nights lodging
- 8 meals
- Admissions as described
- Opera tickets
- Services of a tour director
- Baggage handling
- Bus refreshments
- Driver tips

For more information about these tours and other tours, visit [PleasurebentTours.com](http://PleasurebentTours.com).



## Yellowstone, Glacier & Rockies

Get out your passport and camera - we are headed to the magnificent Canadian Rockies! But first we visit two spectacular US National Parks in the region aptly known as "Big Sky Country". We take in awe-inspiring Yellowstone, Glacier, Banff and Jasper National Parks via scenic bus tours, a panoramic gondola ride, and a boat tour, with plenty of interesting cultural stops along the way. The towering Rockies, shimmering glaciers and cool green forests will be a wonderful way to end your summer.

### Yellowstone National Park - "America's Wonderland"

- Discover the picturesque Mesa Falls Scenic Byway on our visit to beautiful Upper and Lower Mesa Falls in Idaho.
- Explore the terraced travertine formations at Mammoth Hot Springs and the steaming, bubbling landscape of Norris Geyser Basin.
- Let the Grand Canyon of Yellowstone enchant you with its palette of colors and plunging waterfalls.
- Watch Old Faithful Geyser, the largest regular geyser in Yellowstone, and stroll the boardwalks of Upper Geyser Basin, which boasts the largest concentration of geysers in the world.

### Glacier National Park

- Visit historic Lake McDonald Lodge at the base of Montana's Rocky Mountains. Sculpted by massive ice fields, there are still 35 named glaciers within the park.
- Enjoy the grand vistas, towering peaks and diverse wildlife which ranges from mountain goats to grizzly bears to raptors soaring overhead.
- Experience the historic Red Buses as we tour the amazing Going-To-The-Sun Road through the heart of the park.

### Canadian Rockies

- Take a relaxing boat cruise on scenic Lake Minnewanka.
- Ride the Banff Gondola to the top of Sulfur Mountain for a dinner view of six surrounding mountain ranges from the Panorama Restaurant.
- Tour the Athabasca Glacier in a snow coach that takes us right to the face of the ice, still 300-900 feet thick!
- Explore iconic Chateau Lake Louise, originally built in 1890 and nestled among the soaring peaks of Banff National Park.

🕒 10 days, 9 nights

📅 Monday August 31 -  
Wednesday September 9, 2020

📊 Activity Level: 3 *Moderate*

✈️ Air 🚌 Motorcoach 🚢 Cruise

### Package Pricing

Deposit: \$200

**\$4,590 per person**

Double occupancy

**\$4,950 per person**

Single occupancy

### Price Includes

- Roundtrip air transportation to Salt Lake City/Seattle\*
- All transfers & motorcoach transportation
- Pick-up/livery service
- 9 nights lodging
- 18 meals
- Admissions as described
- Tours & local guides as described
- Lake cruise & tram ride as described
- Baggage handling
- Bus refreshments
- Services of a tour director
- Local guide tips
- Driver tips

For more information about this tour and other tours, visit [PleasurebentTours.com](http://PleasurebentTours.com).



🕒 4 days, 3 nights

📅 Monday August 24 - Thursday August 27, 2020

📊 Activity Level: 3 *Moderate*

🚌 Motorcoach

## North Rim of the Grand Canyon

Less visited and less developed than the South Rim of the Grand Canyon, the North Rim is a spectacular treat! This tour finds us heading to northern Arizona where we will be wrapped in cool temperatures and green mountain vistas. Unique combinations of geologic color and erosional forms decorate a canyon that is 277 river miles long, up to 18 miles wide, and a mile deep. The North Rim overwhelms our senses through its immense size, remote location and supreme beauty.

### Tour Highlights

- Lowell Observatory
- Overnight Stay in Flagstaff
- Hike or relax at the Canyon
- Stay in prime Western Cabins at the Canyon
- Guided tour of the Rim

### Package Pricing

Deposit: \$80

**\$1,296 per person**    **\$1,638 per person**  
 Double occupancy    Single occupancy

### Price Includes

- Roundtrip motorcoach transportation
- Pick-up/livery service
- 3 nights lodging
- 7 meals
- Admissions as described
- Services of a tour director
- Baggage handling
- Bus refreshments
- Driver tips



🕒 7 days, 6 nights

📅 Thursday September 10 - Wednesday September 16, 2020

📊 Activity Level: 3 *Moderate*

🚌 Motorcoach    🚗 Jeep

## Utah National Parks

Come with us on an inspired journey. Awesome, magnificent, awe-inspiring – these are just a few adjectives to describe the five Utah National Parks and surrounding region viewed on this once-in-a-lifetime tour. This is a popular tour and for great reason. Zion, Bryce, Capitol Reef, Arches & Canyonlands National Parks contain some of the most stunning rock formations and landscapes in the world, and we take you up-close and immerse you in the history, culture and cuisine of the region.

### Tour Highlights

- Zion National Park
- Bryce Canyon National Park
- Capitol Reef National Park
- Arches National Park
- Canyonlands National Park
- Navajo Lands Jeep Tour with Horseshoe Bend Overlook & Hoop Dancing
- Colorado River
- Stay at Red Cliffs Lodge in Moab

### Package Pricing

Deposit: \$150

**\$2,295 per person**    **\$2,871 per person**  
 Double occupancy    Single occupancy

### Price Includes

- Roundtrip motorcoach transportation
- Pick-up/livery service
- 6 nights lodging
- 15 meals
- Antelope Canyon Jeep Tour
- Admissions as described
- Services of a tour director
- Baggage handling
- Bus refreshments
- Driver tips

For more information about these tours and other tours, visit [PleasurebentTours.com](http://PleasurebentTours.com).



🕒 8 days, 7 nights

📅 Tuesday September 29 – Tuesday October 6, 2020

📶 Activity Level: 3 *Moderate*

🚌 Motorcoach 🚆 Rail

## Secrets of the Southwest

See the Southwest in a whole new light! We will visit some of the less-frequented National Parks and Monuments such as the Petrified Forest, Mesa Verde and White Sands. You'll be intrigued by New Mexico's beauty as you travel on the Cumbres Toltec Railway, delighted by an afternoon spent in Durango, and fascinated by the Taos Pueblo. To top it all off you'll spend time in historic Santa Fe and two days at the 49th Annual Albuquerque International Balloon Fiesta. Scenery, history, culture, and balloons—this tour of the Southwest has it all!

### Tour Highlights

- Petrified Forest National Monument
- Mesa Verde National Park
- Cumbres Toltec Scenic Railway
- Taos Pueblo
- Santa Fe Walking Tour
- Morning Mass Balloon Ascension
- Evening Balloon Glow
- White Sands National Park

### Package Pricing

Deposit: \$150

**\$2,286 per person** Double occupancy    **\$2,683 per person** Single occupancy

### Price Includes

- Roundtrip motorcoach transportation
- Pick-up/livery service
- 7 nights lodging
- 16 meals
- Admissions as described
- Services of a tour director
- Baggage handling
- Bus refreshments
- Driver tips



🕒 4 days, 3 nights

📅 Thursday October 8 – Sunday October 11, 2020

📶 Activity Level: 2 *Relaxed*

🚌 Motorcoach

## Albuquerque Balloon Fiesta

Come with us to the 49th Albuquerque Balloon Fiesta, the largest balloon event in the US, with some amazing New Mexico scenery that serves as the backdrop for this celebration. Literally hundreds of balloons will be taking flight from the Balloon Fiesta Park. We enjoy a morning takeoff ascension and an evening takeoff with glowing balloons. We visit historic Santa Fe and enjoy wonderful regional cuisine. Sign up soon, its sure to sell out!

### Tour Highlights

- Ascension of Balloons
- Balloon Glow
- Anderson Abruzzo International Balloon Museum
- Lunch at El Pinto
- Indian Pueblo Cultural Center
- Fireworks Show
- Santa Fe

### Package Pricing

Deposit: \$80

**\$1,242 per person** Double occupancy    **\$1,647 per person** Single occupancy

### Price Includes

- Roundtrip motorcoach transportation
- Pick-up/livery service
- 3 nights lodging
- 7 meals
- Admissions as described
- Services of a tour director
- Baggage handling
- Bus refreshments
- Driver tips

For more information about these tours and other tours, visit [PleasurebentTours.com](http://PleasurebentTours.com).



## Iberian Escape – Spain & Portugal

For more than a million years, people have developed distinct cultures and traditions on the Iberian Peninsula. Separated from France by the towering Pyrenees Mountains, this region's history and culture frequently evolved with an often-iconic non-European character. Expose your senses to the flavorful food, wine, art and enticing climate of Spain and the lively urban centers and monuments of its World Heritage cities. From Flanders to British, absorb the influences of Portugal's 500-year cultural identity and blend the experience into your own. Land on a celebrated region whose cultural heritage took a different path than the rest of Europe.

### Tour Highlights

- Castelo de São Jorge
- Fátima
- Fado House Dinner
- Alcázar Palace
- Sherry tour and tasting
- The Alhambra
- Madrid to Barcelona highspeed train
- Gaudí's masterpieces Sagrada Família & La Pedrera
- City tours, historic neighborhoods & famous museums

### Day 1 – Departure

Our tour begins this morning, with our departure to Lisbon, Portugal. After pickup at your home, you will meet your tour escort from Pleasurebent Tours who will remain with the group for the duration of the tour.

### Day 2 – Lisbon

Upon arrival at the Lisbon Airport we meet our European tour director and our motorcoach. We proceed into the capital city of Portugal, where we enjoy a guided panoramic tour. We explore the charming Alfama District and visit the Castelo de São Jorge for an amazing view of the city and coastline. After checking into our hotel, we enjoy lunch together followed by free time to relax or continue exploring the area.

### Day 3 – Lisbon

After breakfast, we head to Fátima, one of the most popular Christian pilgrimage sites in the world! A local guide shows us the impressive Basílica do Rosário and the Little Chapel of the Apparitions, which is located in the very spot where the Virgin Mary is said to have appeared to the three shepherd children in 1917. We enjoy some free time in Fátima to visit the other sites that commemorate this miracle. As we return to Lisbon, we stop to visit the charming towns of Nazaré and Óbidos. This evening we enjoy dinner and traditional music at one of Lisbon's Fado houses.

### Day 4 – Seville

On the way to Spain, we stop for lunch in Elvas, noted for a 16th century aqueduct that still supplies this market town with water. We cross the border near the Citadel of Badajoz. Upon arrival in Seville, the vibrant capital of Andalusia, we visit the Alcázar – an imposing 9th-century Mudéjar palace. Seville's Alcázar has been the home of Spanish kings for almost seven centuries and is still used today by the royal family, which makes it the oldest existing fortress still serving European royalty.

### Day 5 – Seville

This morning we are treated to a tour of Seville. This city epitomizes the Andalusian culture, with its Roman and Moorish architecture, elaborate gardens and unshakable belief in the good life. Our tour includes a visit to the great Gothic Cathedral, the third largest church in the world, where Christopher Columbus is believed to be entombed. We have the afternoon free to explore Seville's scenic neighborhoods and other sights on our own. After dinner we have the special treat of attending a flamenco show. Flamenco is the emotional and dramatic dance for which Seville is known.

### Day 6 – Jerez de la Frontera

This morning we transfer to Jerez de la Frontera, a town famous for its vino de jerez, also known as sherry. We tour a local bodega where we learn how sherry is made and have the opportunity to sample a few varieties. After some free time for lunch, we also visit the nearby Arcos de la Frontera, Spain's most picturesque pueblo blanco (white village).

### Day 7 – Granada

Today we travel to Granada, where we tour the mighty Alhambra and its adjoining Generalife Gardens. The Alhambra was the last foothold of the Moors in Western Europe and is Spain's number one attraction. When one sees its grandeur, it becomes obvious why!

### Day 8 – Córdoba

Today we transfer through fields of olive trees to the enchanting town of Córdoba. Here we enjoy a city tour which takes us to La Mezquita, Córdoba's crown jewel. La Mezquita is a 14th century mosque which was later converted into a cathedral. Today the Arabic arches coincide with the Renaissance cathedral. Our tour also takes us through La Judería, or the Jewish neighborhood, which is full of dainty houses, bright flowers and beautiful patios.

### Day 9 – Toledo

Today we continue to Toledo, the walled fortress city and former capital of Spain. A tour of the city includes the massive cathedral which reflects the heart and history of the Spanish church, and La Iglesia de Santo Tomás, where we can admire one of El Greco's masterpieces. After our tour, we enjoy a little free time to explore Toledo on our own before enjoying dinner at our hotel.

### Day 10 – Madrid

This morning we continue to Madrid, where a local guide shows us the highlights of the city. We see the Plaza Mayor, the monument to Cervantes located in the Plaza de España, Retiro Park, la Puerta

del Sol (the Times Square of Madrid) and the Royal Palace. We then have the afternoon free to pursue individual interests.

### Day 11 – Madrid

On our final day in Madrid, we journey to the historic pueblo of Segovia. Here we visit the impressive Roman Aqueduct, built in 50 BC. We also visit Segovia's idyllic castle and cathedral. The castle is of the late-medieval style, and anyone who is feeling ambitious may want to climb the 140-step spiral staircase to the top of the tower where you will be rewarded with a breath-taking view. On our way back to Madrid, we stop and see the Valle de los Caídos, Franco's powerful memorial to those who fought in the Spanish Civil War, and if time permits, we will see the Escorial, a massive complex that includes a monastery, a church and two palaces.

### Day 12 – Barcelona

Today we board the high-speed train to Madrid. Upon arrival in Barcelona, we meet a local guide who introduces us to Spain's second largest city and home to Antonio Gaudí, Barcelona's most renowned architect. After dropping off our luggage at the hotel, we enjoy a walking tour of the old part of the city, including the Gothic Quarter and its Cathedral; the Plaça de Catalunya, the center square of Barcelona; and the Ramblas, the city's famous boulevard that is lined with restaurants, shops, cafés and bars. After a break for lunch, we tour Gaudí's masterpiece, La Pedrera. Built between 1906 and 1912 as a home for the Milá family, its jagged, rocky façade is the reason for its nickname, The Quarry.

### Day 13 – Barcelona

This morning we tour another Gaudí masterpiece: Sagrada Família (Holy Family Church). Begun in 1883, the project is still under construction. Afterwards, we stroll through Parc Güell, a park that was originally intended to be a garden city but is now filled with sculptures, unique structures and a marketplace all designed by Gaudí. The afternoon is free to visit the Picasso or Joan Miró art museums, the Palace of Catalan Music or simply relax along the waterfront. In the late afternoon we visit Montjuïc, site of the 1992 Summer Olympics, which affords a wonderful view of the city and its harbor. We have dinner in the area and afterwards enjoy the Magic Fountain of Montjuïc, a spectacular show featuring colorful lights and spraying fountains accompanied by music

### Day 14 – Barcelona to Home

This morning we transfer to the Barcelona International Airport for our return flights. We leave with memories of lovely landscapes, grand architecture, enchanting towns, fiery dance and rustic food – everything that embodies the passion of Portugal and Spain.

🕒 14 days, 13 nights

📅 Monday October 26 –  
Sunday November 8, 2020

📊 Activity Level: 3 *Moderate*

✈️ Air 🚐 Motorcoach

🚆 Rail

### Package Pricing

Deposit: \$500

**\$6,066 per person**

Double occupancy

**\$6,570 per person**

Single occupancy

### Early Booking Discount

Make the deposit by March 1, 2020 & receive a \$200 early booking discount.

### Price Includes

- Roundtrip air transportation to Lisbon/Barcelona\*
- All transfers & motorcoach transportation
- Pick-up/livery service
- 12 nights lodging in Superior & First-Class hotels
- 23 meals
- High speed train from Madrid to Barcelona
- Admissions & tours as described
- Services of a tour escort & director
- Baggage handling
- Guide & driver tips



For more information about this tour and other tours, visit [PleasurebentTours.com](https://PleasurebentTours.com).



## Mexico's Copper Canyon

Copper Canyon – Las Barrancas del Cobre in Spanish – should be on every bucket list! A network of six interweaving canyons deep within the Sierra Madre Mountains running deeper than Arizona's Grand Canyon by a margin of over 1,000 feet. Natural beauty and wildlife abound in this pristine Canyon that rivals the Grand Canyon for its depth and vistas. This stunning natural marvel is truly a special, unexploited corner of the world. You'll be immersed in local culture and see spectacular landscapes.

### San Carlos

- Depart from Southern Arizona, lunch in Santa Ana and on to Hermosillo, where we visit the Cathedral and the Government Palace to view the famous murals depicting the history of Sonora.
- San Carlos Bay scenic cruise and visit to renowned "Mirador Escenico", ranked as one of *National Geographic's* Top 10 "Views from Land to Sea".

### Alamos & El Fuerte

- Tour Guaymas Pearl farm, the first cultured pearl farm in the Americas, and the quaint city of Alamos, whose cobblestones streets are lined with beautiful Spanish Colonial mansions.
- Journey to charming El Fuerte – gateway to the Copper Canyon. Enjoy a performance of traditional, native dances followed by an unforgettable, regional dinner.

### Posada Barrancas ~ Copper Canyon Train

- Ride the Copper Canyon Train or "Chepe" – one of the most spectacular train rides in North America, with lunch onboard. Tarahumara Indians culture presentation before dinner at the hotel.
- Ride the Copper Canyon aerial tramway, allowing us to descend to the Canyons and experience amazing rarely seen views. Time for optional activities: hiking, horseback riding or just relaxing.

### Casas Grandes

- Transfer to Creel via Oteros Canyon. After lunch, we descend from the mountains onto the Chihuahuan Desert and the city of Nuevo Casas Grandes. Tonight we have a Mata Ortiz pottery demonstration.
- Visit Mexico's northernmost archeological site at Paquime, where the ancient Grand Chichimeca civilization erected their truncated pyramids and adobe multistory apartments.

 8 days, 7 nights

 Monday October 12 –  
Monday October 19, 2020

 Activity Level: 3 *Moderate*

 Motorcoach  Rail  Cruise

### Package Pricing

Deposit: \$200

**\$2,187 per person**

Double occupancy

**\$2,466 per person**

Single occupancy

### Price Includes

- Roundtrip motorcoach transportation
- Pick-up/livery service
- 7 nights lodging
- 22 meals
- Admissions as described
- Marine excursion on the Sea of Cortez
- Reserved train seating
- Aerial Tramway in the Canyon
- Services of a tour escort & bilingual tour director
- Baggage handling
- Bus refreshments
- Guide & driver tips
- Mexican Visa entry fee

For more information about this tour and other tours, visit [PleasurebentTours.com](http://PleasurebentTours.com).



# Pleasurebent Tours

285 S Scott Ave, Tucson, AZ 85701  
520.325.8839  
PleasurebentTours.com

## Hours of Operation

Monday – Friday: 9AM – 5PM  
Saturday, Sunday: Closed

## TOUR PREVIEW

### Autumn / Winter 2020

#### Charleston, Savannah & Asheville

October 21 – 29, 2020

#### Branson & Ozark Mountains

November 11 – 17, 2020

#### Thanksgiving in San Diego

November 25 – 28, 2020

#### Prescott Victorian Holiday

December 10 – 13, 2020

#### Christmas in Puerto Peñasco

December 23 – 26, 2020

#### Tournament of Roses Parade

December 29, 2020 – January 2, 2021



We have traveled over 30 times with Pleasurebent Tours. Every trip with Pleasurebent has exceeded all of our expectations. My wife and I are able to enjoy the scenery, and the others in the group, and not worry about reservations or fighting over restaurants. We highly recommend the team at Pleasurebent Tours to all of our friends, many who now travel with us on the tours!

– Michael & Rita S.



We booked a tour with Pleasurebent to the Utah National Parks and it was absolutely fantastic! Everything was expertly planned, right down to the wine with dinner. Joe was an excellent driver. The tour guide, Bill, is so knowledgeable and fun. We usually can't relax on vacation, but this time we were able to sit back and take in the scenery. Thank you Pleasurebent Tours!

– Angie & Jack M.

Would you like to travel with your club, church, or social group? Or maybe plan a multi-generational trip for your family?

Contact us to plan a custom trip for your group!



## ACTIVITY LEVEL RATINGS



Level 1: *Easy*

Little to no walking. Traveling at a leisurely pace, this itinerary requires a small amount of physical activity, including boarding the motorcoach.



Level 2: *Relaxed*

This tour requires light physical activity combined with shorter travel days. You should expect intermittent walking, with occasional slight inclines and stair climbs, including boarding the motorcoach.



Level 3: *Moderate*

Expect a moderate amount of walking. There will be time to rest on the coach and between attractions. To enjoy this tour, you should be prepared to walk slightly longer distances, climb stairs and tolerate periods of standing.



Level 4: *Active*

Includes well-paced walking tours with regular breaks. Up to 2-3 hours of walking each day. To fully take advantage of all this tour you should be able to walk longer distances, climb several flights of stairs and navigate steps & uneven terrain.



Level 5: *Very Active*

Includes well-paced walking tours with intermittent breaks. Could be up to 4-5 hours walking each day. Likely to feature many attributes of our active level, this is very much an on-the-go tour involving a full, normally daily program.



Level 6: *Challenging*

Tours are at a very active pace, with long travel days and a demanding daily schedule of physical activities, i.e. hiking, trekking, kayaking, rafting or bicycling. Travelers may be in remote and/or rugged regions with challenging terrain.



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### Livery Pick-up / Drop-off Service Included

If you live in the Tucson metro area, including Green Valley, Vail, Saddlebrooke and Catalina, we offer a complimentary livery/ pick-up service (round trip) from your doorstep to the Airport or our Motorcoach! Several days before departure you will be notified of your pick-up time. If you live outside the livery area, our team will be happy to help you arrange other plans to meet the tour group.

### \*Air Transportation Included

Unless otherwise noted, we include roundtrip economy air transportation from Tucson to the tour location in all fly-out tours. We can help you upgrade your air for an additional charge. If you do not require air transportation or are meeting the group at the tour destination and arranging your own air transportation, we will provide an air transportation credit for the tour. If you are joining the tour from outside of Tucson, please contact us for special tour package pricing that includes air transportation from your originating destination.

### Deposits

Generally, \$80 per person for tours four days or fewer, \$150 per person for tours five days or more, or \$200 for domestic tours with airfare, and \$500-600 for international tours with airfare. The terms and conditions for deposits relating to all international tours, some domestic tours and cruises vary – please inquire upon booking. If we do not receive this deposit within one week after your reservation was made, we reserve the right (due to high demand) to resell the space. Final payments are usually due 60 days prior to tour departure.

### Travel Insurance

We recommend you purchase a travel protection plan to help to protect you and your travel investment against the unexpected, so you can relax and enjoy your tour.

### Payment Due

We require a deposit to hold your space on a multi-day tour. Please call our office to ensure availability on a tour, and then upon booking you can pay for the deposit via check, money order or most major credit cards. Please do not mail a deposit without checking availability as most of our tours fill quickly.

### Late Bookings

If you make a tour reservation after the final payment date of that tour, full payment is due within two days of booking that tour. If you book a fly-out after the final payment date, you may be subject to a package price increase to cover airline price increases. Pleasurebent Tours reserves the right to pass on fuel charges as well as air fair increases and currency fluctuations.

### Responsibility

Pleasurebent Tours acts solely as agents in arranging hotel, sight-seeing, baggage handling and other services and does not assume any liability for injury, damage, loss or delay due to any act or default of any company or person. We, along with our subcontractors, reserve the right to make changes and alterations to an itinerary if it is necessary for the proper handling of a tour.

### Cancellation and Refunds

Generally, deposits are refundable up to the final payment date – less a \$30 per person administration fee for motorcoach tours four days or shorter, a \$50 per person administration fee for motorcoach tours that are five days or longer or \$100 per person for domestic tours that include airline tickets. The terms and conditions for cancellations and refunds relating to all international tours, some domestic tours and cruises vary – please inquire upon booking. If there are non-refundable airline tickets or other reservation fees involved, we will withhold that amount from the deposit refund. After the final payment date your payments are considered non-refundable.