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Pleasurebent Tours

DESTINATIONS Issue No. 130
September 2020 – July 2021

Small Group Journeys for Discerning Travelers

COVER: Kenai Fjords National Park, Alaska
*Amazing Alaska: The Iditarod & Northern
Lights Tour* | March 4-11, 2021 | Pages 32-33

PleasurebentTours.com



Destination Tours – Issue 130

September 2020 – July 2021

*Small Group Journeys for Discerning Travelers
From Tucson, Since 1978!*

520-325-8839 | 800-584-6831

285 S Scott Ave | Tucson, AZ 85701

Hours of Operation:
Monday – Friday: 9AM – 5PM

*Even more tour information is on our website:
Visit us online at PleasurebentTours.com*

Dear Friends in Travel,

What a crazy year to date! We are certain we all would love to hit rewind on the clock, back to more certain times. All of us at Pleasurebent Tours are anxiously awaiting to get on the road again and show you the world. We have cancelled or rescheduled so many tours from February through August, and as such our calendars have been in flux. We appreciate your patience while we finalized the late summer 2020 through summer 2021 tour schedule. We do think you will be excited by the depth and breadth of the tours we have planned and are leading in the coming year, taking you to exciting and scenic locales.

Some new tour enhancements of note we think you will be excited to discover in this catalog:

- Starting in 2021, Destination Tour packages include gratuities for tour directors, drivers and step-on guides. That's right, no more guessing as to what to tip, except for the housekeeping.
- Starting immediately, deposits for Destination Tours are now fully refundable until the final payment date, so you can place a deposit on future travel without worry.
- We have instituted cleaning and social distancing procedures, in accordance with or greater than recommended by leading health experts, for each of our tours, including limiting the size of most of our tours to 30 or less passengers.
- Most of our Destination Tours now feature radio headsets, which gives you the freedom to wander during visits to famous highlights, without missing any of your tour director or local guide's fascinating commentary.
- We have partnered with Sun Tours, based in Albuquerque, and A Closer Look Tours and Free Spirit Vacations, both based in Phoenix, to bring a greater variety of expertly, jointly planned and guided small group tours departing from Tucson.

Inside this catalog you will find an assortment of guided destination tours, land tours, air/water transport, rail adventures, and holiday getaways. While on your Pleasurebent tour, you'll start each day with a new travel experience. And best of all, we take the hassle out of planning your "escape" so all you'll need to do is enjoy your journey, creating memories that will last a lifetime.

Thank you for 42 years of sharing your love of travel with us. We can't wait to see you the next time you choose to travel with Pleasurebent Tours. It would be our pleasure to have you join us!

--- From the Staff of Pleasurebent Tours

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Italics = International tour; Passport and/or Tourist Visa required

\$100 CREDIT FOR FUTURE TOURS

This has been a trying time for all of us, but we are ready to create travel experiences for you, our valued customers. We are also offering a limited time promotion: Make a new reservation on any 2020 Destination Tour and upon completion of travel, you will receive a \$100 credit toward a 2021 tour of your choice. There is no limit to the amount of credits you may accrue and use on tours!

Expires November 1, 2020.

\$100 REFERRAL CREDIT

To show our appreciation for referring your friends to Pleasurebent Tours, we offer a \$100 credit for your future Destination Tours, after your friend completes his or her first Destination Tour with us. There is no limit to the amount of credits you may accrue and use on tours, and no expiration date!

If your friend is already on our mailing list, then you are not eligible for a credit for that person. No credit will be awarded for referring a person who shares your home.

PROTECT YOUR TRIP WITH US

Pleasurebent Tours is an agent of Traveler Travel Insurance. Travel protection keeps you safe and supported on your travels. Protect your dream vacation and your future. Dream. Explore. Travel On.

Insurance premiums are listed on each tour description and are based only on the price of the tour. Pre-existing conditions are waived as long as you are fit to travel on the day you purchase insurance. If you wish to add insurance to cover your trip, you must pay the premium with or prior to your final tour payment.

All Destination Tours Include:

Expertly guided service - Our gracious, seasoned tour directors impart their incredible knowledge of the regions we tour. We include local step-on guides and other experts to gain extra insight on your journeys.

Carefully curated lodging - Carefully selected lodging ensures that you can relax the Pleasurebent way. No request is too great.

Flexible cuisine - When the destination allows, you may pick your meal from a wide selection of choices. Special diets are kindly accommodated. Adult beverages are often included with dinners.

Baggage handling - Let us do the heavy lifting! We deliver your bags to your room every evening and pick them up every morning. No more luggage hassles!



Door-to-door transportation - Door-to-door livery service is included. No driving - we pick you up in comfort at your home in the Tucson area and deliver you right to our motorcoach or the airport to meet the group.

Comfort & amenities - Tour in the newest, custom motorcoaches with first-class style amenities. Our drivers are helpful and courteous. We include snacks, water and special Pleasurebent treats.



Gratuities - Gratuities for luggage handling, activities, step-on guides, meals and cruise ships are included in the package price. In 2021, tour director gratuity is also included!

Taxes, transfers & port charges - One price, no add-ons. It's important to know the true cost of your trip at the time of booking. We also cover sneaky cruise line fuel charges.

The Pleasurebent Tours Differences:



Experience You Can Trust

Pleasurebent Tours is based in sunny and friendly Tucson, Arizona and we are enjoying our 42nd year in business. Most of our business comes from repeat customers. We value the relationships we make on our tours as much as we enjoy the incredible scenery and terrific room and board. It is no accident that for Pleasurebent Tours, the customer is #1.



One-of-a-kind Itineraries

5-star rated tours focus on well-researched and planned destinations chosen for their unforgettable cultural, historical and geological experiences. All departures are guided by our team who inform and entertain you along the way. These adventures are custom planned and fully operated by Pleasurebent or one of our expert partners.



Personalized Service

Small group touring at its best! Our team gets to know your needs and preferences before your tour begins and implements those requests while on tour. We are locally owned and operated. Join us and see why our guests choose to tour with us again and refer their friends!

Included meals are denoted in each itinerary: Breakfast: B, Continental Breakfast: CB, Lunch: L, Dinner: D



 7 days, 6 nights

 Thursday September 10 –
Wednesday September 16, 2020

 Activity Level: 3 *Moderate*

 Motorcoach  Jeep

Utah National Parks

Awesome, magnificent, awe-inspiring – these are just a few adjectives to describe the five Utah National Parks and surrounding region viewed on this once-in-a-lifetime tour. This is a popular tour and for great reason. Zion, Bryce, Capitol Reef, Arches & Canyonlands National Parks contain some of the most stunning rock formations and landscapes in the world, and we take you up-close and immerse you in the history, culture and cuisine of the region.

Tour Highlights

- Zion National Park
- Bryce Canyon National Park
- Capitol Reef National Park
- Arches National Park
- Canyonlands National Park
- Navajo Lands jeep tour
- Horseshoe Bend Overlook & Hoop Dancing

Day 1 – Tucson to Las Vegas

We stop in the charming town of Wickenburg, Arizona, for lunch at the Wickenburg Ranch Golf & Social Club. After, we venture on to stay in the Las Vegas area for the night and enjoy independent dinner. (L)

Day 2 – Zion

We travel on to Zion National Park in southwestern Utah, one of the nation’s oldest parks and known for spectacular canyons, colorful gorges and sheet rock walls. We lunch at the Zion Lodge and take a breathtaking tram tour of Zion National Park, in addition to exploring the park by coach. We stay overnight in Springdale at the Hampton Inn & Suites and enjoy a wonderful group dinner. (B,L,D)

Day 3 – Bryce Canyon

We depart the Zion area and head northeast to tour Bryce Canyon National Park. This park is famous for its unique geology, consisting of a series of horseshoe-shaped amphitheaters carved from the eastern edge of the Paunsaugunt Plateau. We have lunch at the Bryce Canyon Lodge, further tour Bryce, and then check into Ruby’s Inn for a overnight stay. (B,L)



\$2,295 per person
Double occupancy

Deposit: \$150 per person

Includes

- Roundtrip motorcoach transportation from Tucson
- Pick-up/livery service
- 6 nights lodging
- 15 meals
- Navajo Lands Jeep Tour
- Services of a tour director

\$2,871 per person
Single occupancy

Insurance: \$187 per person

- Admissions & tours as described
- Baggage handling
- Motorcoach refreshments
- Taxes & tips for included items (except hotel housekeeping)
- Driver & local guide tips

Day 4 – Capitol Reef

This morning we head further northeast in Utah to Capitol Reef National Park to discover the sandstone formations, cliffs and canyons, and monocline. We check into the Red Cliffs Lodge in spectacular Moab for a two-night stay, situated at the foot of dramatic red rock cliffs and near the shore of the Colorado River. Tonight, we dine at the Lodge. (B,L,D)

Day 5 – Arches & Canyonlands

We head further east to tour both Arches and Canyonlands National Parks. Arches is home to over 2000 arches, spires, domes and fans that dazzle the eye and boggle the mind. Canyonlands is vast and breathtaking – Utah’s largest National Park – containing over 370,000 acres carved over millions of years. (B,L)

Day 6 – Monument Valley

This morning we check out of the Red Cliffs Lodge and head to the Four Corners area for more fantastic scenery. We travel through Monument Valley, a red-sand desert region on the Arizona-Utah border, known for the towering sandstone buttes of Monument

Valley Navajo Tribal Park. This afternoon we board jeeps that take us to famous Horseshoe Bend Overlook, with sculptured and colorful rock formations like no other in the world. We dine in Page and stay overnight at the Courtyard by Marriott. (B,L,D)

Day 7 – Flagstaff to Home

We stop in downtown Flagstaff for an independent lunch before heading back to Tucson. (B)



5 days, 4 nights



Monday September 21 –
Friday September 25, 2020 &
Sunday March 21 –
Thursday March 25, 2021



Activity Level: 3 *Moderate*



Motorcoach



Cruise & Ferry

Catalina Island & Whale Watching

Experience the beauty of Catalina Island. We take you on an unforgettable adventure to experience the nature and wildlife of the Pacific Coast – from rugged canyons to serene beaches and from wild bison to blue whales! This wondrous place offers a temperate getaway and the nature-lover's paradise, with a 2-night stay in Dana Point at Doheny Beach, followed by 2 nights on Catalina Island. Two tour dates to choose from!

Tour Highlights

- Whale watching cruise
- Catalina Island
- Avalon scenic tour
- Bison Expedition
- Descanso Beach Club
- Glass-bottom boat cruise
- Dana Point Harbor & Doheny Beach

Day 1 – Tucson to the Ocean

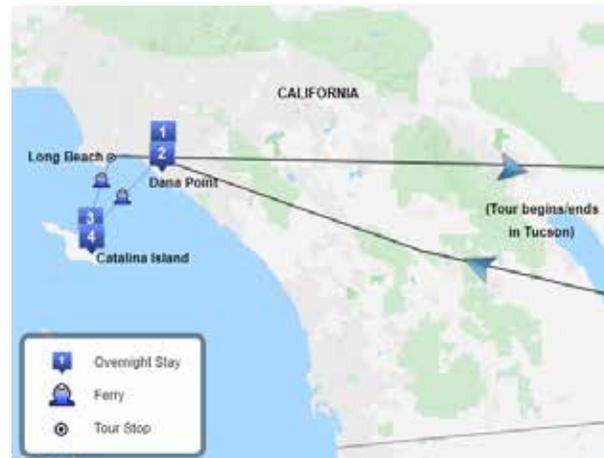
Depart from Tucson and travel with us to the harbor town of Dana Point, California. We arrive in time to check in to our hotel, see the sun set over the Pacific and enjoy a group dinner. (D)

Day 2 – Whale Watching Cruise

Today we enjoy Dana Point where we will have a seaside lunch before the culminating event of this tour—a whale watching cruise! You've never experienced anything like this. Thanks to underwater, glass viewing pods on the boat, you will come face to face with some of the largest creatures on the planet. Dana Point is known as the World's Whale Capital and we may see them in numbers – gray whales, blue whales, humpback whales, orcas, and large pods of dolphins. Tonight is a free evening. (B,L)

Day 3 – Catalina Island

This morning we take an express ferry from Dana Point to Catalina Island, which boasts a year-round "Mediterranean climate" with warm, sunny days and cool evening breezes. Upon arrival in the town of Avalon, we have lunch, followed by a scenic driving tour of the town. In the afternoon we enjoy one of the best tours



\$1,755 per person
Double occupancy

Deposit: \$150 per person

Includes

- Roundtrip motorcoach transportation from Tucson
- Pick-up/livery service
- 4 nights lodging
- 8 meals
- Admissions & tours as described
- Services of a tour director

\$2,250 per person
Single occupancy

Insurance: \$137 to \$187 per person

- Catalina Island Ferry & whale watching cruise
- Baggage handling
- Motorcoach refreshments
- Taxes & tips for included items (except hotel housekeeping)
- Driver & local guide tips

available in Catalina. Santa Catalina Island is famous for crystal clear water and glass bottom ferry—a perfect combination for fun and discovery. These large, comfortable vessels bring the undersea world right to you. During the

trip you'll visit Lover's Cove Marine Preserve, where colorful fish and marine plants thrive among the kelp forests. It's a unique experience we'll only find on Catalina Island. Tonight, we check in for 2 nights at our hotel in Avalon, conveniently located to all the shops and restaurants. (B,L)

Day 4 – Catalina Island

Enjoy a free morning in Avalon or venture to the Descanso Beach Club, a private beach where you can enjoy the warm sand, cool breeze and beautiful

ocean views. Later in the afternoon, we climb aboard open-air biofuel Hummers to go in search of Catalina's world-famous bison on an exciting expedition into the island's interior. The Bison Expedition takes us to Middle Ranch, up Cape Canyon to a scenic overlook on Black Jack Mountain, and then down the original 19th-century stagecoach route back to Avalon. Along the way, we'll journey through favorite bison grazing grounds, where we'll have an excellent opportunity to see these majestic animals in the wild. On our last night in Avalon we will have a group dinner. (B,D)

Day 5 – Travel Home

Leave your sea legs behind but take your memories as we return to the mainland by ferry and then on to Tucson. (B)



Secrets of the Southwest

See the Southwest in a whole new light! We will visit some of the less-frequented National Parks and Monuments such as the Petrified Forest, Mesa Verde and White Sands. You'll be intrigued by New Mexico's beauty as you travel on the Cumbres Toltec Railway, delighted by an afternoon spent in Durango, and fascinated by the Taos Pueblo and the Bosque del Apache National Wildlife Refuge.

Tour Highlights

- Petrified Forest National Monument
- Mesa Verde National Park
- Cumbres Toltec Scenic Railway
- Taos Pueblo
- Santa Fe walking tour
- Indian Pueblo Cultural Center
- White Sands National Park
- Bosque del Apache Wildlife Refuge

Day 1 – Tucson to Gallup

On our first day of this scenic tour we make our way from southern Arizona to Gallup, New Mexico with some terrific stops along the way; the historic Salt River Canyon Bridge, an Art Deco masterpiece from 1934 that spans one of the most dramatic canyons in Arizona; the Rainbow Forest Museum, the heart of the original Petrified Forest set aside by President Roosevelt as a national monument in 1906, and a hearty lunch at the Torreon Golf Club in the White Mountains. We'll have dinner at the historic El Rancho Restaurant on Route 66 in Gallup and stay overnight at Springhill Suites Gallup. (L,D)

Day 2 – Mesa Verde National Park

Mesa Verde National Park was established in 1906 to preserve and interpret the archeological heritage of the Ancestral Pueblo people who made it their home for over 700 years, from 600 to 1300 CE. Today, the park protects nearly 5,000 known archeological sites, including 600 cliff dwellings. These sites are some of the most notable and best preserved in the United States. We'll spend the morning touring at the park and then continue to the mountain town of Durango, Colorado for a free afternoon and a one-night stay at the Hampton Inn Durango. (B)

Day 3 – Cumbres Toltec Railway

Today we board the narrow-gauge steam train of the Cumbres & Toltec railway at Chama, New Mexico. This National Historic Landmark is a trip

you'll never forget. The coal-fired steam engine carries you through steep mountain canyons, high desert, and lush meadows as you zig zag between the Colorado and New Mexico border. We take a roundtrip journey through beautiful scenery to Osier, where we have a delicious mid-day lunch. Tonight, we lodge at Homewood Suites at Buffalo Thunder Resort in Santa Fe for a two-night stay. (B,L)

Day 4 – Taos & Santa Fe

This morning we drive the High Road to Taos, a scenic, winding road through the Sangre de Cristo Mountains, where we enjoy a guided walking tour and a group lunch.



Long one of America's foremost, bona fide Art Colonies, Taos is also home to a world-class ski resort (Taos Ski Valley), a World Heritage Site (Taos Pueblo), one of the most photographed and iconic churches (St. Francisco de Asis), and a majestic landscape encompassing the Rocky Mountains and the Rio Grande Gorge. Tonight, we have dinner at the Buffalo Thunder Resort. (B,L,D) *(Additional visits and tours in Santa Fe will be offered as alternatives if Taos Pueblo remains closed at tour date.)*

Day 5 – Santa Fe

This morning we take a guided historical walking tour of Santa Fe where we see the Palace of the Governors, the Plaza and other iconic buildings like the Cathedral Basilica of St. Francis of Assisi. You'll have time for exploring on your own and lunch. This afternoon we will visit the Museum of International Folk Art and then travel the short distance to Albuquerque. We'll check into our hotel and enjoy a group dinner. (B,D)

Day 6 – Albuquerque & Bosque del Apache

This morning we visit the Indian Pueblo Cultural Center. From the moment you enter this center you will feel as if you are in an ancient world. The Center houses exhibits on all of New Mexico's nineteen Indian Pueblos. We'll enjoy lunch at El Pinto Restaurant, one of Albuquerque's favorite eateries and then we travel to the Bosque del Apache National Wildlife Refuge, a birder's paradise. We'll spend the night in Socorro. (B,L)

Day 7 – White Sands National Park

Today we travel south to White Sands National Park. We stop for lunch at Valley of Fires Recreation Area, which features a paved walking path through a lava flow. Then, rising from the heart of the Tularosa Basin is one of the world's great natural wonders – the glistening white sands of New Mexico. Great wave-like dunes of gypsum sand have engulfed 275 square miles of desert, creating the world's largest gypsum dunefield. White Sands National Monument preserves a major portion of this unique

 8 days, 7 nights

 Tuesday September 29 – Tuesday October 6, 2020

 Activity Level: 3 Moderate

 Motorcoach  Rail

\$2,196 per person
Double occupancy

Deposit: \$150 per person

Includes

- Roundtrip motorcoach transportation from Tucson
- Pick-up/livery service
- 7 nights lodging
- 16 meals
- Admissions & tours as described

\$2,592 per person
Single occupancy

Insurance: \$187 per person

- Services of a tour director
- Baggage handling
- Motorcoach refreshments
- Taxes & tips for included items (except hotel housekeeping)
- Driver & local guide tips

dunefield, along with the plants and animals that live here. We lodge overnight in Las Cruces and have a farewell dinner at the Double Eagle Restaurant in the historic La Mesilla Plaza. (B,L,D)

Day 8 – Las Cruces to Home

We step into another era this morning and take a walking tour of the picturesque village of Mesilla, which briefly served as capital of the Confederate Territory of Arizona. Then, after some free time for lunch, we travel back to Tucson with wonderful memories of this special tour. (B)





 4 days, 3 nights

 Thursday October 7 –
Sunday October 10, 2021
(2020 event has been cancelled)

 Activity Level: 2 *Relaxed*

 Motorcoach

Albuquerque Balloon Fiesta

Come with us to the largest balloon event in the US, with some amazing New Mexico scenery that serves as the backdrop for this celebration. Literally hundreds of balloons will be taking flight from the Balloon Fiesta Park. We enjoy a morning takeoff ascension and an evening takeoff with glowing balloons. We visit historic Santa Fe and enjoy wonderful regional cuisine. *Please note that the 2020 Balloon Fiesta has been cancelled and we have moved this tour to 2021. Sign up soon, it's sure to sell out!*

Tour Highlights

- Ascension of Balloons
- Indian Pueblo Cultural Center
- Santa Fe
- Anderson Abruzzo International Balloon Museum
- Balloon Glow/Fireworks Show

Day 1 – Tucson to Albuquerque

We board our motorcoach and travel to Albuquerque, New Mexico. Upon arrival we check into the Drury Inn for three nights. Unpack once, settle in and prepare for this colorful adventure! (L)



Day 2 – Balloons & Santa Fe

We rise early and head out to the Balloon Fiesta grounds where we will view hundreds of hot air balloons involved in a mass ascension. The array of color that fills your eyes when these magical balloons lift off is truly amazing! Late morning, we travel to Santa Fe. Upon arrival we'll enjoy a hearty lunch at The Bull Ring Steakhouse, followed by some free time on the famous Plaza to discover the rich history and celebrated

\$TBD
Double occupancy
Deposit: \$80 per person

\$TBD
Single occupancy
Insurance: TBD

Includes

- Roundtrip motorcoach transportation
- Pick-up/livery service
- 3 nights lodging
- 7 meals
- Admissions & tours as described
- Services of a tour director
- Baggage handling
- Motorcoach refreshments
- Taxes & tips for included items (except hotel housekeeping)
- Driver & local guide tips

spirit of this wonderful city, filled with historic architecture and famous characters. This afternoon we return to Albuquerque. (B,L)

Day 3 – Balloons & Pueblos

This morning we visit The Indian Pueblo Cultural Center. From the moment you enter this center you will feel as if you are in an ancient world. The Center houses exhibits on all of New Mexico's nineteen Indian Pueblos. We'll enjoy lunch at El Pinto Restaurant, one of Albuquerque's favorite eateries and then visit the Anderson Abruzzo International Balloon Museum. This evening we will be back at the Fiesta grounds to attend the Balloon Glow and Fireworks Show and to enjoy more awesome balloons! (B,L)

Day 4 – Travel Home

We travel back to Southern Arizona, with wonderful memories of the celebration of this beautiful event! (B,L)





5 days, 4 nights



Friday October 16 –
Tuesday October 20, 2020 &
Wednesday April 28 –
Sunday May 2, 2021



Activity Level: 3 *Moderate*



Motorcoach



Jeep

Canyon de Chelly & Monument Valley

Grab your camera and join us on this 5-day and 4-night adventure as we travel to northern Arizona, southern Utah and Navajo Nation to discover spectacular sandstone formations, majestic red rocks, and Native American history. Experience memorable landscapes with our top guides. Two tour dates to choose from!

Tour Highlights

- Lowell Observatory
- Wupatki National Monument
- Navajo Code Talkers Museum
- Jeep tours of Monument Valley & Canyon de Chelly National Monument
- Historic La Posada Hotel

Day 1 – Tucson to Sedona & Flagstaff

We travel to Sedona for independent lunch. We then travel via Oak Creek Canyon, to Flagstaff, where we will visit the world-famous Lowell Observatory and take in the open skies. We have a welcome dinner at the Silver Pine Restaurant before our overnight stay at Little America Hotel. (D)

Day 2 – Monument Valley

This morning we tour Wupatki National Monument, an ancient pueblo nestled between the Painted Desert and ponderosa highlands of northern Arizona. After a lunch stop in Cameron, we visit the Navajo Code Talkers Museum, which has actual gear and tools used in World War II battles, victory stories, transcripts of a Code Talker, and exceptionally detailed photos. We then head to the heart of Monument Valley and stay overnight at Goulding's Lodge, with magnificent views of the landscape made famous in many movies. (B,L)

Day 3 – Monument Valley Jeep Tour

Today we board jeeps that take us on a 17-mile scenic loop drive of Monument Valley, and enter restricted areas which include beautiful arches, ancient ruins, and rock art. We will also visit a Navajo Hogan where we will watch a rug-weaving demonstration by a local artist. This afternoon we tour the area via motorcoach and travel to inspiring Chinle, where we are at the mouth of Canyon de Chelly National Monument, a vast park on Navajo tribal lands. Its prominent features include Spider Rock spire, about 800-foot tall, and towering sandstone cliffs surrounding a verdant canyon. We stay overnight

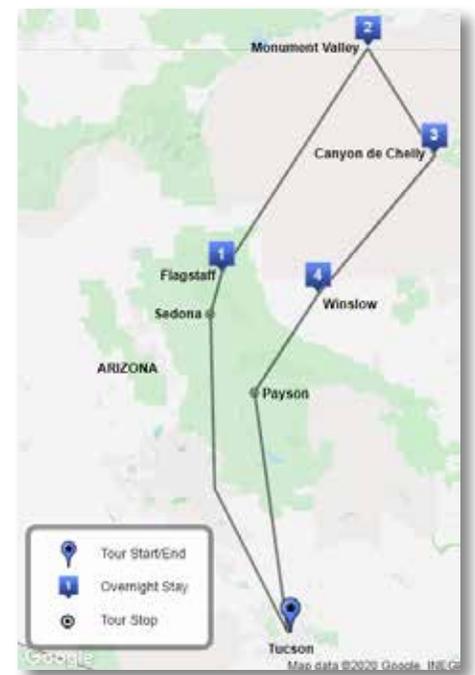
at the Thunderbird Lodge, blessed with a stunning location and the only lodging at the park. (B,L)

Day 4 – Canyon de Chelly Jeep Tour

We take a jeep tour of Canyon de Chelly. This takes us onto the canyon floor where pueblo style ruins are tucked into caves and rock shelters abound. These ruins were occupied during a period of 348 to 1300 AD. Today Navajo families make their living by farming and ranching the valley floor. All of this is surrounded by marvelous geologic formations and stunning scenery. This afternoon we travel to Winslow and enjoy a relaxing farewell dinner at the venerable Turquoise Room and an overnight stay at the historic La Posada Hotel. (B,L,D)

Day 5 – Tonto Bridge & Back Home

We visit Tonto Natural Bridge, a natural arch believed to be the largest natural travertine bridge in the world. The area surrounding the bridge has been made into a state park called Tonto Natural Bridge. After lunch at Fargo's Steakhouse in Payson, we head back to Tucson with wonderful memories and lots of glorious photos. (B)





Mexico's Copper Canyon

The Copper Canyon – Las Barrancas del Cobre in Spanish – should be on every bucket list! A network of six interweaving canyons deep within the Sierra Madre Mountains contain stunning natural beauty and abundant wildlife this pristine environment that rivals the glory of and runs deeper than Arizona's Grand Canyon by a margin of over 1,000 feet. This stunning natural marvel is truly a special, unexploited corner of the world. You'll be immersed in local culture and see spectacular landscapes. *Presented in partnership with A Closer Look Tours.*

Tour Highlights

- Sea of Cortez scenic cruise
- "Chihuahua al Pacifico" Train
- Tarahumara cultural presentation
- Canyon-view hotel in Posada Barrancas
- Chihuahua city tour
- Copper Canyon Aerial Tramway
- Pancho Villa Museum
- Mata Ortiz pottery demonstration
- Paquimé Casas Grandes

Day 1 – Tucson to San Carlos

This morning we cross the border into Mexico. After a short drive, we arrive at Santa Ana for lunch. From there, we are on our way to Hermosillo, founded in 1700, where we visit the Cathedral and the Government Palace to view the famous murals depicting the history of the region. We arrive at sunset in San Carlos Bay at our hotel for two nights, the Marinaterra Resort. Enjoy a Welcome to Mexico reception before dinner, hosted by your tour guide. (L,D)

Day 2 – San Carlos & the Sea of Cortez

After a relaxed start we board a private boat for a scenic cruise on the Sea of Cortez. Look out for dolphins, seals and whales, and exotic birds such as the blue-footed booby and the great blue heron. Lunch is served poolside at the hotel, followed by time to relax and visit the Marina shops. This afternoon we depart for a seaside, sunset dinner. (B,L,D)

Day 3 – San Carlos to El Fuerte

We will depart San Carlos after breakfast. Next, we travel south through rich grain farmlands to the foothills of the Sierra Madre arriving in El Fuerte by early afternoon. This evening, immerse yourself in the local culture at dinner with a colorful spectacle of music and folk dancing by performers in traditional costumes. (B,L,D)



Day 4 - Ferrocarril Chihuahua al Pacífico

Early in the morning, we board Ferrocarril Chihuahua al Pacífico, better known as El Chepe, for one of the most spectacular train rides in North America, with lunch onboard the train. We will arrive at Posada Barrancas by mid-afternoon to check into our hotel in Copper Canyon for two nights. Tonight, we have dinner and a Tarahumara Indians cultural presentation. (B,L,D)

Day 5 - Copper Canyon

Today we take time to view and interpret Tarahumara Indian arts and crafts, visit the rim of the canyon, and enjoy the surroundings. We ride the Copper Canyon aerial tramway, which allows us to descend through the Canyons and experience great views. There is time today for some optional activities: hiking, horseback riding, or just relaxing, followed by dinner at the hotel. (B,L,D)

Day 6 - Copper Canyon to Chihuahua City

After breakfast, we board our motorcoach and transfer to Creel via Otero Canyon, stopping for lunch along the way. We arrive in Chihuahua City in the afternoon, tour the downtown "Centro Histórico" and visit the Francisco Villa Museum, dedicated to the life and history of Mexican Revolutionary "Pancho" Villa, before dinner at a local restaurant. (B,L,D)

Day 7 - Nuevo Casas Grandes & Chihuahua

This morning after breakfast we board the motorcoach and cross the Chihuahuan Desert to reach the city of Nuevo Casas Grandes. Lunch at a local restaurant in Old Casas Grandes. Afterwards, we visit México's northernmost archeological site at Paquimé, where the ancient Gran Chichimeca civilization erected their truncated pyramids and adobe multistory apartments. Tonight, we have a Mata Ortiz pottery demonstration and our farewell dinner. (B,L,D)

 8 days, 7 nights

 Monday October 12 – Monday October 19, 2020

 Activity Level: 3 *Moderate*

 Motorcoach  Rail  Cruise

\$2,187 per person
Double occupancy

Deposit: \$200 per person

\$2,466 per person
Single occupancy

Insurance: \$187 per person

Includes

- Roundtrip motorcoach transportation from Tucson
- Pick-up/livery service
- 7 nights lodging
- 22 meals
- Admissions & tours as described
- Marine excursion on the Sea of Cortez
- Reserved train seating
- Aerial Tramway in the Canyon
- Services of a tour director
- Baggage handling
- Motorcoach refreshments
- Taxes & tips for included items (except hotel housekeeping)
- Driver & local guide tips
- Mexican Visa entry fee

Day 8 - Chihuahua to Tucson

After breakfast, we depart back to Arizona. Travel through the plains and cattle country of the state of Chihuahua before reentering the USA at Douglas, Arizona and ending our journey back in Tucson. (B,L)





Southern Charm: Asheville, Charleston & Savannah

Explore the rich beauty and culture of the South in some of its most historic cities. You'll take scenic motorcoach and rail tours of the Smoky Mountains and Blue Ridge Parkway, explore historic homes including the Biltmore Estate and Magnolia Plantation, and see stunning towns like Charleston & Savannah through the eyes of local guides. Southern Charm abounds in every location on this tour through the South.

Tour Highlights

- First Class Smoky Mountain Rail Excursion
- Blue Ridge Parkway tour
- Biltmore House & Gardens
- Magnolia Plantation
- Historic Charleston
- The Citadel
- Charleston Tea Plantation
- Charleston Harbor Cruise
- Beaufort carriage tour
- Savannah Trolley
- Savannah Theatre

Day 1 – Tucson to Charlotte

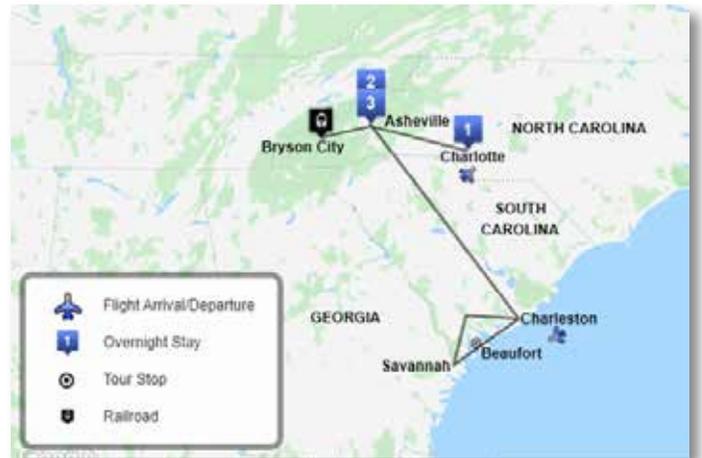
Your tour begins with flights to Charlotte, North Carolina. After a travel day, you'll enjoy the complimentary "Kickback" reception with drinks and a light dinner at the Drury Inn & Suites Charlotte Arrowood.

Day 2 – Smoky Mountain Railroad

We depart to Bryson City, North Carolina where we board the Tuskaseegee River Excursion, on the Smoky Mountain Railroad, for a relaxing ride through quiet countryside and quaint small-town life. This 4-hour First Class excursion includes lunch and travels 32 miles round-trip to Dillsboro and back to the Bryson City Depot. Pass by the famous movie set of The Fugitive starring Harrison Ford! We then continue to Asheville, North Carolina where we check in to the Hampton Inn for a two-night stay. (B,L)

Day 3 – Asheville & the Biltmore Estate

This morning a local guide provides a sightseeing tour of the Blue Ridge Parkway, a National Parkway and All-American Road known for its scenic beauty. Back in Asheville you'll have time to explore the Grove Arcade shops and restaurants during an independent lunch stop. Your afternoon admission to the Biltmore House & Gardens



includes a self-guided audio tour and will allow you to explore this prominent Gilded Age mansion at your leisure. Biltmore House, the main residence, is a Chateau-style mansion, built for George Washington Vanderbilt II between 1889 and 1895. It's the largest privately-owned house in the United States, at 178,926 square feet, and is still owned by George Vanderbilt's descendants. You'll also have a chance to visit Antler Hill Village, a casual and relaxing way to extend your Biltmore experience, that connects the estate's past and present with dining, shopping, exhibits, the Farmyard and more. Dinner tonight is at the Moose Café. (B,D)

Day 4 – Charleston

Today we travel to Charleston, South Carolina where we begin our visit with a house tour of Magnolia Plantation and a tour of the grounds via tram. Founded in 1676 by

the Drayton family, Magnolia Plantation has survived the centuries and witnessed the history of our nation unfold before it from the American Revolution through the Civil War and beyond. It is the oldest public tourist site in the Lowcountry (an area along the South Carolina coast that has a culture, geography, architecture, economy and even cuisine of their own), and the oldest public gardens in America, opening its doors to visitors in 1870. We'll check in for our two-night stay in Charleston at the historic Mills House Wyndham Grand Hotel. (B)

Day 5 – Charleston

Today a local guide will acquaint us with the Battery, named for the civil-war coastal defense artillery batter at the site. We'll see stately antebellum homes and explore this location's importance during the Siege of Charleston. Our guide will take us to Charleston's military college, The Citadel, dating back to 1842. In the afternoon, we have a trolley tour of the Charleston Tea Plantation, the only tea plantation in North America, where you can see hundreds of thousands of tea bushes stretching out acre after acre for almost as far as the eye can see. The evening features a true waterfront dining experience aboard the Spirit of Carolina where you'll dine on a delicious multi-course plated dinner and cruise through the beautiful Charleston Harbor, past Fort Sumter, along the Battery and beneath the Ravenel Bridge. (B,D)

Day 6 – Beaufort

From Charleston we continue to Beaufort, South Carolina where we take a horse carriage tour of the historic district, learn about Beaufort's Civil War History, and see Antebellum and Victorian Architecture, as well as Hollywood movie sites. Then we travel on to historic Savannah, Georgia where we check in for our two-night stay at the Hilton Garden Inn. (B)

Day 7 – Savannah

Our final full day in the South starts with a trolley tour of the historic district. You'll have a hop on/off pass to use the trolley for the remainder of the day to explore Savannah at your leisure. After our farewell dinner, we'll

 8 days, 7 nights

 Thursday October 22 –
Thursday October 29, 2020

 Activity Level: 2 *Relaxed*

 Air  Motorcoach  Rail  Cruise

\$3,447 per person
Double occupancy

Deposit: \$200 per person

\$3,960 per person
Single occupancy

Insurance: \$248 per person

Includes

- Roundtrip air transportation from Tucson to Charlotte/Charleston*
- Transfers & motorcoach transportation
- Pick-up/livery service
- 7 nights lodging
- 11 meals
- Charleston Harbor Cruise
- Smoky Mountain Railroad Excursion in First Class
- Admissions & tours as described
- Services of a tour director
- Taxes & tips for included items (except hotel housekeeping)
- Driver & local guide tips

end with an evening show at the historic Savannah Theatre, one of the oldest continually-operated theatres in the United States, opened in 1818 on Chippewa Square. (B,D)

Day 8 – Charleston to Home

After breakfast at the hotel, we depart to travel home from the Charleston airport. (B)

Option: Combine with the Historic Virginia Tour (p. 14) and enjoy a wonderful two-week journey, with special pricing. Contact us for more details.





Historic Virginia

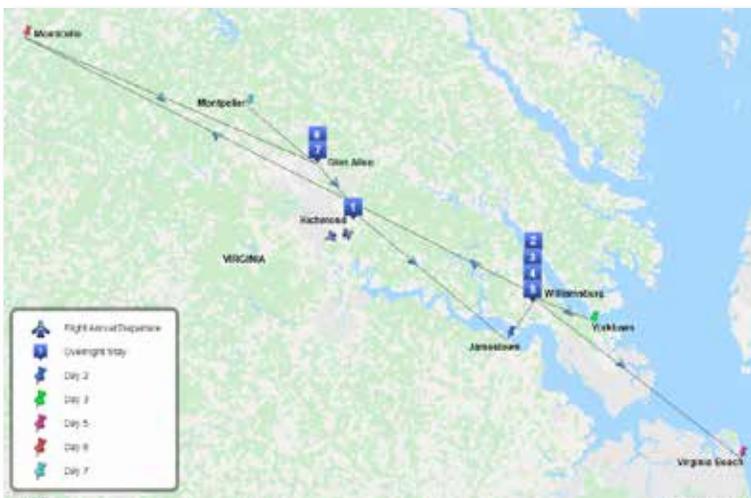
Step back in time as we tour Virginia, a state replete with historical significance. The founding of the country will unfold before you in Jamestown and Colonial Williamsburg. We'll see museums filled with artifacts of early American history and the homes of Thomas Jefferson in Monticello, James Madison in Montpelier, and Patrick Henry in Scotchtown. Virginia's hospitality will also be evident in the dining experiences and impeccable hotel accommodations planned for this tour, including a day exploring Norfolk and Virginia Beach. This tour is perfect for history and architecture buffs, nature lovers, and students of the world.

Tour Highlights

- Historic Jamestown
- Yorktown Battlefield
- American Revolution Museum
- Colonial Williamsburg
- Virginia Beach Mariners' Museum
- Thomas Jefferson's Monticello
- James Madison's Montpelier
- Patrick Henry's Scotchtown

Day 1 - Tucson to Virginia

We fly to Richmond, Virginia, enjoy a Welcome Dinner upon arrival, and stay overnight at the Hilton Garden Inn. (D)



Day 2 - Jamestown

Today we begin with a visit to Historic Jamestown, the actual location of the 1607 James Fort where archeologists continue their work today discovering secrets of how the settlers lived and unearthing long-lost churches, homes, and grave sites. We continue to the Jamestown Settlement where we enjoy lunch and visits through this living history museum with recreations of the Jamestown Fort, the Powhatan Indian Village, and three ships. We continue to historic Williamsburg to check into the Williamsburg Lodge for our 4-night stay. (B,L)

Day 3 - Yorktown

Today we see where America's independence was won at the site of one of the last Revolutionary War battles, Yorktown. We'll walk through the 18th century town and on the battlefield we'll see numerous fortifications and canons; the Moore house, scene of the surrender negotiations; and Surrender field, among other sites. We continue to the American Revolution Museum to explore an immersive gallery of exhibits as well as outdoor recreations of homes, farms, and battles. New York Times named it one of its 52 Places to Visit in 2019. Tonight, we'll have dinner near our hotel in Williamsburg. (B,L,D)

Day 4 - Colonial Williamsburg

An exciting day is planned in Colonial Williamsburg, an 18th century city known as the largest living history museum, boating over forty sites and trades, four historic taverns and two world-class art museums. Lunch today will include characters in historical dress

to take you back in time at Shields Tavern. Colonial Williamsburg truly offers something for everyone, whether your interest be hands-on activities, tours of 18th century buildings, or their unmatched folk-art collection. (B,L)

Day 5 - Virginia Beach

We start at the Norfolk Botanical Garden to see their beautiful collections of roses, camellias, and other flowers, and their very popular Butterfly House. We continue on to Virginia Beach for an ocean-front lunch on the boardwalk. In the afternoon, we head to the extensive Mariners' Museum and Park, featuring the remains of the ironclad USS Monitor and a collection of over 200 tons of priceless artifacts recovered from the iconic Civil War ship. (B,L)

Day 6 - Monticello

Monticello, the home of the author of the Declaration of Independence, Thomas Jefferson, is not-to-be-missed. We will take a tour of the house and grounds and enjoy lunch from the Monticello Farm Table Café. Tonight, we check in to the gorgeous Virginia Crossings Hotel for our final 2 nights in Virginia. (B)

Day 7 - Richmond & Montpelier

This morning an expert local guide will take us through the important sites of historic Richmond, including the state capitol, Broad Street, Jackson Ward and Monumental Church. We then continue to Montpelier, the lifelong home of James Madison and his beloved wife Dolly. The house and landscape appear as they did in Madison's time and the site also includes a center dedicated to the Constitution. Our last visit of the day will be to Scotchtown to see the original standing home of Patrick Henry, patriot and orator of the Revolution. Tonight, we have a farewell dinner, including a glass of wine. (B,L,D)

Day 8 - Return Home

This morning we depart from Richmond to home. (B)

 8 days, 7 nights

 Wednesday October 28 –
Wednesday November 4, 2020

 Activity Level: 3 *Moderate*

 Air  Motorcoach

\$3,366 per person
Double occupancy

Deposit \$200 per person

\$3,663 per person
Single occupancy

Insurance: \$248 per person

Includes

- Roundtrip air transportation from Tucson to Richmond*
- Admissions & tours as described
- Transfers & motorcoach transportation
- Baggage handling
- Pick-up/livery service
- Motorcoach refreshments
- 7 nights lodging
- Taxes & tips for included items (except hotel housekeeping)
- 15 meals
- Driver & local guide tips
- Services of a tour director

Option: Combine with the Southern Charm Tour (p. 12) and enjoy a wonderful two-week journey, with special pricing. Contact us for more details.





 4 days, 3 nights

 Friday November 6 –
Monday November 9, 2020

 Activity Level: 3 *Moderate*

 Motorcoach  Jeep  Cruise

Arizona's Natural Wonders

See the Arizona sites that visitors seek out from around the world. Enjoy a classic destination with some once-in-a-lifetime activities. Visit majestic Antelope Canyon on a 4-wheel-drive truck tour, take in Lake Powell and Rainbow Bridge on an enchanting cruise, ride on a float trip down the Colorado River and see the breathtaking Red Rocks of Sedona on a jeep tour. Even if you've been to Northern Arizona before, you'll see it in a whole new light via these exquisite experiences.

Tour Highlights

- Visit Navajo Lands
- ½ day cruise on Lake Powell to Rainbow Bridge
- Visit the Powell Museum
- Antelope Canyon 4WD tour
- Glen Canyon smooth water float trip
- Sedona jeep tour

Day 1 – Tucson to Lake Powell

Travel by motorcoach to the Navajo Nation, which features one-of-a-kind parks and some of the most breathtaking scenery in the United States. We arrive in Page for a welcome dinner & check in for a 2-night stay at the Hyatt Place Lake Powell. (D)

Day 2 – Lake Powell & Glen Canyon

We'll cruise Lake Powell today on a half-day excursion that takes us to Rainbow Bridge, the world's largest natural bridge, Warm Creek Bay, Padre Bay and Dangling Rope Marina. At Rainbow Bridge National Monument an optional 1.25-mile roundtrip walk is the best way to witness firsthand the power of wind and water and their role in sculpting this remarkable landscape. We'll visit the Glen Canyon Recreation Area and The Powell Museum, which commemorates the leader of the first Colorado River exploration through the Grand Canyon. (B,L)



\$1,269 per person
Double occupancy

Deposit: \$80 per person

Includes

- Roundtrip motorcoach transportation from Tucson
- Pick-up/livery service
- 3 nights lodging
- 6 meals
- Services of a tour director
- Baggage handling

\$1,449 per person
Single occupancy

Insurance: \$105 per person

- Admissions & tours as described
- Motorcoach refreshments
- Taxes & tips for included items (except hotel housekeeping)
- Driver & local guide tips

Day 3 – Antelope Canyon & the Colorado River

This morning we board 4-wheel drive trucks to tour the incredibly scenic Antelope Canyon. This area has stunningly colorful sand formations and is noted for slot canyons and the way the light gleams through the openings in the rocks. In the afternoon we take a glorious Glen Canyon smooth water float trip on the Colorado River. The excursion begins with a drive through a two-mile tunnel before boarding the craft which continues to Petroglyph Beach to see fascinating artifacts. You'll look up in awe at the soaring cliffs above Horseshoe Bend as you learn the stories of the ancestral Puebloan people who lived here. The float trip ends at Lee's Ferry where our motorcoach meets us to continue to Flagstaff for our farewell dinner and a stay at Little America. (B,D)

Day 4 – Sedona to Home

On our way back to Tucson we'll stop in Sedona for a Pink Jeep Tour of the red rocks. You'll also have time to explore this scenic town on your own before the drive home. (B)





 6 days, 5 nights

 Wednesday November 11 – Monday November 16, 2020

 Activity Level: 2 *Relaxed*

 Air  Motorcoach

Branson Musical Holiday

The Christmas spirit rings throughout the Ozarks filling the air with holiday cheer. Visit Branson for a musical extravaganza and see for yourself why everyone has fallen in love with this town. Once a small and sleepy town, Branson has emerged as one of the country's most popular entertainment destinations.

Tour Highlights

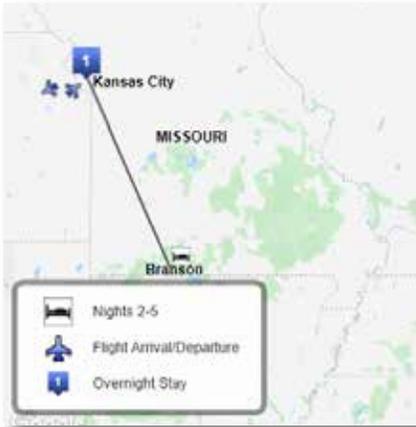
- Oak Ridge Boys
- Brett Family
- The Texas Tenors
- Daniel O'Donnell
- Clay Cooper Country Express
- Dinner at the Welk Resort
- Ancient Ozarks Natural History Museum

Day 1 – Tucson to Kansas City

We fly into Kansas City. Tonight, you'll enjoy a complimentary "Kickback" reception at the Drury Inn & Suites Overland Park.

Day 2 – Branson

Today we travel to Branson, where we begin with a tour and lunch on the beautiful campus of the College of the Ozarks. We then check in for our 4-night stay at the Hilton Branson and see the evening Oak Ridge Boys show, enjoying the four-part harmonies and upbeat holiday songs by this legendary country band. (B,L)



Day 3 – Branson

We see two shows! We start with the Brett Family Christmas Show morning performance. Through world-class singing, dancing, comedy, songwriting, musicianship, and production you'll feel the joy, the nostalgia, the reverence, the fun and all the best feelings of the season. You'll enjoy a free afternoon before a splendid dinner at the Black Oak Grill on Branson Landing followed by The Texas Tenors "Deep in the Heart of Christmas" show. (B,D)

Day 4 – Branson

Two more amazing Branson shows today, beginning with the Daniel O'Donnell's newest production, Christmas with

\$2,655 per person
Double occupancy

Deposit: \$200 per person

Includes

- Roundtrip air transportation from Tucson to Kansas City*
- Transfers & motorcoach transportation
- Pick-up/livery service
- 5 nights lodging
- 9 meals
- 6 live shows

\$2,925 per person
Single occupancy

Insurance: \$187 per person

- Admissions & tours as described
- Baggage handling
- Motorcoach refreshments
- Taxes & tips for included items (except hotel housekeeping)
- Driver & local guide tips

Daniel, featuring the Irishman singing countless festive songs from across the decades along with a Branson choir. You will then again have some free time before we go to the Welk Resort for dinner and then to the Andy Williams Ozark Mountain Christmas hosted by Jimmy Osmond, starring the Lennon Sisters and special guest David Osmond. (B,D)

Day 5 – Branson

This morning we enjoy a delicious brunch at Top of the Rock's Osage Restaurant surrounded by sweeping views of the Ozark Mountains, unique artwork and Native American artifacts. Next, we visit the Ancient Ozarks Natural History Museum. It houses one of the most significant collections of Native American artifacts in the world and showcases the geological history of the Ozarks as well as rare Civil War and American West relics. Back in Branson we will have a farewell dinner at Landry's Restaurant, followed by our final show, The Clay Cooper Country Express Christmas Show. This show is more than country! Clay and his cast of 24 incredible entertainers show their versatility while performing all styles of music including country, rock n roll, gospel and patriotic. The singing, dancing, and hysterical comedy will keep you on the edge of your seat from start to finish! (B,D)

Day 6 – Kansas City to Tucson

We depart to travel home with glorious memories of our Branson Musical Holiday. (B)





 4 days, 3 nights

 Wednesday November 25 – Saturday November 28, 2020

 Activity Level: 2 *Relaxed*

 Motorcoach  Cruise

Thanksgiving at the Del

This tour is the perfect way to celebrate Thanksgiving with friends and family, without cooking or doing dishes! We spend 3 nights at one of America's great historic hotels – the Hotel del Coronado – and enjoy really special happenings in beautiful San Diego and Coronado Island. Enjoy your Thanksgiving meal in a grand setting. You won't find a better place to do it than at San Diego's iconic Hotel del Coronado. The oceanfront Ballroom and magnificent Crown Room both feature elegant holiday buffet feasts and live musical entertainment.

Tour Highlights

- 3-night stay at the Del
- Thanksgiving Day feast in the Crown Room
- Explore Coronado Island
- Maritime Museum
- San Diego harbor cruise
- USS Midway Museum

Day 1 – Tucson to San Diego

This morning we depart Tucson and travel by motorcoach to "America's Finest City" and check into the Hotel del Coronado for our 3-night stay. The quintessential San Diego vacation destination, The Del combines gracious Victorian splendor with modern comfort. The magnificent lobby Christmas tree will be trimmed and of course the beach is right there!



Day 2 – Thanksgiving Day

Today is Thanksgiving Day – after breakfast at the hotel we'll visit the Maritime Museum, which preserves one of the largest collections of historic sea vessels in the United States. This afternoon we will enjoy a delicious Thanksgiving Day buffet meal in the magnificent Crown Room at the "The Del". What a special meal! We are sure you will also find time to explore the hotel and walk the beach. (B,D)

Day 3 – San Diego

We'll explore San Diego today, starting with a narrated San Diego Harbor cruise tour of more than fifty storied landmarks. We'll cover over thirteen miles on the harbor,

\$1,737 per person
Double occupancy

Deposit: \$80 per person

Includes

- Roundtrip motorcoach transportation from Tucson
- Pick-up/livery service
- 3 nights lodging
- 4 meals
- Admissions & tours as described

\$2,196 per person
Single occupancy

Insurance: \$137 to \$187 per person

- Services of a tour director
- Baggage handling
- Motorcoach refreshments
- Taxes & tips for included items (except hotel housekeeping)
- Driver & local guide tips

passing by Seaport Village, Shelter Island, ship-building and dry-docking facilities, Coronado Island, Point Loma, and Cabrillo National Monument, among many others. As we sail, we'll see delightful marine animals and majestic sea birds, and we'll talk about what local environmental efforts are doing to protect them. You'll have plenty of opportunities to capture all the sights in photos and video. At lunchtime you will have free-time to shop and eat at Seaport Village which houses more than 70 shops, galleries, and eateries. In the afternoon we visit the USS Midway Museum. With more than 30 restored aircraft, and nearly 10 acres of exhibits and displays, the Midway brings you the most complete cross-section of carrier aviation in the world. (B)

Day 4 – Travel Home

We travel back to Southern Arizona ready to take on the holidays after this memorable getaway. (B)





 4 days, 3 nights

 Thursday December 10 –
Sunday December 13, 2020

 Activity Level: 2 *Relaxed*

 Motorcoach

Prescott Victorian Christmas

Get into the holiday spirit with this tour that will bring Christmas lights, music and plenty of cheer. Our destination is the mile-high city of Prescott, which is overflowing with Victorian charm during the holidays!

Tour Highlights

- Desert Caballeros Western Museum
- Jerome & Jerome State Historic Park
- JS Acker Musical Extravaganza
- Sharlot Hall Museum
- Elks Opera House tour
- Elks Performing Arts Center Theatre Concert
- Musical Instrument Museum

Day 1 – Tucson to Prescott

We depart Tucson and travel north for a factory tour of the 40-year-old Cerreta Candy Company. We then travel to Wickenburg to enjoy a delicious lunch at Wickenburg Ranch and explore the Caballeros Western Museum, before we travel to Prescott for a welcome dinner and our 3-night stay at the Marriott Spring Hill Suites. (L,D)



Day 2 – Acker Night

This morning we visit the beautiful and historic Sharlot Hall Museum, opened in 1928 as the Old Governor’s Mansion Museum, it is dedicated to preserving the history and folklore of Yavapai County. We visit the Courthouse Plaza, a historic jewel recognized as one of the Great Public Spaces in America. After lunch we then tour the Prescott Elks Theater and Performing Arts Center, a classically designed turn of the 20th century opera house, completed in 1905 and listed on the National Register, it is the only one of many “Elks’ Opera Houses” that still exists. After a hearty dinner we head to “downtown” Prescott for the JS Acker Musical Extravaganza. Here you will find close to 80 shops, boutiques and other businesses around the town square hosting different musical venues. You will hear

\$1,296 per person
Double occupancy

Deposit: \$80 per person

Includes

- Roundtrip motorcoach transportation from Tucson
- Pick-up/livery service
- 3 nights lodging
- 8 meals
- Admissions & tours as described

\$1,530 per person
Single occupancy

Insurance: \$105 per person

- Services of a tour director
- Baggage handling
- Motorcoach refreshments
- Taxes & tips for included items (except hotel housekeeping)
- Driver & local guide tips

jazz, classical, country, pop and bluegrass while strolling around Courthouse Plaza enjoying the sights and sounds of Christmas. (B,D)

Day 3 – Jerome

Today we travel to the ghost town of Jerome, once home to over 15,000 people and known as the “wildest town in the west”. We visit Jerome State



Historic Park, which provides fantastic views of the city and the phenomenal Verde Valley and is a fantastic historical resource devoted to the preservation of the city of Jerome. We will have free time on the main street to shop and enjoy a group lunch. After heading back to Prescott for a delicious dinner we will then enjoy an evening performance at the Elks Theatre. (B,L,D)

Day 4 – MIM & Home

We stop en route at The Musical Instrument Museum, which covers over 200,000 square feet and truly celebrates the universal language of music by exhibiting instruments from every country in the world. We look forward to having you join us on this holiday tour that will certainly be filled with the sights and sounds of this beautiful holiday season! (B)



 5 days, 4 nights

 Sunday December 12 –
Thursday December 16, 2021
(2020 Broadway season cancelled)

 Activity Level: 4 Active

 Air  Motorcoach

New York, New York: It's a Holiday Town

There's no place like New York for unique holiday happenings or iconic holiday experiences such as the Radio City Rockettes Christmas Spectacular. Throw in a Broadway show, the 9/11 Memorial, views from One World Observatory, the Met, festive Bryant Park Winter Village and some great dining, and you have an unforgettable holiday trip to the Big Apple at its most sparkling time of year! *Please note that 2020 Broadway shows have been cancelled and we have moved this tour to 2021. Hold your space now!*

Tour Highlights

- New York City tour
- 9/11 Memorial
- Metropolitan Museum of Art
- Rockettes Christmas Spectacular
- Rockefeller Center Christmas Tree
- The Holiday Train Show at the Botanic Garden
- Times Square
- *The Music Man* or alternate Broadway show

Day 1 - Tucson to New York

Today we travel by motorcoach for a direct flight from Phoenix to New York City, home of the Empire State Building, Times Square, the Statue of Liberty and myriad other attractions, along with some of the best holiday displays and events in the world. Tonight, we check into the comfortable and centrally-located Hilton Times Square for a 4-night stay.

Day 2 - New York

This morning a local guide gives a narrated city tour aboard the motorcoach through many famous neighborhoods of New York. We end the tour at Eataly, an Italian marketplace offering a variety of options for



\$TBD
Double occupancy
Deposit: \$200 per person

\$TBD
Single occupancy
Insurance: \$TBD

Includes

- Roundtrip air transportation from Phoenix to New York*
- Transfers & motorcoach transportation
- Pick-up/livery service
- 4 nights lodging
- Admissions, tours & show tickets as described
- 6 meals
- Services of a tour director
- Baggage handling
- Taxes & tips for included items (except hotel housekeeping)
- Driver & local guide tips

lunch. Then we visit the moving 9/11 Memorial with its flowing water in the place where the Twin Towers once stood. We also get a view of New York from high above in the "Freedom Tower" at One World Observatory. Tonight, we have a group welcome dinner at our guest-favorite, the Capital Grille, with fine dining and service only New York can provide. (B,D)

Day 3 - New York

After a free morning, travel to New York Botanical Gardens to see the Holiday Train Show. This exhibit rotates various replicas every year of famous skyscrapers and landmarks of the city. We'll have time to re-energize at the hotel followed by our pre-show dinner at John's Pizzeria for delicious wood-oven New York pizza in a location you must see to believe. Showtime! We have impossible-to-get center mezzanine tickets for The Music Man. This new revival of the treasured show stars Broadway and Hollywood actor Hugh Jackman as Harold Hill and Tony Award-winning actress Sutton Foster as "Marian the Librarian." (*pending show confirmation in 2021*)(B,D)

Day 4 - New York

We visit the Metropolitan Museum of Art and Rockefeller Center to see which enormous tree they have selected to decorate their famous plaza this holiday season. There will be time to explore nearby St. Patrick's Cathedral or the window displays along 5th Avenue. Then we go across the street to Radio City Music Hall to see the one-and-only Rockettes Christmas Spectacular, featuring an original musical score with singing and dancing by over 140 performers. You'll love our up-close orchestra seating. Join us for a final night excursion to Bryant Park Winter Village. (B)

Day 5 - New York to Tucson

This morning we say farewell to New York and fly direct to Phoenix where our motorcoach returns you to Tucson. (B)



 5 days, 4 nights

 Tuesday December 22 – Saturday December 26, 2020

 Activity Level: 3 *Moderate*

 Air  Motorcoach  Cruise

Christmas in San Francisco

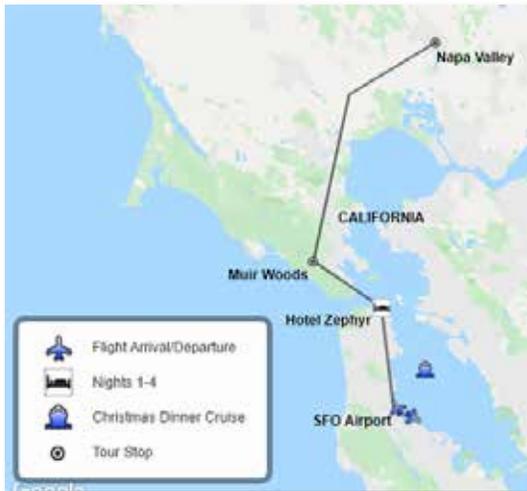
San Francisco is one of America's most beloved cities—cosmopolitan, colorful, and cultured. Our hotel, the Zephyr, is just 1000 ft from Pier 39 Fisherman's Wharf. The holiday-decorated department stores, cable cars and Chinatown are nearby. What a fun place to spend Christmas! Presented in partnership with Sun Tours.

Tour Highlights

- San Francisco city tour
- *The Nutcracker* by the San Francisco Ballet
- Napa Valley
- Wine tastings
- Muir Woods
- Christmas dinner cruise
- DeYoung Museum

Day 1 – Tucson to San Francisco

We fly to San Francisco, then transfer to Pier 39. We can explore on our own and enjoy lunch. After checking in to our hotel, the Zephyr, we gather for dinner together. (D)



Day 2 – San Francisco

This morning starts with a driving tour of San Francisco. It may measure less than 50 square miles and have a population that doesn't even crack a million, but San Francisco justly ranks as one of the greatest cities in the world. Famous for grand-dame Victorians, cable cars, a dynamic waterfront, and a soaring golden bridge, this city truly has it all. We have the afternoon to continue explorations on our own. Tonight, we enjoy a performance of the classic Christmas favorite, *The Nutcracker* by the San Francisco Ballet. (B)

Day 3 – Napa Valley

This morning we head north into the Napa Valley. Rolling hills covered with vineyards surround us, and we have

\$2,319 per person
Double occupancy

Deposit: \$200 per person

Includes

- Roundtrip air transportation from Tucson to SFO*
- Transfers & motorcoach transportation
- Pick-up/livery service
- 4 nights lodging
- Admissions & show tickets as described
- 7 meals

\$2,583 per person
Single occupancy

Insurance: \$187 per person

- Services of a tour director
- Baggage handling
- Taxes & tips for included items (except hotel housekeeping)
- Tour director, driver & local guide tips
- Pleasurebent Tours escort (with 15 or more travelers)

stops at two of those vineyards for tastings, Mumm and V. Sattui. After lunch at V. Sattui, we return to our hotel for the evening and dinner on our own. (B,L)

Day 4 – Muir Woods & Bay Cruise

It's Christmas Day! We'll explore beautiful Muir Woods, crossing the graceful spans of the Golden Gate Bridge into Marin County to reach Muir Woods National Monument, where redwood trees reach the heavens. We return to our hotel for a short rest. Our formal Christmas dinner tonight is aboard the Hornblower as we sail the San Francisco Bay. (B,D)

Day 5 – Fine Arts & Depart Home

Our thoughts begin to turn toward home, but we have time to enjoy the DeYoung Museum, the 5th most visited museum in the nation. It showcases American art from the seventeenth through the twenty-first centuries, international textile arts and costumes, and art from the Americas, the Pacific, and Africa. We can enjoy more shopping (hurray, it's the day after Christmas!) before heading to the airport with warm memories of our Golden Gate holiday. (B)





 5 days, 4 nights

 Tuesday December 29, 2020 – Saturday January 2, 2021

 Activity Level: 2 *Relaxed*

 Motorcoach

Tournament of Roses Parade & Los Angeles

Join us for the Tournament of Roses Parade, in Pasadena, California—one of the most widely recognized parades in the world. This year we explore the many attractions in the Pasadena area, stay close to all the events, take in the Rose Parade, see float decorating, enjoy museums and gardens and celebrate with a New Year's Eve dinner.

Tour Highlights

- Tournament of Roses Parade
- Float decorating viewing
- Gamble House & Architectural Tour
- Griffith Park
- Los Angeles Zoo
- Descanso Gardens
- Autry Museum of the West

Day 1 – Tucson to Glendale

This morning we board our deluxe motorcoach and head west to Pasadena, California. We'll have a welcome dinner and check in for our 4-night stay at the Embassy Suites Glendale, which has a nightly reception with drinks and appetizers that you can enjoy throughout your stay. Each morning we have a full breakfast buffet at the hotel. The excellent hotel location puts us within 8 miles of the parade and all the attractions visited on this tour, limiting the time spent on the motorcoach. (D)

Day 2 – Pasadena

Today we will explore the history and architecture of Pasadena beginning at the iconic Gamble House, an American Craftsman home in Pasadena, California, designed by the architectural firm Greene and Greene. We'll also see other beautiful homes in the area as we make our way to Descanso Gardens where we will have lunch and time to explore the gardens, galleries and historic buildings on site. After some free time at the hotel in the late afternoon, we venture out to view the Hollywood sign and the stars over the city via telescopes guided by astronomers. (B,L)

Day 3 – New Year's Eve

Our exciting day begins at the Rose Bowl Stadium where we can observe the creation and decorating of the flower-laden floats that you will see in the parade the following day. Then we continue The Autry Museum of the American West features world-class galleries filled with Native American art and cultural materials, film

\$1,881 per person
Double occupancy

Deposit: \$150 per person

Includes

- Roundtrip motorcoach transportation from Tucson
- Pick-up/livery service
- 4 nights lodging
- 7 meals (with dinner cruise)
- Admissions & tours as described
- Services of a tour director

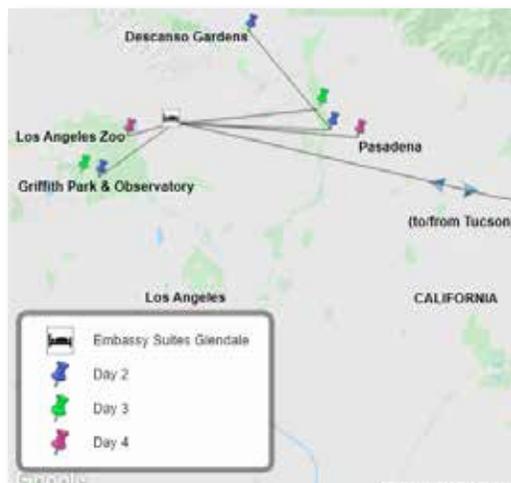
\$2,439 per person
Single occupancy

Insurance: \$137 to \$187 per person

- Rose Parade Ticket, souvenir seat cushion & pin
- Baggage handling
- Motorcoach refreshments
- Taxes & tips for included items (except hotel housekeeping)
- Driver & local guide tips

memorabilia, historic firearms, paintings, interactive areas and more. You'll have some free time to use the park shuttle to visit free attractions like the Griffith Observatory or the Travel Town Museum.

Tonight, we'll have a New Year's celebration dinner at restaurant near the hotel. (B,D)



Day 4 – New Years Day

Happy New Year! This morning we take our reserved grandstand seats that provide us a great view of the most photographed event in the world — the Tournament of Roses Parade! All of America's eyes will be on Pasadena as the breathtaking floats roll down Colorado Blvd. This year's theme is "Dream. Believe. Achieve." It promises to be a parade full of fun, flowers, music and memories! Following the parade, we'll have a lovely afternoon in California at the Los Angeles Zoo & Botanical Gardens, returning to the hotel for a quiet evening. (B)

Day 5 – Travel back to Tucson

After breakfast, we travel back to Tucson with many happy memories of the Tournament of Roses Parade and other festivities. Join this tour and ring in the New Year with us! (B)



 6 days, 5 nights

 Sunday January 10 –
Friday January 15, 2021

 Activity Level: 2 *Relaxed*

 Motorcoach  Cruise

Santa Barbara Getaway

There are average seaside escapes. Then there is the gentle crescent of the California coast connecting breathtaking beaches, soaring mountains, verdant vineyards, elevated enclaves and eclectic communities. The sea and mountains feel as one, the sun feels more golden and the valleys overflow with a bounty of color. Experience the history, culture and beauty of Santa Barbara and southern California on this 5-night getaway.

Tour Highlights

- Riverside, California
- Harbor cruise
- Santa Barbara Museum of Art
- Mission Santa Barbara
- Santa Ynez Valley wine tour
- Channel Islands
- Joshua Tree National Park

Day 1 – Tucson to Riverside

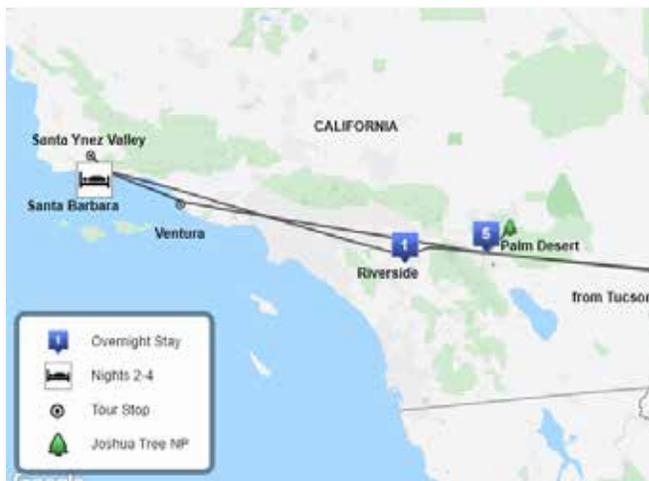
Travel to Riverside, California where we stay one night at the Hyatt Place, centrally located in the beautiful downtown. Riverside is known for its dining scene and you'll have a free evening to explore.

Day 2 – Santa Barbara

We spend the morning traveling to Santa Barbara, where we start with a harbor cruise of the town's coastline before checking in for 3 nights at the Harbor View Inn, a resort style hotel with an ideal location. Our hotel is within walking distance to State Street, the beach and Stearns Wharf, which is the oldest working wharf in California. Tonight, we will enjoy a group dinner in Santa Barbara. (B,D)

Day 3 – Santa Barbara

This morning we have a guided tour of the historic Old Mission Santa Barbara, founded by the Spanish Franciscans in 1786. Next, we have a group lunch and then a guided tour of the Santa Barbara Museum of Art. SBMA's renowned 27,000-piece permanent collection spans both the centuries and the globe. Take your time to explore and then stroll back to the hotel. (CB,L)



Day 4 – Santa Barbara

This morning an easy 45-minute drive over the hill into the Santa Ynez Valley reveals rolling vineyards as far as the eye can see and a quintessential wine country experience winding through the area's small communities. A local

guide will take us on a tour of this beautiful region, including wine tastings and a picnic lunch. We have some free time in the afternoon to take in the sea air or further explore the town of Santa Barbara and tonight we will have a farewell to Santa Barbara dinner at a local restaurant. (CB,L,D)

Day 5 – Channel Islands & Palm Desert

We visit the Channel Islands National Park Visitor Center. Channel Islands National Park encompasses five remarkable islands and their ocean environment, preserving and

protecting a wealth of natural and cultural resources. After lunch we travel to Palm Desert and check in for one night at the Homewood Suites, which offers a complimentary evening reception with light snacks and drinks or you can walk to several restaurants. (CB,L,R)

Day 6 – Joshua Tree NP & Travel Home

On our way back to Tucson, we visit Joshua Tree National Park, with two distinct desert ecosystems, the Mojave and the Colorado. A fascinating variety of plants and animals make their homes in a land sculpted by strong winds and occasional torrents of rain. We have a picnic lunch and then travel home. (B,L)

\$1,935 per person
Double occupancy

Deposit: \$150 per person

Includes

- Roundtrip motorcoach transportation from Tucson
- Pick-up/livery service
- 5 nights lodging
- 12 meals
- Admissions & tours as described

\$2,358 per person
Single occupancy

Insurance: \$137 to \$187 per person

- Services of a tour director
- Baggage handling
- Motorcoach refreshments
- Taxes & tips for included items (except hotel housekeeping)
- Tour director, driver & local guide tips



 6 days, 5 nights

 Monday January 18 – Saturday January 23, 2021

 Activity Level: 3 *Moderate*

 Motorcoach

White Sands, Big Bend & Carlsbad Caverns

Journey to with us as we travel east to explore magnificent White Sands, Carlsbad Caverns and Big Bend National Parks in Southern New Mexico and Western Texas, and wonderful spots in-between. We see starkly contrasting landscapes and scenery, from expansive white dunes to arrays of stalactites to roaring rivers and dramatic canyons, to night skies under telescopes and even experience modern art and splendid cuisine in El Paso and the small desert town of Marfa. You will love this tour!

Tour Highlights

- White Sands, Carlsbad Caverns, Big Bend NP
- McDonald Observatory
- Marfa
- Ft. Davis Historic Site
- National Park
- Indian Cliffs Ranch
- El Paso Museum of Art

\$1,764 per person
 Double occupancy
 Deposit: \$150 per person

\$2,196 per person
 Single occupancy
 Insurance: \$137 to \$187 per person

Includes

- Roundtrip motorcoach transportation from Tucson
- Pick-up/livery service
- 5 nights lodging
- 9 meals
- Admissions & tours as described
- Services of a tour director
- Baggage handling
- Motorcoach refreshments
- Taxes & tips for included items (except hotel housekeeping)
- Tour director, driver & local guide tips

Day 1 – Tucson to White Sands

This morning we depart from Tucson by motorcoach to New Mexico. We stop in Lordsburg for lunch at Kranberry's Chatterbox. We continue through starkly contrasting landscapes before arriving at our first national park destination, White Sands – the largest gypsum crystal dunefield on Earth. Afterwards, on to Alamogordo for our one-night stay at the Holiday Inn Express & Suites. (L)

Day 2 – Carlsbad Caverns

Visit Carlsbad Caverns National Park, where our adventure begins with a self-guided tour. Once finished, we cross into west Texas, where we lodge for one night in Fort Davis. We'll have dinner at the Black Bear Restaurant, and then our night is filled with a huge Star Party at the McDonald Observatory. (B,D)

Day 3 – Marfa

This morning we continue to the western Texas hill town of Marfa, known for its lively art scene, film festivals and exquisite dining. We tour the Chinati Foundation, a contemporary art museum with renowned architecture in a serene setting, and enjoy strolling the walkable town, exploring galleries, shops, and an array of restaurants.

Then we are on to Lajitas, where we lodge for two nights at the Lajitas Resort, tucked away between Big Bend National Park and Big Bend State Park. (B)

Day 4 – Big Bend National Park

We meet our local expert guide for a full day exploring the scenery of majestic Big Bend National Park by motorcoach. Wildlife, birds, rivers, limestone carved canyons & mountains await us during our day as the Rio Grande/Rio Bravo Rivers wind 118 miles through the park. (B,L)



Day 5 – El Paso

This morning we visit the Museum of the Big Bend in Alpine, we learn about the distinctive natural history, human history, and confluence of cultures before the arrival of the first Spanish explorations in

1535. Later we tour Indian Cliffs Ranch, a working ranch that has provided the setting for some of our favorite movies (Lone Wolf McQuade and Courage Under Fire, just to name a couple) and enjoy our farewell dinner at the venerable Cattleman's Steakhouse. We continue to El Paso for a one-night stay at the Aloft Hotel, in the heart of the city. (B,D)

Day 6 – Travel Home

Our tour concludes today with a visit to the El Paso Museum of Art and some time at the historic plaza before boarding the motorcoach to return to Tucson. (B)



 7 days, 6 nights

 Sunday February 7 –
Saturday February 13, 2021

 Activity Level: 3 *Moderate*

 Air  Motorcoach  Airboat

Florida's National Parks

Florida is a stunning state – full of sunshine, pristine beaches, vibrant wildlife and sparkling Latino culture. We'll visit the legendary Everglades River of Grass, Biscayne National Park's colorful fish and coral, the Dry Tortugas with its enormous Fort Jefferson and Key West, exploring all the history and beauty of the Sunshine State. *Presented in partnership with Sun Tours.*

Tour Highlights

- National Geographic Fine Art Gallery
- Biscayne National Park
- Dry Tortugas National Park
- Key Largo
- Key West
- Everglades National Park
- Shark Valley Tram
- Bonnet House Museum & Gardens

Day 1 – Ft. Lauderdale

We fly to Fort Lauderdale, then transfer to the National Geographic Fine Art Gallery, filled with the finest photography of the natural world that exists today. We drop off our luggage at our hotel, then enjoy dinner. (D)

Day 2 – Biscayne NP & Key Largo

We head south to Biscayne National Park for a stroll, continuing to Key Largo (but we won't see Bogie or Edward G. Robinson). The Florida Keys are a string of tropical islands stretching about

120 miles, separating the Atlantic Ocean from the Gulf of Mexico. A visit to the Dolphin Research Center provides fascinating insights to these beautiful and intelligent creatures. Key West will be our home for 3 nights. (B)

Day 3 – Dry Tortugas NP

This morning finds us in the Dry Tortugas National Park. It is one of the world's most unique eco-attractions and home of historic Fort Jefferson, a staging place for Navy ships assigned to block Confederate ports. Now it is a place of memories and meditation. (B,L)



Day 4 – Key West

In Key West, the southernmost tip of the U.S.A., Ernest Hemingway lived and worked here for more than 10 years. Hemingway's Spanish Colonial home is filled with European antiques and souvenirs of African safaris for us to admire. Harry Truman also loved Key West and spent many days visiting the Little White House which we will explore. The Butterfly and Nature Conservatory and its dazzling varieties of colorful butterflies provides a lovely day. (B,D)

Day 5 – Everglades NP

Our destination today is the Everglades National Park, a 1.5-million-acre wetlands. The Everglades is one of the most unique landscapes in the world and home to tropical fauna and flora found nowhere else. We see it all on our airboat ride, an extraordinary vehicle that can navigate places where normal watercraft can't go. We lodge two nights in Homestead, the gateway to the Everglades. (B)

Day 6 – Everglades NP

Our tour of the Everglades continues this morning from another point of view. We will hop aboard the Shark Valley Tram for a 15-mile loop tour led by an informative naturalist. We'll be deep in the wilds of the Everglades, but riding in comfort with the breeze in our faces. Don't forget your camera! At the end of our ride, we will have arrived at the Miccosukee Indian Village, where we get a glimpse of the unique way of life of one of Florida's indigenous peoples. Alligator wrestling demonstration? (B)

Day 7 – Bonnet House, Fly Home

Our last stop is the Bonnet House Museum and Gardens. We are transported to the early 20th century and the days of gracious living and creativity of architect Frederic Clay Bartlett before flying home. (B)

\$3,072 per person

Double occupancy

Deposit: \$200 per person

\$3,852 per person

Single occupancy

Insurance: \$248 per person

Includes

- Roundtrip air transportation from Tucson to FLL*
- Transfers & motorcoach transportation
- Pick-up/livery service
- 6 nights lodging
- Admissions & tours as described
- 9 meals
- Services of a tour director
- Baggage handling
- Taxes & tips for included items (except hotel housekeeping)
- Tour director, driver & local guide tips
- Pleasurebent Tours escort (with 15 or more travelers)



Costa Rica: Tropical Paradise

Costa Rica is a special place, a clean and safe country of natural beauty and amazing wildlife. Costa Rica is known for its incredible scenery and immense biodiversity. Roughly a quarter of its area is made up of protected jungle, brimming with exotic wildlife. Our Costa Rican naturalist/guide leads us from coast to coast through the many ecosystems. The animals are equally as impressive, be it a jaguar (the largest cat in the New World), the ever-elusive Margay, or the wonderful birds like the green or scarlet macaws. The amphibians are also quite impressive. The poison dart frogs, with their bright colors, are bound to catch your attention. Why take a vacation when you can go to Paradise? *Presented in partnership with Sun Tours.*

Tour Highlights

- Sarchi, Espiritu Coffee Estate
- Braulio Carrillo Rainforest
- Tortuguero National Park
- Arenal Hanging Bridges
- Jungle Crocodile safari tour
- Manuel Antonio National Park
- El Parador
- National Theater tour

Day 1 - Fly to San Jose, Costa Rica

We fly to San Jose, Costa Rica's capital city, meet our naturalist/guide, and transfer to the Autentico Hotel, where we lodge for two nights.

Day 2 - Sarchi & Espiritu Coffee Estate

This morning takes us to Sarchi, where we enjoy shopping and sightseeing. Sarchi is renowned for the vibrantly hand-painted oxcarts which have become the unofficial symbol of Costa Rica. Later that day, we visit the Espiritu Santo Coffee Estate for an informative tour that describes the entire coffee-making process from seed to cup. Afterwards, we enjoy a delicious welcome dinner at our hotel. (B,L,D)

Day 3 - Braulio Carrillo National Park

We travel through the lush Braulio Carrillo National Park rainforest, en route to Tortuguero National Park (on the North Eastern Costa Rican coast) where we have lunch. Then we visit the nearby village of Tortuguero with our guide and learn about the thousands of sea turtles which nest on the beach every year. Located in an unspoiled jungle close to the Caribbean Sea, the Pachira Lodge is home for the next two nights. (B,L,D)



Day 4 - Tortuguero National Park

Considered "The Amazon of Costa Rica," Tortuguero National Park is a tropical wetland filled with exotic flora and fauna waiting to be discovered. We travel in specially-designed boats to explore the extensive network of waterways that wind through the wildlife-rich vegetation. Watch for monkeys, sloths, iguanas, crocodiles, frogs, flowers, turtles, and birds by the hundreds. (B,L,D)

Day 5 - Arenal

We enjoy an early breakfast, then take a boat ride and transfer to El Ceibo restaurant for lunch. Continuing on to Arenal, we stop en route at El Muelle to see the large number of green iguanas that inhabit the trees and bamboo beside Las Iguanas Restaurant. There will be free time to relax and enjoy the hot springs at the hotel before dinner. We stay at Arenal Kioro Suites & Spa for two nights. (B,L,D)

Day 6 - Arenal Hanging Bridges

Our day starts with a tour of the Arenal Hanging Bridges. Our guide points out the interesting flora and fauna. Monkeys, sloths, colorful birds, and reptiles are abundant and likely to make an appearance for our cameras. Our free afternoon gives us plenty of time for shopping or relaxing at our beautiful resort hotel with on-site hot springs. Dinner this evening is at Rancho Perla Restaurant. (B,L,D)

Day 7 - Jungle Crocodile Safari Tour

After breakfast this morning, we leave the Arenal area and drive south to the Pacific Coast and board our Jungle Crocodile Safari Tour pontoon boat. We navigate through mangroves and sail up the Tarcoles River. The up-close views of basking and swimming crocodiles are fascinating and the variety of birdlife is remarkable. It truly is a bird watcher's paradise! We continue to Manuel Antonio National Park where we lodge two nights at Hotel El Parador Resort and Spa. (Trip Advisor has given this property its 2017 Traveler's Choice!) (B,L,D)



Day 8 - Manuel Antonio National Park

After breakfast, we will walk the trail in Manuel Antonio National Park, enjoying the alluring, pristine beaches. Those with a stronger sense of adventure may choose to hike some of the more challenging trails. We will have the option to go into the nearby town of Quepos for shopping, or return to the resort to enjoy the pool and other luxury facilities. Late afternoon finds us on a delightful sunset dinner cruise along the coastline. Watch for dolphins on this one! (B,D)

 10 days, 9 nights

 Tuesday January 26 -
Thursday February 4, 2021

 Activity Level: 4 Active

 Air  Motorcoach  Safari Tour +
Cruise

\$3,906 per person
Double occupancy

Deposit: \$250 per person

Includes

- Roundtrip air transportation from Tucson to San Jose*
- Transfers & motorcoach transportation
- Pick-up/livery service
- 9 nights lodging at excellent hotels
- Admissions & tours as described
- 23 meals
- Services of a Local Tour Guide / Naturalist
- Baggage handling
- Taxes & tips for included items (includes hotel housekeeping!)
- Tour director, driver & local guide tips
- Pleasurebent Tours escort (with 15 or more travelers)

\$4,707 per person
Single occupancy

Insurance: \$248 to \$313 per person

Day 9 - El Parador

After breakfast, walk the trails at El Parador before departing for San Jose. We stop for lunch at Hacienda Nosavar, then go into the city for a tour of the National Theater. A farewell dinner this evening at our hotel is a fitting end to the day. (B,L,D)

Day 10 - Travel Home

We transfer to the airport for our departure from stunning, and unforgettable, Costa Rica.

This tour includes extensive trail-walking and hiking in the parks to observe the birds and animals and view the natural beauty. People of any age who are in normal good health can participate. People who cannot comfortably walk a slow mile, or climb steps, may choose to miss some of the activities.





Mexico's Legacy of the Maya

Mexico is a country with a history as deep as it is diverse. The region holds 3 UNESCO World Heritage Sites and a UNESCO Biosphere Reserve. Join us as we take a step back in time to when the Maya civilization built the architectural wonders of Ek Balam, Chichen Itza, Uxmal, and Edzna. Explore modern cities with Colonial origins in Merida and Campeche plus small villages which have retained their strong Maya influence. *Presented in partnership with A Closer Look Tours.*

Tour Highlights

- Ek' Balam Maya site
- Sotuta de Peón estate
- Edzna archaeological site
- Historic Fortified City of Campeche
- Uxmal Heritage Site
- Mérida, "The White City"
- Casa de Montejo
- Mayan-Toltec ruins of Chichén Itzá

Day 1 - Tucson to Cancún

Bienvenidos! Welcome to Mexico. We will be met at the airport by one of our local hosts and provided a private transfer to our hotel for the evening. This afternoon, we enjoy a welcome drink and attend a briefing at the hotel conducted by our Tour Guide. One night's lodging in Cancún.

Day 2 - Ek' Balam

Our adventure begins as we depart for Ek' Balam, one of the most extensive Maya sites. We continue to Hacienda Selva Maya for lunch and the opportunity to view cenotes (sink holes and natural sources of groundwater). We arrive at our hotel, Hacienda Sotuta de Peón, and have time to relax before dinner at the hotel and one night's lodging. (B,L,D)

Day 3 - Sotuta de Peón

In the late 1800s to early 1900s, haciendas henequeneras (Yucatan estates) thrived throughout the region when the henequen (a native plant) industry debuted. Sotuta de Peón remains one of the few that have operated continuously. This morning, we tour the hacienda, then enjoy lunch there. We continue to Campeche. The evening is ours to explore this vibrant port town. Two nights' lodging in Campeche. (B,L)



Day 4 - Edzna

We continue to the Edzna archaeological site. Edzna was inhabited as early as 400 BC and its decline and abandonment remains a mystery. We join our Tour Manager for a walking tour of the "Historic Fortified City of Campeche," recognized as a World Heritage Site. The evening is ours to continue exploring the city. (B,L)

Day 5 - Uxmal

We venture to Uxmal, one of the region's most impressive sites and a UNESCO World Heritage Site. Later, we visit the village of Santa Elena and the humble Maya home of Don Hernan and Doña Azaria to learn more about the Maya traditions and way of living. The evening is at our leisure. One night's lodging in Uxmal. (B,L)

Day 6 – Biosphere Reserve & Mérida

We have an early departure for Celestún, where we venture through mangroves on small boats to experience the Biosphere Reserve's diverse wildlife. After lunch on our own on the beaches of Celestún, we arrive in Mérida, "The White City," and have the evening to explore the cultural center of the Yucatan Peninsula. Two nights' lodging in Mérida. (B)

Day 7 – Mérida

We join our Tour Guide for a morning tour of the colonial city of Mérida. Next will be a visit to the stately Casa de Montejo. We enjoy lunch at a local restaurant before returning to our hotel for an afternoon at our leisure. (B,L)

Day 8 – Izamal & Chichén Itzá

Today, we continue to the charming colonial town of Izamal, one of Mexico's "Pueblos Mágicos." With cobblestone streets and vibrant yellow Colonial buildings, Izamal is a jewel of the Yucatan. This afternoon we visit the famous Mayan-Toltec ruins of Chichén Itzá, also a UNESCO World Heritage Site. Dinner is at our hotel. One night's lodging in Chichén Itzá. (B,L,D)

Day 9 – Valladolid to Cancún

We travel through the charming colonial town of Valladolid, another of Mexico's Pueblos Mágicos, and arrive in Cancún. The afternoon is ours to relax. We gather for our farewell dinner this evening and enjoy our last night's lodging in Cancún. (B,L,D)



 10 days, 9 nights

 Monday February 1 –
Wednesday February 10, 2021

 Activity Level: 3 *Moderate*

 Air  Motorcoach  Boat Tour

\$3,483 per person
Double occupancy

Deposit 1: \$250 per person
Deposit 2: \$1,650 per person

\$4,176 per person
Single occupancy

Insurance: \$248 to \$313
per person

Includes

- Roundtrip air transportation from Tucson to Cancún*
- Transfers & motorcoach transportation
- Pick-up/livery service
- 9 nights lodging at excellent hotels
- Admissions & tours as described
- 19 meals
- Services of an English-speaking Mexican Tour Guide
- Baggage handling
- Taxes & tips for included items (except hotel housekeeping)
- Tour director, driver & local guide tips
- Pleasurebent Tours escort (with 15 or more travelers)

Day 10 – Travel Home

After breakfast at the hotel, we get ready for the flight back home, elated, after a tour that delighted all our senses. (B)





 6 days, 5 nights

 Friday February 19 –
Wednesday February 24, 2021

 Activity Level: 3 *Moderate*

 Motorcoach  Cruise

Death Valley & Grand Canyon West

Surprising sights await on this tour of Southwestern wonders. We travel to Northern Arizona to experience the Grand Canyon in a new way at the glass bridge Skywalk at Grand Canyon West and tour spectacular Red Rock Canyon in Southern Nevada. We also explore a wealth of geological wonders, awesome canyons and mighty mountains in Death Valley National Park, which straddles eastern California and Nevada.

Tour Highlights

- Rancho de Los Caballeros
- Grand Canyon West & Skywalk
- Red Rock Canyon
- Ubehebe Crater
- Death Valley National Park
- Laughlin Riverboat
- Scotty's Castle (*if open*)

Day 1 – Tucson to Rancho de Los Caballeros

We begin our journey by traveling to Rancho de Los Caballeros, a family-owned dude ranch in Wickenburg, Arizona, where we enjoy an overnight stay. Participate in ranch activities such as a nature walk with their resident naturalist and watching the afternoon horse run when the horses return from the corral to their pasture. We enjoy wonderful ranch hospitality at our welcome dinner. (L,D)



Day 2 – Grand Canyon West

We continue to Grand Canyon West on the Hualapai Tribal lands near the Nevada Border. We visit three amazing viewpoints, have lunch, watch a traditional Hualapai performance, tour an authentic Native American village, and walk the magnificent Skywalk. This 10-foot wide, horseshoe-shaped glass bridge extends 70 feet out over the rim of the Grand Canyon. Look down and you can see right through the glass

\$1,692 per person

Double occupancy

Deposit: \$150 per person

Includes

- Roundtrip motorcoach transportation from Tucson
- Pick-up/livery service
- 5 nights lodging
- 12 meals
- Admissions & tours as described

\$2,268 per person

Single occupancy

Insurance: \$137 to 187 per person

- Services of a tour director
- Baggage handling
- Motorcoach refreshments
- Taxes & tips for included items (except hotel housekeeping)
- Tour director, driver & local guide tips

platform 4,000 feet to the floor of the Canyon below, which offers unparalleled views of one of the world's Seven Natural Wonders. Tonight, we check in for a one-night stay near Las Vegas. (B,L)

Day 3 – Red Rock / Death Valley Parks

This morning we visit the impressive Red Rock Canyon State Park, which features scenic desert cliffs, buttes and spectacular rock formations and their wonderful Visitor Center. After a lunch stop, we make our journey to Death Valley National Park which encompasses over 3.3 million acres! The afternoon we check into our accommodations for the next two nights at the Ranch at Death Valley. (B,L)

Day 4 – Death Valley

Today we further tour Death Valley, visiting amazing locations in this isolated region, including Ubehebe a large volcanic crater 600 feet deep and half a mile across. While at the Ranch we include free time so that you can relax, swim (their spring-fed, flow-through pool is a constant 84 degrees) and enjoy the property. We enjoy a group outdoor barbecue meal tonight. (B,L,D)

Day 5 – Death Valley to Laughlin

This morning discover such sights as Badwater - the lowest point in the Western Hemisphere - and Devil's Golf Course - a unique area featuring halite salt crystal formations formed by the minerals of a past lake. We depart Death Valley and journey to Laughlin, Nevada for an overnight stay at the Golden Nugget Hotel & Casino. This afternoon we enjoy a leisurely cruise on the Colorado River. (B)

Day 6 – Wickenburg to Home

As we travel home today once again through Wickenburg, we have lunch at customer-favorite Wickenburg Ranch before returning home. (B,L)

Option: Combine with the Grand Canyon Railway Tour (p.33) and enjoy a terrific journey, with special pricing. Contact us for more details.



 3 days, 2 nights

 Thursday February 25 –
Saturday February 27, 2021

 Activity Level: 2 *Relaxed*

 Motorcoach  Rail

Grand Canyon National Park & Railway

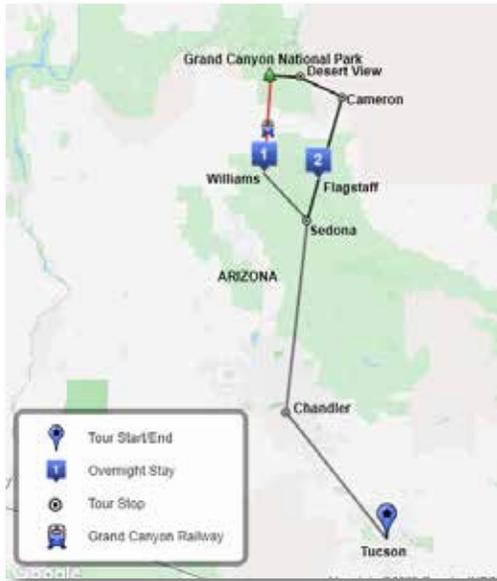
The Grand Canyon is undoubtedly one of the most beautiful wonders of the world and it shimmers with unique winter beauty. Besides the lack of crowds and mild weather at the South Rim, the winter sun is lower in the sky; it doesn't set directly over the canyon, but instead clocks the rocky peaks and crevasses in lovely purple, pink and orange hues. The scenery viewed from historic Grand Canyon Railway is also breathtaking at this time of year.

Tour Highlights

- Full day in Grand Canyon National Park
- Observation Dome seats on the Grand Canyon Railway
- Bearizona tour
- Grand Canyon Railway Hotel
- Little America Hotel

Day 1 – Tucson to Sedona & Bearizona

We board our motorcoach in Tucson and travel north to Sedona and its spectacular Red Rocks for a group lunch and time to explore at Tlaquepaque, an artisan village of unique shops and galleries. Our next visit is the world famous Bearizona Wildlife Park, where we view a varied collection of otherwise elusive wildlife, including bears that remain active in winter, from the safety of our motorcoach. Late afternoon we arrive in Williams and check into the Grand Canyon Railway Hotel, in the pines just steps from the historic train depot. Enjoy the scenery, the indoor pool and the included dinner buffet. (L,D)



\$936 per person
Double occupancy
Deposit: \$80 per person

\$1,070 per person
Single occupancy
Insurance: \$75 to \$105 per person

Includes

- Roundtrip motorcoach transportation from Tucson
- Pick-up/livery service
- 2 nights lodging
- 5 meals
- Baggage handling
- Admissions & tours as described
- Train ticket
- Services of a tour director
- Motorcoach refreshments
- Taxes & tips for included items (except hotel housekeeping)
- Tour director, driver & local guide tips

Day 2 – Grand Canyon Railway

All aboard! After breakfast at the hotel, we have reserved seating and complimentary snacks atop a streamliner car in the Observation Dome of the Grand Canyon Railway for our journey to the National Park. The railway has enchanted passengers since 1901. As we pull into the depot at the South Rim of the Grand Canyon, you'll be steps away from several canyon overlooks and the visitor center, which you'll have plenty of time to view, explore or hike at your own pace. In the afternoon, we board our motorcoach to travel along the South Rim, stopping at several viewpoints, including Grandview Point and Desert View and Watchtower. Tonight, we stay at the picturesque Little America Hotel in Flagstaff, where we also dine at the Silver Pine Restaurant. (B,D)

Day 3 – Sedona & Home

After a leisurely morning and breakfast at the hotel, we wind our way through Oak Creek Canyon into Sedona. Today we stop right in the heart of town for an independent lunch and time to explore, before returning to Tucson after this winter visit to the Grand Canyon! (B)

The South Rim has an elevation of 7,000'





Amazing Alaska: The Iditarod & Northern Lights

Have you always wanted to witness the Iditarod? Or longed to see the Aurora Borealis? Dreams come true this winter in Alaska. You'll meet the dogs and mushers, witness the start of "The Last Great Race on Earth", go on a gray whale watching cruise, take an unforgettable rail journey, walk with reindeer and view the unforgettable Northern Lights. This tour has it all—including outdoor gear to keep you warm!

Tour Highlights

- Kennel tour
- Iditarod Ceremonial Start
- Anchorage Museum
- Whale watching cruise
- Anchorage to Fairbanks by rail
- Reindeer Walk
- World Ice Art Championships
- Chena Hot Springs
- Aurora viewing
- Winter gear included!

Day 1 – Tucson to Anchorage

We fly to Anchorage, Alaska and check in to the Hilton Anchorage for our 3-night stay. Warm winter coats and boots are included in the package and will be waiting for you to use throughout the trip. While a lot of regions are coy about their snowfall, Alaska boasts about its blankets of white and wonderful winter activities. The northern lights shimmer over the state and the signature event, the Iditarod, makes Anchorage the hottest place to be for viewing unrivaled adventures. (D)

Day 2 – Iditarod

First, we drive through the scenic Chugiak and Talkeetna mountain ranges to tour a sled dog kennel and learn more about sled dog racing. Then in Wasilla we visit the Iditarod World Headquarters to view footage, trophies, displays and photos from previous races to get a full understanding of the world's most famous sled dog race, before tomorrow's landmark kickoff event. (B,L)

Day 3 – Iditarod

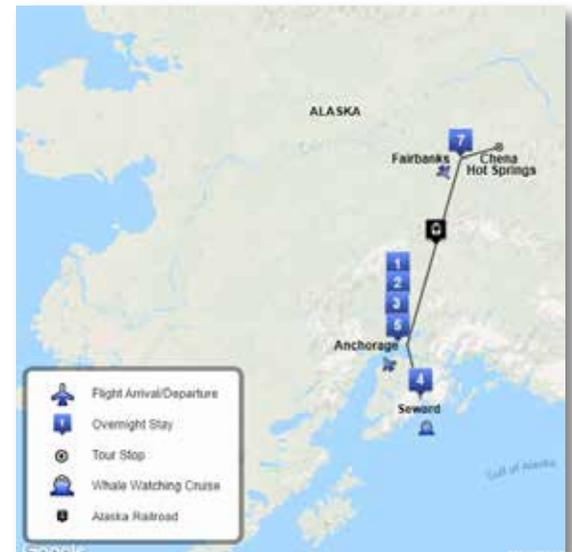
This morning we experience the excitement at the Ceremonial Start of the Iditarod 2021. A race covering 1000 miles of the roughest, most beautiful terrain Mother Nature

has to offer. She throws jagged mountain ranges, frozen river, dense forest, desolate tundra and miles of windswept coast at the mushers and their dog teams. Add to that temps far below zero, winds

that can cause a complete loss of visibility, the hazards of overflow, long hours of darkness and treacherous climbs and side hills, and you have the Iditarod. A race extraordinary, a race only possible in Alaska. After spending some time taking in the event, visiting with race teams and witnessing the media coverage, you'll have the afternoon to explore the shops and culture of Anchorage, learn all about Alaska and see Alaskan artwork and artifacts at the Anchorage Museum. (B,D)

Day 4 – Alyeska Resort & Seward

This morning we travel to the winter resort town of Girdwood where we take a panoramic tram ride and have lunch at the Alyeska Resort. Tucked amid the Chugach Mountains on Alaska's southcentral coast, Alyeska Resort



is the place to discover the wilderness and expansive beauty of the Last Frontier. Then we'll travel to Seward to check in for our one-night stay at the Harbor 360 Hotel – we save time to explore this breathtaking area shaped by glaciers, nestled between mountains and the ocean. Sandwiched between the Kenai mountains and the waters of Kenai Fjords National Park, Seward is one of Alaska's oldest and most scenic communities, with Mt. Marathon rising steeply behind the town. This seaside village offers a motorcoach harbor with quaint shops, galleries and local eateries. (B,L)

Day 5 – Resurrection Bay Cruise

Today we cruise through incredible Resurrection Bay to the Gulf of Alaska, in search of the return of gray whales to Alaska waters on their annual 10,000-mile migration. Like all whales, gray whales surface to breathe, so migrating groups are often spotted from North America's west coast. These whales were once the target of extensive hunting, and early in the 20th century they were in danger of extinction. Today gray whales are protected by international law, and their numbers have grown. In 1994, the gray whale was removed from the United States endangered species list. In addition to gray whales, you may also see Steller sea lions, sea otters, eagles, humpback whales, and orcas all in the beautiful coastal waters of Kenai Fjords National Park. Tonight, we return to Anchorage for our one-night stay at the Comfort Inn Ship Creek, dinner at Bridge Seafood and time to rest before taking an epic journey north to Fairbanks in the morning. (B,D)

Day 6 – Alaska Railroad Aurora Train

All aboard! Spend the day on the Alaska Railroad Aurora Train. The journey is just as splendid as the destination. The 12-hour, 350-mile train ride is like an expedition, passing through four different climate and vegetation zones. You will enjoy the train's amenities, such as the dining car, as we traverse the wild wilderness of Alaska on our journey north to Fairbanks where we check in for our 2-night stay at the Springhill Suites. Fairbanks lures people from all over the world to see the captivating light of the aurora borealis, or the Northern Lights, which are constantly in motion because of the changing interaction between the solar wind and the earth's magnetic field. In the northern hemisphere they extend over northern Scandinavia, the whole of Canada, northern USA, Alaska and Siberia. Viewing this phenomenon has been named on countless lists of top travel experiences. (B)

Day 7 – Northern Lights

This morning walk with the reindeer! We will take a half-mile guided walking tour of the boreal forest with our reindeer friends. Watch them leap and bound among the trees or stroll lazily alongside our group and get ready to learn the ins and outs of adapting to the polar climate. You will have the middle of the day to rest before our evening excursion to Chena Springs. We start with a tour of the Aurora Ice Museum where you can have an appetizer in a glass made from ice. Next enjoy a soak in the hot springs. Locals will tell you that one of the best experiences one can have is sitting in the soothing natural hot springs rock lake at Chena Hot Springs Resort and watching the lights dance above your head!

 8 days, 7 nights

 Thursday March 4 –
Thursday March 11, 2021

 Activity Level: 4 Active

 Air  Motorcoach  Rail  Cruise

\$3,717 per person
Double occupancy

Deposit: \$200 per person

Includes

- Roundtrip air transportation from Tucson to Anchorage/Fairbanks*
- Transfers & motorcoach transportation
- Pick-up/livery service
- 7 nights lodging
- 13 meals

\$4,185 per person
Single occupancy

Insurance: \$248 to \$313 per person

- Admissions & tours as described
- Taxes & tips for included items (except hotel housekeeping)
- Baggage handling
- Tour director, driver & local guide tips
- Winter gear in Alaska

We will have a final group dinner in the lodge before our snow coach tour to view the Aurora Borealis from warmed yurts. Chena Hot Springs Resort is world renowned for being one of the best places on Earth to see the northern lights. It is located under the most active band of northern lights, it is away from the light pollution of city lights, and the skies over Chena are clear more often than those over Fairbanks, 60 miles away. The best viewing may take place between 1am and 3am, so this may be a late night, but you'll witness one of nature's most amazing spectacles the few get to see from this far north. (B,D)

Day 8 – Fairbanks to Tucson

After a little rest we take a morning flight from Fairbanks to travel home. (B)





 4 days, 3 nights

 Saturday March 6 –
Tuesday March 9, 2021

 Activity Level: 2 *Relaxed*

 Motorcoach

Roswell & Spaceport America

3-2-1 liftoff! We take you to New Mexico, but you will truly be transported to space. We'll take a UFO tour, visit the UFO museum in Roswell, and take a look at the future of space exploration at Spaceport America. Plus, we see scenic New Mexico! Join us on this out of the world experience! *Presented in partnership with Free Spirit Vacations.*

Tour Highlights

- Double Eagle Restaurant
- Roswell UFO tour
- International UFO Museum & Research Center
- New Mexico Museum of Space History
- Spaceport America

\$954 per person
Double occupancy

Deposit: \$80 per person

Includes

- Roundtrip motorcoach transportation from Tucson
- Pick-up/livery service
- 3 nights lodging
- 4 meals
- Admissions & tours as described
- Services of a tour director

\$1,168 per person
Single occupancy

Insurance: \$75 to \$105 per person

- Baggage handling
- Motorcoach refreshments
- All taxes & tips for included items (except hotel housekeeping)
- Tour director, driver & local guide tips
- Pleasurebent Tours escort (with 15 or more travelers)



Day 3 - Space & More

This morning is at leisure to relax in the cool mountain air of Ruidoso. After lunchtime we depart for the New Mexico Museum of Space History, a museum and planetarium complex in Alamogordo, New Mexico, dedicated to artifacts and displays related to space flight and the space age. It includes the International Space Hall of Fame. After our museum tour we will continue to Spaceport America, an FAA-licensed launch complex, situated on 18,000 acres adjacent to the U.S. Army White Sands Missile Range, in southern New Mexico. Spaceport America houses commercial and industrial spacecraft and has a rocket-friendly environment – currently hosting Virgin Galactic, United Launch Alliance, Boeing, UP Aerospace, EnergeticX Pipeline2Space and other spacecraft. Tonight, we

check into the Comfort Inn & Suites in Truth or Consequences for a one-night stay. (B)

Day 4 - Return Home

Today we return back to Tucson. We have a special surprise on the way home. Don't miss this fun long weekend away in New Mexico! (B)



Day 1 - Tucson to Las Cruces

We depart Tucson and travel to Las Cruces, New Mexico, home to historical monuments, authentic flavors and unbelievable landscapes. We'll check into Hotel Encanto for one night and enjoy a group dinner at the haunted restaurant the Double Eagle, where we also have a tour. Located in the heart of Historic Old Mesilla, the historic, elegant home was built in 1849. The adobe building is filled with turn-of-the century art, antiques, crystal chandeliers and two ghosts! (D)

Day 2 - Roswell

We head to Roswell to take a UFO tour to learn about what happened in 1947 when an alleged UFO crashed outside of town in the desert. We tour the International UFO Museum and Research Center, before continuing to Ruidoso for a one-night stay at the Inn of the Mountain Gods Resort & Casino. (B)



 7 days, 6 nights

 Wednesday March 24 – Tuesday March 30, 2021

 Activity Level: 3 *Moderate*

 Air  Motorcoach

New Orleans & Cajun Country

It's jazz, cotton, sugar cane, iron-laced balconies, and great, white plantation homes. It's glittering steamboats, trudging barges, and mammoth cargo ships on that big, muddy river. It's bayous, crawfish etoufee, and sweet southern drawl. It's New Orleans and delightful Dixie – AND it's all ours! *Presented in partnership with Sun Tours.*

Tour Highlights

- Cajun Country & Tabasco Factory Tour
- Louisiana State House
- Rosedown Plantation
- Baton Rouge
- Natchez tour
- New Orleans city tour
- French Quarter walking tour

Day 1 – Tucson to New Orleans

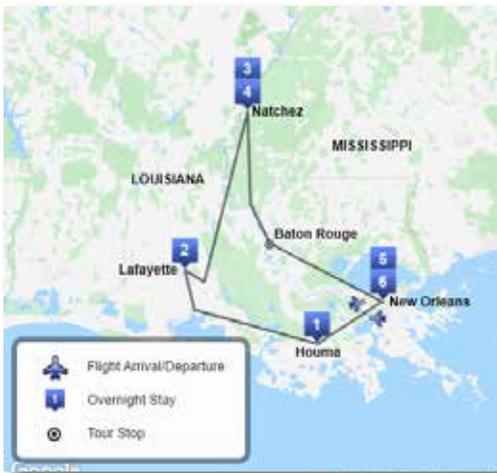
We fly to New Orleans then cross the Mississippi River into Acadiana where the Cajuns live. Lodge one night in Houma, LA. (D)

Day 2 – Cajun Country

We see bayous, take a swamp tour, and drive the back roads of Cajun Country. At Avery Island, we tour the Tabasco Factory and the Jungle Gardens, which features azaleas, "gators," and nesting snowy egrets. One night's lodging in Lafayette in the heart of Cajun Country. Special dinner tonight! (B,D)

Day 3 – St. Martinville & Natchez

This morning in St. Martinville, we stand under the Evangeline Oak on the bank of Bayou Teche and visit Evangeline's Monument. We drive to Rosedown Plantation, famous for its live-oak avenue, lovely gardens, and original antique furnishings. Then we continue to Natchez, MS, home to over 300 antebellum homes, where we lodge two nights. (B,D)



Day 4 – Natchez

Today we enjoy a guided tour of Natchez with its magnificent mansions, open especially for the Natchez Pilgrimage. We dine on a special lunch at the acclaimed Carriage House. In the afternoon, there is free time to relax, or to further explore this lovely town in the Heart of Dixie. (B,L)

Day 5 – Baton Rouge

We drive through historic St. Francisville, then reach Baton Rouge. Here we tour the State Capitol Building where Huey Long was assassinated. We continue to New Orleans and lodge two nights in the French Quarter. (B,D)

Day 6 – New Orleans

A complete New Orleans city tour takes us beyond the French Quarter to the many facets of this cosmopolitan city. A walking tour of the French Quarter is a special treat. Our Farewell Dinner tonight is at The Court of Two Sisters, a New Orleans landmark. (B,D)

Day 7 – New Orleans to Tucson

We see one more attraction, to be announced, and then it's time to return home with all our wonderful memories. (B)





Deluxe Egypt Tour with Nile Cruise

The ancient world opens before us on this exciting and fascinating tour. Pyramids, sphinxes, and temples – we'll see them all, as we enjoy the history and perspective provided by our Egyptologist. We'll enjoy a luxurious 4-night cruise on the Nile, where we see the Aswan High Dam – a modern wonder and a stark contrast to the ancient ruins around us. *Presented in partnership with Sun Tours.*

Tour Highlights

- Egyptian Museum
- Cave of the Holy Family
- Great Pyramid of Giza
- Temples of Luxor & Karnak
- Biban-el-Muluk
- Aswan High Dam
- Abu Simbel & temples
- Alexandria
- Montazah Palace & Royal Jewelry Museum

Day 1/2 – Departure / Arrival in Cairo

Upon arrival at the Cairo airport, we meet our Egyptologist and guide who will assist us through the airport formalities. Then we transfer to our hotel for a three-night stay.

Day 3 – Egyptian Museum & Sphinx

After a late breakfast, we meet our guide for an orientation of our tour and Egypt. Then, we depart for the fabulous Egyptian Museum, which houses more than 100,000 antiquities dating back to 5,000 years ago! Included is a special visit to the two Royal Mummies Halls and its Un-Wrapped Mummies of the most famous kings and queens of ancient Egypt. After, in Old Cairo, we tour the ancient churches, Cave of the Holy Family, and the Mosque of Amr ibn al-As. This evening, we are delighted by the famous Sound & Lights Show at the pyramids near the Sphinx. (B,L)

Day 4 – Great Pyramid of Giza

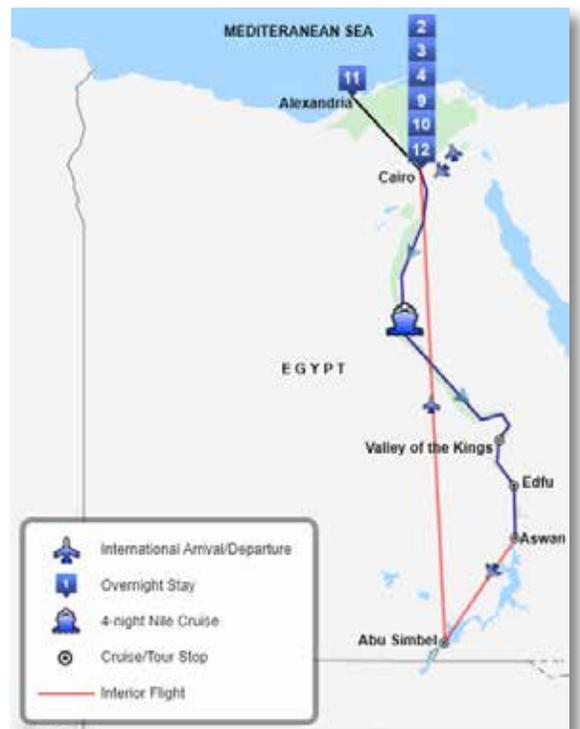
Today, we see the oldest of the Seven Wonders of the Ancient World (and the only one to remain largely intact): the Great Pyramid of Giza. Then, we enjoy lunch at a local restaurant which serves authentic Egyptian food. Our final sites for the day are the ancient Step Pyramid of King Zoser (27th century BCE) and a tomb at Sakkara, the necropolis of pharaohs during the Old Kingdom. (B,L)

Day 5 – Luxor

We fly to Luxor this morning. There, we visit the Temple of Karnak, then drive to the Temple of Luxor, used as the residence of the god Amon's harem. Our afternoon is free to explore the city of Luxor, including shopping at Al-Souk (the old tourist market), before we board our luxurious cruise ship, the MS Concerto, for four nights. (B,L,D)

Day 6 – Valley of the Kings

Today, we are in the Valley of the Kings, known as Biban-el-Muluk (Kings' Gates), which was the burial ground for the great pharaohs who ruled the most ancient empire that history has known. We will also visit the temple



built for Queen Hatshepsut, and marvel at its unique architecture. Our excursion includes the Colossi of Memnon, once related to the Greek god of music, Apollo. We return to our ship for lunch and cruise to Edfu. (B,L,D)

Day 7 – Temple of Horus

This morning, we visit the Temple of Horus in Edfu, one of the best-preserved temples of the ancient world. Then, we continue cruising from Edfu to Kom Ombo, while we enjoy lunch. We make a short visit to the Temple of Kom Ombo, a dual temple which was built for two gods: the crocodile god Sobek and the falcon god, Haroeris. Then, on we cruise to Aswan. (B,L,D)

Day 8 – Aswan High Dam

Today, we visit the Aswan High Dam, built in the 1960s to block the Nile floods, conserve water, and generate electricity. Then, on to the Temples of Philae, saved from a watery grave by UNESCO during the building of the Aswan High Dam. We also see the unfinished obelisk, more than 3,500 years old, which has provided valuable insight into how these monuments were created, and cruise the beautiful Nile while lunching aboard our ship. We continue through the Aswan National Parks to Nubaa, a colorful Nubian village and part of one of the oldest civilizations known to still exist, and return to the ship overnight in Aswan. This evening, our special entertainment is the Nubian Dance Show at the Lounge Bar. (B,L,D)

Day 9 – Abu Simbel

Today, we fly to the thrilling World Heritage Site, Abu Simbel, and its temples. Built by the famous King Ramses II for himself and his wife Queen Nefertiti, it is another complex that was saved by UNESCO during the building of the Aswan High Dam. We fly from Abu Simbel to Cairo. Once back in Cairo, we check into our hotel for a two-night stay, enjoy its restaurants, and explore the City Stars mall. (B,D)

Day 10 – Makkattam Mountain

Today, we visit the cave church in the Makkattam Mountain. We drive through the Zabbaleen community and learn about how the locals cull and recycle in Cairo and how the church started the ministry there. Lunch at el Azhar Park. (B,L)

Day 11 – Alexandria

After breakfast, we visit a Coptic monastery at Wadi Natrun, on our way to Alexandria. Here, a monk will speak to us about the history of the monastery, monastic life, and Christianity in Egypt. We have lunch in Alexandria before a visit to the New Library of Alexandria. After a guided tour in the library, we have time to explore many art galleries and museums. We check into our hotel, for a one-night stay, and enjoy a free evening, including a walk by the sea. (B,L)

Day 12 – Alexandria

After breakfast by the ocean, we check out of our hotel before a visit to the famous Montazah Palace and Gardens, then to the Royal Jewelry Museum, which is in a former palace and houses the priceless collection of the Royal Family of King Farouk. After lunch, we enjoy a visit to the Roman Amphitheatre, one of Alexandria's most

 13 days, 12 nights

 Thursday March 18 –
Tuesday March 30, 2021

 Activity Level: 4 Active

 Air  Motorcoach  Cruise

\$7,290 per person
Double occupancy

Deposit 1: \$250 per person
Deposit 2: \$3,850 per person

\$8,073 per person
Single occupancy

Insurance: \$498 per person

Includes

- Roundtrip air transportation from Tucson to Cairo*
- Domestic flights in Egypt
- Transfers & motorcoach transportation
- Pick-up/livery service
- 8 nights lodging
- 4-night Nile cruise
- 25 meals
- Admissions & tours as described
- Baggage handling
- Taxes & tips for included items (except hotel housekeeping)
- Tour director, driver & local guide tips
- Pleasurebent Tours escort (with 15 or more travelers)

popular monuments and the only Roman amphitheater in Egypt. Then, we drive back to Cairo for one night's lodging and our farewell dinner. (B,L,D)

Day 13 – Travel Home

Early morning, we depart to the Cairo International Airport for our flight home.





 7 days, 6 nights

 Wednesday April 7 –
Tuesday April 13, 2021

 Activity Level: 3 *Moderate*

 Air  Motorcoach

Cherry Blossoms in D.C.

Washington, D.C. itself is a city of treasures – some that we all know about, like the Smithsonian Museums, the monuments, the Capitol Building, and the White House. Others will surprise us as we become familiar with this historic city. Our hotel is conveniently located a stone's throw from the Capitol Building and Smithsonian Museums. Our nation's history comes to life on this fascinating tour. *Presented in partnership with Sun Tours.*

Tour Highlights

- Lincoln, MLK & FDR, Vietnam & Korean War Memorials
- Air Force & Iwo Jima Memorials
- Capitol Building
- Library of Congress
- Ford's Theatre
- Mt. Vernon
- Arlington National Cemetery

Day 1 – Tucson to Washington

We fly to Washington, D.C., where we lodge for six nights at the Holiday Inn Washington-Capitol. Located in the heart of the capital, just steps away from the National Mall. (D)

Day 2 – City Touring

Our day begins with a visit to some of the memorials located throughout the city: Lincoln, Vietnam, and Korean.

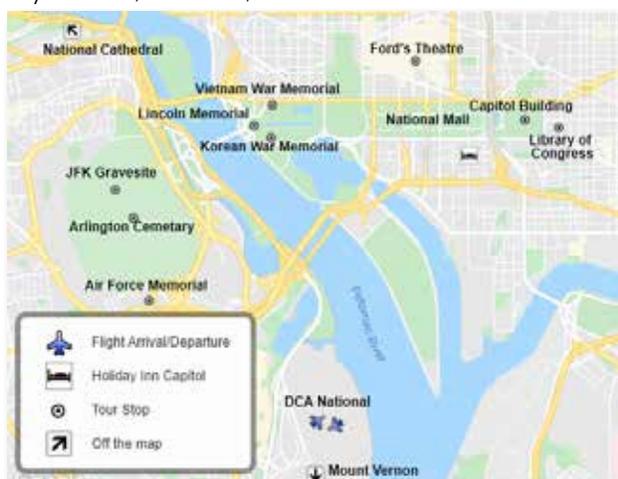
Our local guide shares the stories and history that bring each memorial to life. We also tour the gothic National Cathedral, the sixth largest in the world. Later, we enjoy a dinner with our fellow travelers. (B,D)

Day 3 – Capitol & Library of Congress

Today's first stop is our nation's Capitol Building for a tour. After lunch, we head to the oldest federal cultural institution in the United States – the Library of Congress – for a self-guided tour. (B)

Day 4 – Free Day to Explore

Today is your free day to explore from our hotel's central location. The Smithsonian Museums are within a few blocks away, and can be reached on foot, by cab, or the Metro. Choose from the National Gallery of Art, Museum of



\$3,159 per person

Double occupancy

Deposit: \$200 per person

\$3,995 per person

Single occupancy

Insurance: \$248 per person

Includes

- Roundtrip air transportation from Tucson to DCA*
- Transfers & motorcoach transportation
- Pick-up/livery service
- 6 nights lodging
- 8 meals
- Baggage handling
- Services of a tour director
- Admissions & tours as described
- Motorcoach refreshments
- Taxes & tips for included items (except hotel housekeeping)
- Tour director, driver & local guide tips
- Pleasurebent Tours escort (with 15 or more travelers)

the American Indian, Air & Space Museum, American History Museum, Holocaust Memorial Museum, Arts and Industries Museum, Natural History Museum, Freer Gallery of Art, and many more. Scores of other attractions near the city center are just a short cab ride away. (B)

Day 5 – Ford's Theatre & Mt. Vernon

Our first stop this morning is at Ford's Theatre, where President Lincoln was assassinated. We will enjoy the

museum, a play, the Peterson House and Aftermath Exhibits. Later, we drive to Mt. Vernon, George Washington's impressive home on the Potomac River for 45 years. There are a dozen outbuildings, Washington's tomb, and the Museum & Educational Center. As the finale of the day, we take a tour of the mansion before we head back to our hotel. (B)

Day 6 – Arlington Cemetery

We begin our day with a trolley tour of Arlington National Cemetery. Here we can visit the Women in Military Service Memorial, the Tomb of the Unknown Soldier, and JFK's grave site. There is also time to visit the Air Force & Iwo Jima Memorials. We have a farewell dinner

tonight. (B,D)

Day 7 – Memorials and Travel Home

On our final day in D.C., our local guide meets us again for visits to the Martin Luther King and the Franklin D. Roosevelt memorials before our flight home.

PLEASE NOTE: Itinerary subject to change due to security and traffic conditions. The tour is scheduled in prime cherry blossom season; however, the cherry blossoms cannot be guaranteed.



 6 days, 5 nights

 Wednesday April 14 – Monday April 19, 2021

 Activity Level: 3 *Moderate*

 Air  Motorcoach  Ferry

Skagit Tulip Festival & Seattle

Wake up your senses with our journey to the Skagit Tulip Festival and Seattle! We explore the beautiful tulip farms of the Skagit Valley and enjoy the events of their annual Tulip Festival. We experience the dazzling fields of flowers at RoozenGaarde and Tulip Town and walk the homemade quilt show in Anacortes. We finish it all off with highlights of Seattle, including Pike Market and Chihuly Glass.

Tour Highlights

- RoozenGaarde & Tulip Town
- Anacortes Quilt Walk
- LaConner Galleries/ Sculptures
- Bloedel Reserve
- Bainbridge Island - Naval Museum
- Chihuly Garden, Space Needle
- Pike Place Market

Day 1 – Departure to Seattle

We fly into Seattle and continue by motorcoach to the Hampton Inn & Suites in Burlington for a two-night stay. Tonight we enjoy a welcome dinner along the Skagit River at The Front Gallery. (D)

Day 2 – Skagit Tulip Festival

We begin with a visit to the Washington State University Discovery Garden in Mount Vernon, Washington. We meet our Master Gardener guide for the day and explore some of the 30 demonstration gardens there. We continue to Tulip Town, where we will tour their blooming tulip fields, see the original historical equipment from the earliest days of the tulip industry, and get a close-up view of their famous planted tulip rainbow! Tulip Town has the only indoor flower and garden show (in case of rain.) After lunch at the Farmhouse Restaurant, we visit RoozenGaarde, the largest flower bulb grower in North America. We finish our day at the Kiwanis Salmon BBQ in Mt Vernon. (B,L,D)

Day 3 – Anacortes, La Conner & Boeing Factory

We head west to explore the Anacortes Quilt Walk, with more than 70 quilts in the shops and storefronts along the

\$1,980 per person

Double occupancy

Deposit: \$200 per person

Includes

- Roundtrip air transportation from Tucson to Seattle*
- Transfers & motorcoach transportation
- Pick-up/livery service
- 5 nights lodging
- 9 meals
- Admissions & tours as described

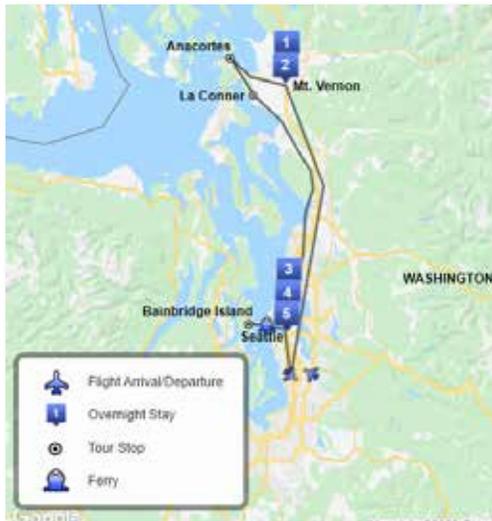
\$2,376 per person

Double occupancy

Insurance: \$137 to \$187 per person

- Ferry passage
- Services of a tour director
- Baggage handling
- Motorcoach refreshments
- Taxes & tips for included items (except hotel housekeeping)
- Tour director, driver & local guide tips

town's main street. After a chance to visit shops, galleries and public sculpture in La Conner, we travel to Everett to tour the Future of Flight Museum and the Boeing Airplane Factory. We then check into the Staybridge Suites, in South Lake Union Seattle, for a three-night stay. (B)



Day 4 – Seattle

We travel to Seattle Center, home to Chihuly Garden and Glass. Ride to the top of the Space Needle, Seattle's skyline icon from the 1960 World's Fair. After exploring the vibrant Pike Place Market (where they throw the fish!), we visit the Klondike National Historical Park Visitor Center and Museum, which chronicles the impact of the Yukon Gold Rush on Seattle. Tonight enjoy a delicious group dinner at Blueacre Seafood. (B,D)

Day 5 – Ferries & Bainbridge Island

We board ferry boats and sail across Elliott Bay to Bainbridge Island, where we disembark and drive to Bloedel Reserve, a 150-acre public garden and forest preserve. We visit the Naval Undersea

Museum, which explores the US Navy's undersea history. We ferry back to Seattle and our hotel, where we will have a quiet evening to prepare for our trip home tomorrow. (B)

Day 6 – Travel Home

This morning we depart SeaTac Airport for our direct flight back to home, bringing memories of green vistas, visions of tulips and dancing waters in our heads. (B)



 6 days, 5 nights

 Thursday May 6 –
Tuesday May 11, 2021

 Activity Level: 3 *Moderate*

 Air  Motorcoach  Rail

Black Hills & Badlands

Venture north with us to the Black Hills of South Dakota and explore the amazing Badlands. See awe-inspiring National Monuments like Mt. Rushmore and Crazy Horse, visit famous towns from the old west, see beautiful wildlife and even prehistoric mammoth remains on this unforgettable tour.

Tour Highlights

- Mount Rushmore National Memorial
- Journey Museum
- Tatanka
- 1880 Train
- Deadwood
- Hot Springs Mammoth Site
- Custer State Park
- Crazy Horse Memorial
- Badlands National Park

Day 1 – Tucson to Rapid City

We fly to Rapid City and check in for our 5-night stay at Holiday Inn Rapid City-Rushmore Plaza. Take the afternoon to explore the town before a group welcome dinner. (D)

Day 2 – Mt. Rushmore

We drive through Bear Country USA Wildlife Park and visit Mount Rushmore National Memorial, and tour the Black Hills Gold Factory to watch up-close and learn the details of how gold jewelry is made using the ancient process of lost-wax casting. We tour the Journey Museum, which brings together four major prehistoric and historic collections to tell the story of the Western Great Plains. (B)

Day 3 – The 1880 Train & Deadwood

This morning we board the 1880 Train of the Black Hills Central Railroad for the spectacular mountain scenery found along the tracks, laid in the 1880s to service the area mines. A drive through scenic Spearfish Canyon brings us to Tatanka: Story of the Bison, which pays tribute to the North American Bison and its cultural significance. In historic Deadwood, we visit Mount Moriah Cemetery, known as “Boot Hill,” home to the graves of Old West legends like Calamity Jane and Wild Bill Hickok. We have plenty of time to explore the town, see the local street shows and have a steakhouse dinner. (B,D)



\$2,115 per person

Double occupancy

Deposit: \$200 per person

Includes

- Roundtrip air transportation from Tucson to Rapid City*
- All transfers & motorcoach transportation
- Pick-up/livery service
- 5 nights lodging
- 9 meals
- Services of a tour director

\$2,439 per person

Single occupancy

Insurance: \$187 per person

- Admissions & tours as described
- Baggage handling
- Motorcoach refreshments
- Taxes & tips for included items (except hotel housekeeping)
- Tour director, driver & local guide tips

Day 4 – Mammoth Site, Custer State Park & Crazy Horse Memorial

We start in Hot Springs, home to the Mammoth Site. This features the fossils of fifty-eight woolly mammoths. Then travel into Custer State Park, home of the nation’s largest bison herd. We have lunch at the State Game Lodge before climbing aboard the park’s Jeeps for a tour among the bison herd. At the Crazy Horse Memorial, a motorcoach takes you to the base of the carving for an up-close view of the still-in-progress, mountainside sculpture. (B,L)

Day 5 – Badlands Nat’l Park

We begin the day at the Chapel in the Hills, an exact reproduction of the famous Borgund Stave Church of Laerdal, Norway. We stop at famed Wall Drug Store, a unique shopping emporium featuring western clothing and Native American pottery, and a favorite watering hole since the 1930s. Then, a local guide takes us through

Badlands National Park, a uniquely beautiful geologic area formed over millions of years by wind, rain and erosion. Later, we return to Rapid City for a farewell dinner. (B,D)

Day 6 – Rapid City to Tucson

After breakfast we make our way to the airport to travel home, with the experiences of the Black Hills indelibly inked on our memories. (B)

Option: Combine with the Yellowstone & Grand Teton National Parks Tour (p. 42) and enjoy a terrific journey, with special pricing. Contact us for more details.



 5 days, 4 nights

 Monday May 17 -
Friday May 21, 2021

 Activity Level: 2 *Relaxed*

 Motorcoach

Southern California Coastal

Join us for a refreshing tour of the southern California coast, centered in La Jolla. Escape the summer heat as we discover unique seaside villages, gorgeous beaches and a laid-back vibe. Enjoy the sights and sounds of the Pacific Ocean, with its cooling breezes and crashing surf! We'll explore La Jolla to Temecula to Oceanside while enjoying wonderful cuisine.

Tour Highlights

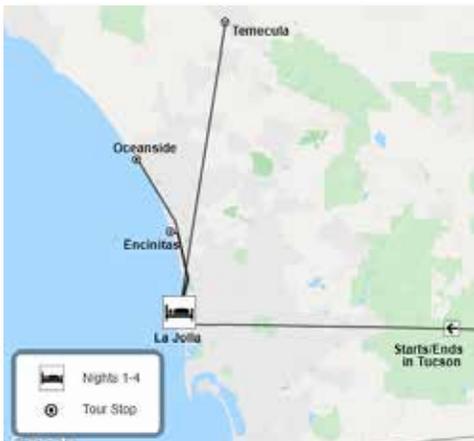
- Tide Pools
- La Jolla Cove
- Scripps Institution's Birch Aquarium
- Lavender Farm
- San Diego Botanic Garden
- Callaway Vineyards
- Mission San Luis Rey in Oceanside

Day 1 - Tucson to La Jolla

This morning we head west to the beautiful oceanside town of La Jolla, where we check in to the Hilton for our 4-night stay. Enjoy a welcome dinner at a local restaurant. (D)

Day 2 - Explore La Jolla

We soak in the coast and beach in La Jolla and La Jolla Cove. The waters surrounding the Cove are part of the 6,000 acre La Jolla Underwater Park, which includes an Ecological Reserve. After lunch at one of the fine restaurants in La Jolla, we tour the Map and Atlas Museum, a private collection sampling 500 years of cartography, with over 200 items on display, many one of a kind, and tour the Birch Aquarium at Scripps Institution of Oceanography. (B,L)



Day 3 - Wines & More!

This morning we tour Queen Califia's Magical Circle – a fascinating sculpture garden that is one of the last works of Franco-American artist Niki de Saint Phalle. The garden

\$1,665 per person
Double occupancy

Deposit: \$150 per person

Includes

- Roundtrip motorcoach transportation from Tucson
- Pick-up/livery service
- 4 nights lodging
- 7 meals
- Services of a tour director
- Baggage handling

\$2,213 per person
Single occupancy

Insurance: \$137 to \$187 per person

- Admissions & tours as described
- Motorcoach refreshments
- Taxes & tips for included items (except hotel housekeeping)
- Tour director, driver & local guide tips

is named after Califia, the fictional warrior queen of the mythical Island of California and inspired by California's rich history and culture. At Keys Creek Lavender Farm we explore more earthly senses. Lastly, we enjoy a special winery tour and tasting at Callaway Vineyard and Winery in Temecula. (B)

Day 4 - Gardens & Missions

Today we visit the San Diego Botanic Garden. At 37 acres, the garden includes rare bamboo groves, desert gardens, a tropical rainforest, California native plants, Mediterranean climate landscapes, and a subtropical fruit garden. Next, we tour the California Surf Museum, dedicated to surfboards, surf art, memorabilia and more. We then visit Old Mission San Luis Rey de Francia, founded in 1798 and known as the "King of the Missions," and a National Historic Landmark. Tonight, we wind down our day with a farewell dinner. (B,D)

Day 5 - Return to Tucson

After a relaxing morning with a walk on the beach, we depart back to Tucson with memories of the sand and surf of Coastal Southern California. (B)





Yellowstone & Grand Teton National Parks

From towering mountain ranges, rainbow-colored geysers, and cool verdant forests to vast multi-hued canyons and alpine lakes, this tour to Yellowstone and Grand Teton National Parks is a wonder for the senses. Be on the lookout for grizzlies, bison, bighorn sheep, elk, and elusive gray wolves. May is a perfect time to visit, as the summer crowds have not arrived, but the full spectrum of spring wildflowers colors has, in abundance.

Tour Highlights

- Grand Teton NP
- Yellowstone NP
- National Elk Refuge
- Snake River Float Trip
- Jackson Hole Gondola
- National Museum of Wildlife Art
- Grizzly & Wolf Discovery Center

Day 1 – Tucson to Salt Lake City & Jackson

This morning we fly from Tucson to Salt Lake City, Utah, then travel by motorcoach to Jackson, Wyoming. Jackson is a real mountain town, like no other, offering nostalgic adventures into the heart of the American West. It also has a shopping and eating district with many art galleries, custom jewelers and designer clothing retailers all centered on the town square. We check in for a 3-night stay at The Lodge at Jackson Hole and have a welcome dinner to get acquainted at the Snake River Grill. (D)

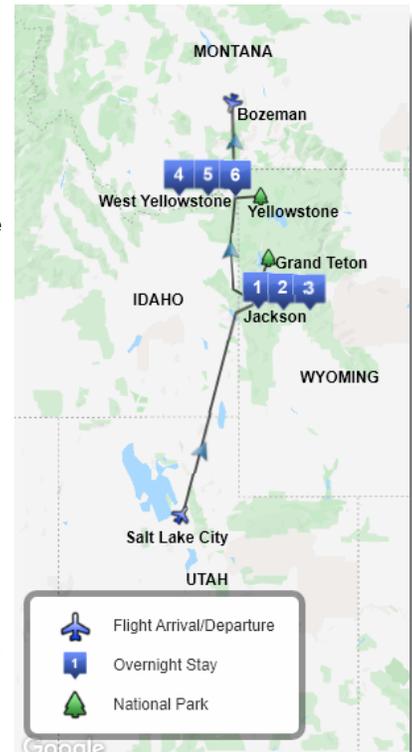
Day 2 – Grand Teton National Park

This morning we visit the National Elk Refuge, created in 1912 to protect the habitat and provide sanctuary for one of the largest elk herds on Earth. As we continue on our journey into Grand Teton National Park, keep an eye out for bison, moose, elk, coyotes, bald eagles, and more, which will be easy to spot from our raft tour within the park. During our two-hour float, we travel down the smooth Snake River through a pristine, natural landscape that features both forested and open environments. Our local guide will point out the abundant wildlife as well as the most impressive peaks of the Teton Range. After this scenic float, we view Jenny Lake, which covers roughly 1191 acres, was carved by glaciers and is the second largest lake in the park. A walk

on the lakeshore trail at Colter Bay provides great views of Jackson Lake along with a collection of Native American arts and an auditorium showing park-related films in the visitor center. (B,L)

Day 3 – Grand Teton National Park

Today we explore the eastern loop of Grand Teton National Park, whose 310,000 acres include lush valley floors, mountain meadows, alpine lakes, and the rising peaks of the Teton Range. We get peeks of Mt. Moran and the northern section of Grand Teton National Park and stop at overlooks providing panoramic views of the mountains, the Snake River and Jackson Hole Valley. We visit the Craig Thomas Discovery Center, where the grand expanse of the Teton Range rises above. Inside the center there are interwoven themes of place, people, preservation, mountaineering, and Native American Indians, which encourages visitors to contemplate the past, present and future of this place. At the end of the



day, catch the view from the Snake River Overlook, where we have an uninterrupted view of the best sunset in the Tetons. (B,L)

Day 4 – Jackson to Yellowstone

Today we tour the National Museum of Wildlife Art, whose Idaho quartzite façade was inspired by the ruins of Slains Castle in Aberdeenshire, Scotland and echoes the serene hillside behind the facility. We venture to Teton Village and ride the exciting Jackson Hole Aerial Tram to the top of Rendezvous Peak. From the top, take in 360-degree views of Grand Teton and the surrounding mountains. Then we continue to West Yellowstone, Montana, the western gateway to Yellowstone, America’s first national park. We visit the Grizzly & Wolf Discovery Center, a wildlife park and educational facility offering visitors to Yellowstone a chance to uniquely experience the world of grizzly bears and gray wolves. All the animals at the Center are unable to survive in the wild and serve as ambassadors for their wild counterparts. We see a film on the history of Yellowstone at the Giant Screen IMAX Theatre. Lodging for our three-night stay is at the Gray Wolf Inn & Suites, and we have a group dinner tonight at a local restaurant. (B,D)

Day 5 – Yellowstone National Park

Today we start by exploring Yellowstone’s Visitor Center, where you can see, hear, and learn how the Yellowstone volcano, its geysers and hot springs and geologic history shape the distribution and abundance of all life found in the park. At the Canyon of the Yellowstone River, see the colors of the canyon that resulted from hydrothermal alterations to the iron compounds in the rock. Of course, no visit would be complete without seeing Upper Geyser Basin and Old Faithful. The billows of steam that rise from boiling pools and the spouting geysers are truly fascinating. (B,L)

Day 5 – Yellowstone National Park

Today we further explore Yellowstone, visiting, among other sites, Mammoth Hot Springs, which looks like a cave turned inside out due to its limestone formations; Gibbons Falls, discovered in 1872; and Norris Geyser Basin, the hottest, oldest and most dynamic of Yellowstone’s thermal

 7 days, 6 nights

 Tuesday May 11 – Monday May 17, 2021

 Activity Level: 3 *Moderate*

 Air  Motorcoach  Float Trip

\$2,745 per person
Double occupancy

Deposit: \$200 per person

Includes

- Roundtrip air transportation from Tucson to SLC/Bozeman*
- Transfers & motorcoach transportation
- Pick-up/livery service
- 6 nights lodging
- 12 meals
- Baggage handling

\$3,393 per person
Single occupancy

Insurance: \$187 to \$248 per person

- Admissions & tours as described
- Motorcoach refreshments
- Services of a tour director
- Taxes & tips for included items (except hotel housekeeping)
- Tour director, driver & local guide tips

areas where you’ll have a sensory experience in sound, color and smell in the barren Porcelain Basin. Tonight, we enjoy a special farewell dinner. (B,D)

Day 7 – Bozeman to Tucson

Today we fly from home to Tucson from Bozeman, Montana with photographs, friendships and memories from these glorious national parks and historic places. (B)

Option: Combine with the Black Hills & Badlands Tour (p. 40) and enjoy a terrific journey, with special pricing. Contact us for more details.





Tanzania: Serengeti Adventure

Be astonished by the abundance of wildlife, the vast wilderness areas and the friendly villagers we will encounter in Northern Tanzania. We will visit several well-known national parks: Serengeti, a safari mecca populated by the “big five” game (elephant, lion, leopard, buffalo, rhino), Arusha, from where we will see Kilimanjaro, Africa’s highest mountain, and Lake Manyara, an unexpected oasis of tropical ground forest. 5-star lodges and tented camps provide us luxurious comfort along the way. For the game drives, we will travel in extended Toyota Land Cruisers (or similar) with sliding windows and vertical opening roofs.

We are fortunate to have Tanzania native and London educated Lucas Mhina as our tour guide. He has a keen interest in ecology and truly enjoys being with people so that he can share his knowledge of the birds and wildlife of East Africa. He has been guiding and leading groups since 1999. Lucas has created this special itinerary for our travelers! *Presented in partnership with Sun Tours.*

Tour Highlights

- Game drive in Arusha National Park
- Game drive in Tarangire National Park
- Ngorongoro Crater
- Olduvai Gorge & “Lucy”
- Visit local villages
- Game drives through Serengeti National Park
- Mt. Kilimanjaro
- 4 nights tented camping
- 5-star lodges

Days 1/2 - Tucson to Arusha

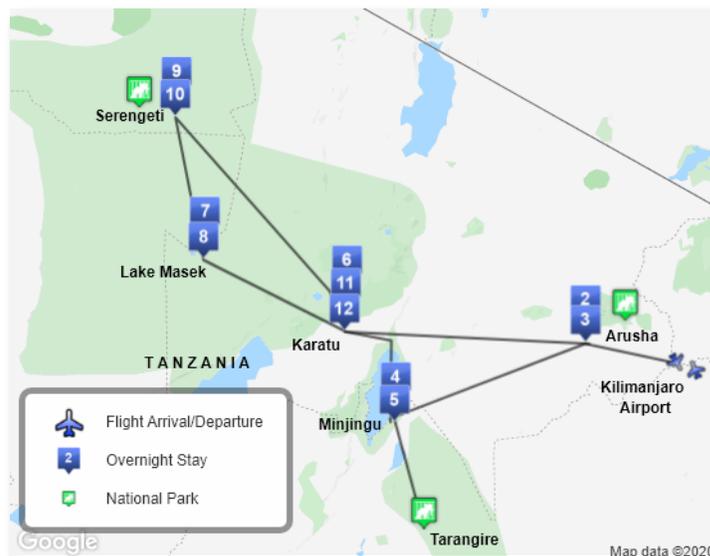
We begin our adventure with overnight flights to Kilimanjaro International Airport. We arrive in Arusha and transfer to 5-star Lake Duluti Luxury Lodge for our two-night stay. After a welcome reception and short “safari” briefing, we get a good night’s rest & prepare for our morning game drive.

Day 3 - Game Drive in Arusha National Park

We depart after breakfast and a short safari briefing for a game drive in Arusha National Park. This park is known for the abundance of flamingos, Colobus monkeys, giraffes, zebra, and buffalo. A picnic lunch is a welcome repite in the afternoon. Afterwards, we take a ranger-led nature walk in the foothills of Mt. Meru. This evening, we return to our lodge for dinner. (B,L,D)

Day 4 - Life in Arusha

This morning enjoy a pre-breakfast walk around the lodge



grounds. After breakfast we visit a local market, where residents shop for their daily home needs (just like a Farmers Market, but with everything you can imagine) and experience life in Arusha. We continue to Maramboi Tented Lodge, The hotel is less than 5 miles from the entrance to Tarangire National Park. There is an optional walk to the lake, or we can enjoy some time to relax and see wildlife around the lodge. Before dinner there is a

briefing by our tour director for the next day's program. Two nights' lodging at Maramboi Tented Lodge. (B,L,D)

Day 5 - Game Drive in Tarangire National Park

Today we enter Tarangire National Park for a full-day game drive. The Tarangire River snakes through the park and wildlife travel long distances, drawn to the area's only permanent river. The 1,096 square miles of protected lands are home to a large variety of game such as wildebeests, elephants, zebras, gazelles, elands, gerenuks, lions and leopards. Bird lovers will have the opportunity to see more than 500 avian species including yellow-collared lovebirds, rufous-tailed weavers, ashy starlings, stocking-thighed ostriches, and kori bustards. We'll take a picnic lunch so that we make the most of our time on safari. We drive back to the lodge where we have time to relax or take a guided nature walk. (B,L,D)

Day 6 - Life in Local Maasai Village

Before breakfast, we visit a local Maasai village. We transfer back to the lodge for breakfast, and then on to Lake Eyasi, with an en route stop at Mto wa Mbu. We enjoy lunch prepared by a local family with an explanation of the different culinary delights and how they are made. One night's lodging at Acacia Farm Lodge. (B,L,D)

Day 7 - Serengeti National Park

After a late breakfast, we head to Serengeti National Park, home to the greatest concentration of large mammals in the world. Migratory herds of wildebeest, zebra, and gazelle roam in an ongoing search for grass and water. The remainder of the afternoon will be free to relax and enjoy the views offered at lodge. We spend two nights at Lake Masek Tented Lodge. (B,L,D)

Day 8 - Serengeti National Park

Morning and afternoon game drives explore Serengeti National Park, including searching for the wildebeest migration, which includes over 2 million animals! Lions, leopards, cheetahs, hyenas, foxes, antelopes, elephants and eagles are inhabitants of this park. (B,L,D)

Day 9/10 - Serengeti National Park

Moving to the Central Serengeti, we find the best place for crocodiles, elephants, giraffes, and lots of hippos! Morning and afternoon game drives both days as we continue our watch for more wild cats. We spend the next two nights at the Mbugani Tented Camp. (B,L,D)(B,L,D)

Day 11 - Olduvai Gorge & "Lucy"

This morning finds us traveling to Ngorongoro Crater via Olduvai Gorge, one of the most important prehistoric archaeological sites on Earth. The gorge is where "Lucy," a 3.2 million-year-old skeleton, was discovered! After a brief presentation and viewing the Gorge, we proceed to Acacia Farm Lodge for two nights. (B,L,D)

Day 12 - Ngorongoro Crater

Today we take a full day to visit the sunken caldera, and World Heritage Site, Ngorongoro Crater. Ten by twenty miles in diameter, animals are found throughout the year due to the permanent availability of grass and water. This is one of the most spectacular game haunts in Africa, and contains an impressive variety of wildlife, including black-maned lions, the highly endangered black rhino, herds of wildebeest, zebra, elephants, and hippos. We'll have a

 14 days, 13 nights

 Tuesday May 25 –
Monday June 7, 2021

 Activity Level: 4 Active

 Air  Land Cruiser

\$8,910 per person
Double occupancy

Deposit 1: \$250 per person
Deposit 2: \$5,100 per person

Includes

- Roundtrip air transportation from Tucson to Arusha*
- Transfers & motorcoach transportation
- Pick-up/livery service
- 11 nights lodging in luxury lodges & tented camps
- 32 meals
- Guided game drives as described
- Sightseeing as described
- Bottled water each day
- Baggage handling

\$9,810 per person
Single occupancy

Insurance: \$559 to \$621 per person

- Complimentary wi-fi at all accommodations
- Admission to all national parks
- Visits to local villages and schools
- Services of a tour director
- Taxes & tips for included items (except hotel housekeeping)
- Tour director, driver & local guide tips
- Pleasurebent Tours escort (with 15 or more travelers)

delicious picnic lunch inside the crater. In the late afternoon, we will drive back to Acacia Farm Lodge. We can enjoy a guided walk around the lodge or enjoy the amenities before for our farewell dinner. (B,L,D)

Days 13/14 - Arusha to Home

After an early farewell breakfast, we drive back to Arusha, enjoying a farewell luncheon on the way. We have use of hotel rooms for a few hours in Arusha at Mt. Meru Hotel before our overnight flights home. (B,L)





 5 days, 4 nights

 Tuesday May 25 – Saturday May 29, 2021

 Activity Level: 3 Moderate

 Air  Motorcoach  Cruise

Chicago: My Kind of Town

Escape the Tucson heat and travel with us for a getaway to the world-class city of “Big Shoulders” - Chicago. Situated on sparkling Lake Michigan, Chicago is the third largest city in the U.S., and late spring is an ideal time to visit. We stay at the comfortable and perfectly situated Embassy Suites Chicago Downtown, in the heart of the city, while experiencing the fabulous architecture, parks, history and food that make Chicago truly special.

Tour Highlights

- Landmarks city tour
- Art Institute of Chicago
- Architectural boat tour
- Live theatre performance
- Frank Lloyd Wright in Oak Park
- Driehaus Museum
- Cubs game & more!

Day 1 – Arrive in Chicago & City Tour

We travel to Chicago and upon arrival have a city highlights tour. We see landmarks such as Buckingham Fountain, one of the largest fountains in the world. Then we check in to the Embassy Suites Chicago Downtown for our 4-night stay in the River North section of the city. A plethora of restaurants, bars, galleries and shopping is all close by. Included with the hotel stay is a nightly reception including drinks and snacks. Our welcome dinner will be at the renowned onsite restaurant Osteria Via Stato. (D)

Day 2 – Art Institute & Architectural Boat Tour

We tour the Art Institute of Chicago – founded in 1879 and one of the oldest and largest art museums in the United States – and Millennium Park – Chicago’s premier green space – 25 acres of awe-inspiring landscape, breathtaking architecture and an iconic collection of public art. After a can’t-be-missed lunch of deep dish pizza from Lou Malnati’s, we embark on an architectural boat tour, which shows us the city from a different perspective – from the Chicago River and Lake Michigan. Freshen up and then get ready for a night out at one of Chicago’s many theatres!** (B,L)

Day 3 – Frank Lloyd Wright & the Chicago Cubs

We travel to Oak Park, home to the world’s largest collection of Frank Lloyd Wright-designed buildings. We tour the Frank Lloyd Wright Home and Studio - his first home and studio to experiment with design concepts that contain the seeds of his architectural philosophy. We also tour other Wright masterpieces in Oak Park and River Forest. Returning to Chicago, we attend a Cubs game at Wrigley Field.** (B)

\$2,259 per person
Double occupancy

Deposit: \$200 per person

Includes

- Roundtrip air transportation from Tucson to Chicago*
- Transfers & motorcoach transportation
- Pick-up/livery service
- 4 nights lodging
- 7 meals
- Services of a tour director

\$2,646 per person
Single occupancy

Insurance: \$187 per person

- Admissions & tours as described
- Baggage handling
- Motorcoach refreshments
- Taxes & tips for included items (excluding hotel housekeeping)
- Tour director, driver & local guide tips

Day 4 – Museum & Views

We take a walk to The Richard H. Driehaus Museum, which explores the art, architecture, and design of the late 19th

and early 20th centuries with a focus on the Gilded Age. The Museum is just steps from the Magnificent Mile within the meticulously restored Nickerson Mansion, renowned as Gilded Age Chicago’s “Marble Palace.” You have the afternoon free to visit the many museums, parks and shopping destinations in the city, or join your tour director on a visit to the 360 CHICAGO observation deck. Located 1000 feet above the famed Magnificent Mile in the iconic John Hancock Building, it offers breathtaking 360 degrees views of the city skyline and Lake Michigan. Tonight, we get back together for an unforgettable farewell dinner at Steak 48 just one block from the hotel. (B,D)

Day 5 – Travel Home

After a relaxing morning, we fly back to Tucson with terrific memories of our wonderful stay in Chicago. (B)

*PLEASE NOTE: **Pending schedule announcements; may be substituted with an alternate special activity.*





 5 days, 4 nights

 Friday July 2 –
Tuesday July 6, 2021

 Activity Level: 2 *Relaxed*

 Motorcoach  Cruise

Independence Day San Diego Style

Head west to the shores of San Diego with us for an Independence Day celebration in cooler climes. We see a spectacular firework show, enjoy the Symphony's patriotic music and attend an Independence Day parade. In historic and expansive Balboa Park visit the Air & Space Museum or the Museum of Art, and in Old Town explore the birthplace of California.

Tour Highlights

- Coronado Island
- Patriotic Pops concert
- Independence Day parade
- San Diego Bay cruise
- Balboa Park
- Old Town Historic Park

Day 1 – Tucson to San Diego

Today we travel to San Diego, famous for its miles and miles of white-sand beach, amazing weather and abundance of things to see and do. We check in to the Hilton Bayfront Hotel for our four-night stay.



Day 2 – Coronado Island & San Diego Symphony

This morning we board our coach and explore the area. We cross the San Diego–Coronado Bridge to Coronado Island and spend some time exploring the Hotel Del Coronado, a landmark 1880's era hotel, and it's Queen Anne Revival style architecture. We enjoy a group dinner this evening followed by the San Diego Symphony's Star-Spangled Pops! It will be a patriotic extravaganza with all-American hits from Main Street to Broadway – complete with John Phillip Souza marches, a tribute to the military and a spectacular firework display to light up the night sky! Relax in your reserved seats at the Embarcadero Marina Park and enjoy the sweet summer breeze off the harbor! (B,D)

\$1,422 per person
Double occupancy

Deposit: \$150 per person

Includes

- Roundtrip motorcoach transportation from Tucson
- Pick-up/livery service
- 4 nights lodging
- 6 meals
- Services of a tour director
- Baggage handling

\$1,980 per person
Single occupancy

Insurance: \$105 to \$137 per person

- Admissions & tours as described
- Motorcoach refreshments
- Taxes & tips for included items (excluding hotel housekeeping)
- Tour director, driver & local guide tips

Day 3 – Independence Day Parade

We rise early and travel to Orange Avenue on Coronado Island for their 80th annual Independence Day Parade! If you are looking for flag wavers and patriots, this is the place! The parade has over 150 entries, with high stepping bands, colorful floats and special groups. We have a relaxing cruise on San Diego Bay this afternoon. What a great way to celebrate this special day! (B)

Day 4 – Balboa Park & Old Town

This morning we enjoy beautiful Balboa Park, a National Historic Landmark, where you'll have your choice of visiting a world-class museum. The San Diego Museum of Art has a venerable collection of acclaimed works, as well as a divine sculpture garden. Or see historical aircraft and spacecraft at the San Diego Air & Space Museum. This afternoon we go to the birthplace of California at Old Town San Diego State Historic Park. Take a tour of some of the historic sites, visit one of several museums or shop in the one-of-a-kind boutiques before our delicious farewell dinner. (B,D)

Day 5 – Return to Arizona

Today we travel home to Tucson, refreshed from a long weekend away in gorgeous San Diego. (B)





Colorado National Parks & Monuments

Few tours take you past spectacular 14,000-foot peaks, soothing hot springs and fantastic historic towns like this Colorado loop. Join us as we explore five national parks, two national monuments, numerous national forests and historical landmarks, and multiple American Scenic Byways on an 8-day expedition through Colorado. Each park houses some of the Centennial State's most iconic vistas, mountain peaks and deep canyons. If you like diverse landscapes, then sit back, relax and enjoy the scenery. You will love this tour!

Tour Highlights

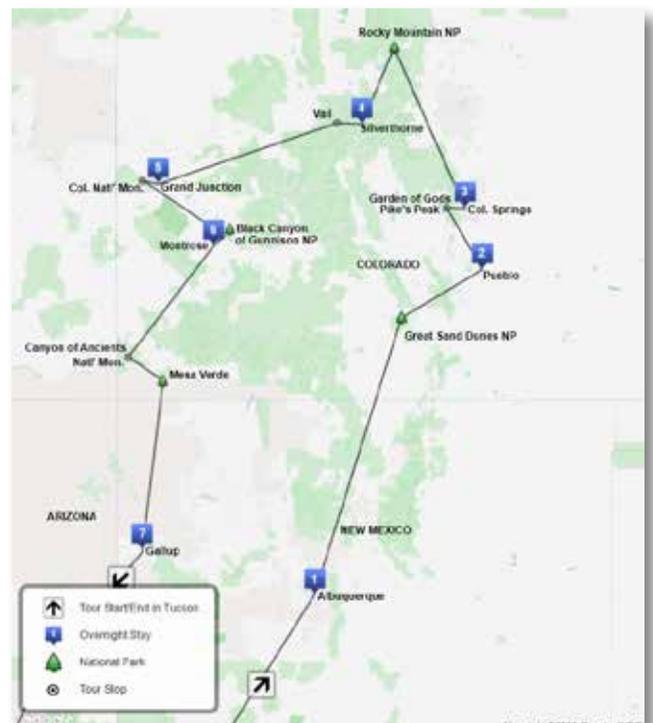
- Great Sand Dunes National Park
- Garden of the Gods
- Pike's Peak & Railway
- Rocky Mountain National Park
- Vail jeep tour & gondola
- Colorado National Monument
- Black Canyon of the Gunnison National Park
- Canyon of the Ancients National Monument
- Mesa Verde National Park

Day 1 – Tucson to Albuquerque

Today we traverse New Mexico on our quest to the glorious national parks and monuments of Colorado. We enjoy lunch in Lordsburg and continue up through Hatch to Albuquerque. We stay one night at the Drury Inn which offers an evening reception with food and cocktails on arrival. (L)

Day 2 – Great Sand Dunes National Park

Crossing the border this morning into Colorado we arrive at Great Sand Dunes National Park, where the tallest dunes in North America are the centerpiece in a diverse landscape of grasslands, wetlands, conifer and aspen forests, alpine lakes and tundra. Of course the park is known for huge dunes, like the towering Star Dune, and for the seasonal Medano Creek and beach created at the base of the dunes, where we picnic and enjoy the flowing water. We also take a 30-minute walk on the Montville Nature Trail to see forest, Mosca Creek, and a view of the first ridge of dunes and spend time at the Visitor Center. Tonight, we lodge in Pueblo at the Courtyard by Marriott. (B,L)



Day 3 – Garden of the Gods & Pike's Peak National Landmarks

This morning we make our way to the Garden of the Gods National Natural Landmark, which comprises 1,300 acres of sandstone rock formations. We start in the Visitor Center at their new Geo-Trekker Theater and travel through one billion years in less than 15 minutes,

plunging into deep hot magma, seeing dinosaurs, ancient sea monsters and more. We soar high above Garden of the Gods and see some of the most awe-inspiring aerial footage in the world. Then our park guide will join us as we take a one-hour tour through the formations. After lunch we continue to Pike's Peak for a ride on a scenic cog railway to the top. The railway has installed new track and is set to re-open just before our visit in 2021. The summit of Pike's Peak is a National Historic Landmark that holds a special place in American history. It was this incredible view that inspired the famous lyrics to "America the Beautiful." This evening we lodge one night at the Embassy Suites Colorado Springs which offers a complimentary reception with light appetizers and cocktails. (B)

Day 4 – Rocky Mountain National Park

Today we drive along the Front Range through Boulder, with its famous Flatirons rock formations. We continue through canyons alive with wildlife up to Estes Park, the charming town at the entrance of Rocky Mountain National Park. We find the best spots for wildlife viewing, photographs, walks, optional short hikes or just relaxing and wind our way through the scenic Rockies to Silverthorne, which sits near the highest point on the Continental Divide, for a one-night stay at the Hampton Inn Silverthorne. (B,D)

Day 5 – White River National Forest Adventures

Today we take a mellow jeep tour with local guides through the White River National Forest, where we see wildflowers, gorgeous vistas and wildlife. This adventurous day continues with a scenic ride to the top of Vail Mountain on their summer gondola. We then cross into western Colorado and stay for one night at the Wine Country Inn in Palisade near Grand Junction. (B,L)

Day 6 – Colorado National Monument & Black Canyon of the Gunnison National Parks

This morning we encounter Colorado National Monument, where towering monoliths exist within a vast plateau and canyon panorama. Experience sheer-walled, red rock canyons along the twists and turns of Rim Rock Drive, where we may spy bighorn sheep and soaring eagles. Then we travel to Black Canyon of the Gunnison National Park, which surrounds part of a deep, steep-walled gorge carved through Precambrian rock by the Gunnison River. Take in views of Black Canyon's dramatic drops and the striated Painted Wall cliff. As we descend to the river wildlife sightings may include mule deer, elk and golden eagles. We have dinner at The Stone House and stay one night at the Holiday Inn Express in Montrose. (B,D)

Day 7 – Canyon of the Ancients National Monument & Mesa Verde National Park

We travel through additional picturesque towns, like Telluride, as we make our way to Canyon of the Ancients National Monument & Mesa Verde National Park, where we explore ancient dwellings and cultures. We spend our final night in Gallup, New Mexico at the Hilton Garden Inn. (B)

Day 8 – Petrified Forest National Park & Home

Today we travel through the Petrified Forest National Park and two national forests, Apache-Sitgreaves & Tonto, as we make our way home with a stop for a farewell lunch at the Torreon Golf Club in Show Low. (B,L)

 8 days, 7 nights

 Sunday June 6 –
Sunday June 13, 2021

 Activity Level: 3 *Moderate*

 Motorcoach  Rail  Jeep

\$1,980 per person
Double occupancy

Deposit: \$150 per person

Includes

- Roundtrip motorcoach transportation from Tucson
- Pick-up/livery service
- 7 nights lodging
- 13 meals
- Admissions & tours as described

\$2,592 per person
Single occupancy

Insurance: \$137 to \$187 per person

- Baggage handling where available
- Motorcoach refreshments
- Taxes & tips for included items (excluding hotel housekeeping)
- Tour director, driver & local guide tips





Iceland: The Complete Tour

Iceland was born through volcanic action. The resulting land of peaks, geysers, glaciers, waterfalls, lakes, and astonishing scenery is breathtaking. Here nature is unspoiled by pollution or development. Iceland is so magnetic that it lures visitors back again and again. This definitive tour circles the island to see all the best sights at the season of maximum daylight. Presented in partnership with Sun Tours.

Tour Highlights

- Reykjavik city tour
- Lava fields of Reykjanes
- Blue lagoon
- Borgarfjoredur Fjord
- Islandic horse demo
- Dettifoss waterfall
- Lake Myvatn
- Whale watching tour
- Skaftafell National Park
- Pingvellir & more!

Days 1/2 - Tucson to Reykjavik

We depart from Tucson on our flights, taking us overnight and into Reykjavik, Iceland. Upon arrival, we embark on a complete city tour to learn the history of Reykjavik, with its historic and modern sights. Stop to stroll through a botanical garden and see a sculpture display. From Oskjuhlid Hill we see the Pearl, a fantastic dome-shaped glass building, and have a fantastic view of the city where we lodge two nights. (D)

Day 3 - Lava Fields & Blue Lagoon

We drive across the vast lava fields of the Reykjanes Peninsula to the lighthouse at its tip, then along the south coast to the busy fishing village of Grindavik. Fish accounts for 75% of Iceland's exports. The Blue Lagoon is a pool of mineral-rich geothermal water with an amazing blue color located in a lava field. We can soak or just enjoy the view. (B)

Day 4 - Fjords & Horse Demonstration

Our circle tour of Iceland begins today as we cross the spectacular Kaldidalur Highland Trail to the woods of Husafel, Hraunfossar Falls, and historic Reykholt, home of the medieval chieftain, Snorri Sturluson. We continue along lovely Borgarfjoredur Fjord, past the volcanic craters at Grabrok and across the Holtavoreduheiedi plateau. We stop



at the Gauksmyri Horse Farm to see an Icelandic horse demonstration. We lodge one night in Blonduos. (B,D)

Day 5 - Falls of the Gods

In Glaumbaer, where America's first European settlers came from, we visit the Sod Church and the Folk Museum which explores life in ancient rural Iceland and features a unique old turf farmhouse. We then cross the valleys of Skagafjordur to reach Akureyri, capital of the North. After a stroll around town, we head to the "Falls of the Gods" and then reach Lake Myvatn where we lodge two nights. Our tour along the lakeshore features teeming birdlife and contorted rock formations. (B,D)

Day 6 - Whale Watching

From the coastal fishing village of Husavik, we board a boat to go whale watching. Many species of whales summer here. Then we explore this picturesque village on our own. Don't miss the Whale Museum, the Cultural/ Maritime Museum, and the unique church. (B,D)

Day 7 - Dettifoss Waterfall

Leaving the oasis of Lake Myvatn, we visit sulfur slopes, boiling mud pools, and recent lava flows in the colorful landscape. We stop to marvel at the Dettifoss, Europe's most powerful waterfall. Then we cross Namaskard Pass and the empty vastness of the highland desert plateau to the town of Egilsstadir to lodge one night. (B,D)

Day 8 - Fjords & Volcanoes

Towering mountains with bare rock faces plunge vertically into the sea to form Iceland's magnificent East Fjords. We drive along between the steep mountains and the North Atlantic passing small villages. In one village we see Petra Sveinsdottir's stone collection. We pass through the Lonsoraefi region renowned for its wild and dramatic landscape with extinct volcanoes and rushing glacial rivers. We lodge one night in Hofn, a coastal town nestled in the shadow of Europe's largest glacier. (B,D)

Day 9 - Icebergs & Desert

We drive along the coast to Jokulsarlon, a glacial lagoon. Huge icebergs calve into the lagoon providing a surreal backdrop for our cruise. We continue through the alpine setting of Skaftafell National Park, the Eldhraun lava flow and the vast tract of black sandy desert called Skeidararsandur. We lodge for one night in Vik. (B,D)

Day 10 - Icelandic History

We drive along a narrow strip of farmland between the black sand coast and the rugged cliffs. We stop in Skogar to see the Folk Museum, a photogenic waterfall, and the gushing hot springs at Geysir. We visit Pingvellir, where the

 11 days, 10 nights

 Monday June 7 -
Thursday June 17 2021

 Activity Level: 4 Active

 Air  Motorcoach  Cruise

\$6,381 per person
Double occupancy

Deposit 1: \$250 per person
Deposit 2: \$3,550 per person

Includes

- Roundtrip air transportation from Tucson to Reykjavik*
- Transfers & motorcoach transportation
- Pick-up/livery service
- 9 nights lodging in excellent hotels
- 16 meals
- Baggage handling

\$7,227 per person
Single occupancy

Insurance: \$435 to \$498 per person

- Services of a tour director
- Admissions & tours as described
- Taxes & tips for included items (except hotel housekeeping)
- Tour director, driver & local guide tips
- Pleasurebent Tours escort (with 15 or more travelers)

first democratic parliament in the world met in 930 A.D. The canyon here is the meeting line of two of the earth's tectonic plates. We return to Reykjavik to lodge for one night. (B)

Day 11 - Reykjavik to Tucson

This morning we head to the airport to catch our flight home. (B)





Canadian Maritimes

This 12-day and 11-night in-depth tour will leave you with memories of breathtaking landscapes and surreal natural phenomena, and a rich understanding of the Canadian Maritime history. The Canadian Maritimes—New Brunswick, Nova Scotia, and Prince Edward Island—are known for their dramatic maritime landscapes, unique historic sites, and quiet lifestyle.

Tour Highlights

- Fundy National Park – Hopewell Rocks
- Confederation Bridge
- Prince Edward Island National Park
- Green Gables Heritage Place
- Alexander Graham Bell Museum
- Cape Breton National Park
- Peggy’s Cove
- Grand Pre National Historic Site
- Cabot Trail
- Citadel National Historic Site
- Acadia National Park
- Bar Harbor

Day 1 – Travel to Portland

We travel to Portland, Maine and transfer to the Hilton Garden Inn for our stay for this evening.

Day 2 – Saint John, New Brunswick

We journey to Campobello Island, the summer home of former President Franklin D. Roosevelt. Enjoy time to stroll through the beautifully maintained buildings and grounds. We continue on to Saint John for a guided tour of the city, including views of the Reversing Falls. This phenomenon occurs when the high tides of the Bay of Fundy meet and overpower the Saint John River and force the river to reverse and flow upstream. Later this afternoon, we'll check into the Hampton Inn in Saint John for our one-night stay. Tonight, we enjoy dinner at one of the city's fine restaurants. (B,D)

Day 3 – Hopewell Rocks & Prince Edward Island

Travel to scenic Prince Edward Island. En route, we'll visit Fundy National Park for a visit to the Hopewell Rocks. At high tide these rocks appear to be common islands. At low tide, we can view these impressive mushroom-shaped, flower-pot rocks that the relentless tides have carved out



of the sandstone. After we cross the Confederation Bridge, arriving into Charlottetown and Canada's birthplace! Later, we'll check into the Rodd Charlottetown Hotel for a relaxing two-night stay. Take some time to relax and freshen up before we enjoy a planned dinner together. (B,D)

Day 4 – Charlottetown

We have a full day's tour of this picture-perfect Island. We begin with a guided tour of Charlottetown along with a visit to The Story of Confederation; an accurate replica of the Province House site where Canada was born. We tour along the North Shore through "Anne's Land" and PEI National Park, viewing the beautiful red sandy beaches and pastoral countryside. We'll enjoy visits to the famous PEI Preserve Company and the L.M. Montgomery's Cavendish

National Historic Site/Green Gables Heritage Place, which commemorates the house and landscape that inspired renowned Canadian author L. M. Montgomery's famous novel – Anne of Green Gables. This evening, enjoy dinner followed by a delightful performance at The Confederation Centre of the Arts. (B,D)

Day 5 – Cape Breton Island

We board the Northumberland Ferry to sail across the Northumberland Straights to Nova Scotia. Once we arrive into Pictou, we continue on to Cape Breton Island and the village of Baddeck. This afternoon we enjoy a visit to the Alexander Graham Bell National Historic Site. This museum houses the largest collection photographs, artifacts, and personal effects to the inventor of the telephone. This afternoon, we'll check into Auberge Gisele's Inn for a relaxing two-night stay. Take some time to enjoy the resort and surroundings before enjoying a delicious dinner. (B,D)

Day 6 – Cabot Trail

Today we tour along the world-famous Cabot Trail – a coastal highway described as one of the most spectacular drives in North America! In addition to a picnic lunch along the trail, enjoy stops in Cheticamp, a motorcoachy Acadian fishing village; Ingonish, a popular resort town; and St. Ann's, home of the Gaelic College of the Celtic Arts and Crafts and only one of its kind in North America. Tonight, enjoy another delicious dinner at our resort. (B,L,D)

Day 7 – Halifax

Depart for Halifax, Nova Scotia. This afternoon, check into the Hampton Inn, Halifax for our two-night stay, and freshen up before boarding for a scenic dinner cruise around Halifax Harbor; the second largest natural harbor in the world, second to Sydney, Australia. (B,D)

Day 8 – Peggy's Cove & Halifax

Depart for a full day of touring, beginning with a visit to Peggy's Cove. This village is quite well known to many artists for its picturesque ocean setting. We visit Peggy's Cove Light – the only lighthouse of its kind that doubled as the Peggy's Cove post office, we return to Halifax for a guided city tour. We visit the Fairview Lawn Cemetery, where those who died on the *Titanic* are buried, Halifax Public Gardens, and the Halifax Citadel National Historic Site. Tonight, enjoy another planned dinner at one of the city's wonderful restaurants. (B,D)

Day 9 – Evangeline Trail & Grand Pre National Historic Site

This morning we tour along the Evangeline Trail, named after the famous heroine of Henry Wadsworth Longfellow's epic poem "Evangeline". We'll visit Grand Pre National Historic Site and enjoy free time for lunch in the quaint village of Annapolis Royal. This afternoon, arrive to Rodd Grand Hotel in Yarmouth and check-in for the evening. Tonight we gather for another dinner. (B,D)

Day 10 – Bar Harbor & Acadia National Park

Board the CAT high-speed ferry for a 3 ½ hour cruise to Bar Harbor, Maine. Once we disembark, we'll visit Acadia National Park for a visit to Cadillac Mountain and spectacular views of Frenchman's Bay and the Porcupine Islands. Later afternoon, we'll check into the Bluer Nose Inn before venturing to the charming village of Bar Harbor

 12 days, 11 nights

 Sunday June 20 –
Thursday July 1, 2021

 Activity Level: 3 *Moderate*

 Air  Motorcoach  Cruise

\$5,292 per person
Double occupancy

Deposit: \$200 per person

Includes

- Roundtrip air transportation Tucson to Portland, ME*
- Transfers & motorcoach transportation
- Pick-up/livery service
- 11 nights lodging
- 22 meals
- 1 Live Show

\$6,390 per person
Single occupancy

Insurance: \$373 to \$435 per person

- Admissions & tours as described
- Services of a tour director
- Baggage handling
- Taxes & tips for included items (except hotel housekeeping)
- Tour director, driver & local guide tips

for some free time to shop and explore before enjoying a traditional lobster dinner at one of the town's great restaurants! (B,D)

Day 11 – Coastal Maine

Enjoy a leisurely morning before departing for coastal Maine touring. We'll visit the beautiful seaside village of Camden and travel to the top of Mount Battie for magnificent views of Camden Harbor and beyond! We continue on through Rockport, Rockland and Freeport, home to the world famous LL Bean Store. This afternoon, we arrive to Portland described as 'the beautiful town that is seated by the sea' by Henry Wadsworth Longfellow. We enjoy some free time to explore the Old Port before checking into the Hilton Garden Inn for the evening. We enjoy a finale dinner this evening. (B,D)

Day 12 – Return to Arizona

This morning, enjoy breakfast before we check out of our hotel and return back to Portland International Jetport for departure home, taking with us many wonderful memories and stories of our adventure to the Canadian Maritimes! (B)





California Splendor: Sequoia, Yosemite & More!

Join us as we leave the heat of the Arizona summer behind and travel west in our deluxe motorcoach to cooler climates and deep green colors in central California. Nature's grandeur unfolds before you; from larger-than-life sequoias and redwoods to sparkling emerald and blue mountain lakes, as we visit three national parks in California: Yosemite, Sequoia & Kings Canyon. We also cruise on scenic Lake Tahoe and enjoy a stay in Mammoth Lakes, among other treats. This is a California vacation you'll never forget!

Tour Highlights

- Sequoia National Park
- Kings Canyon National Park
- Yosemite National Park
- Lake Tahoe
- Mammoth Lakes
- Mono Lake
- Devil's Postpile National Monument

Day 1 – California Here We Come!

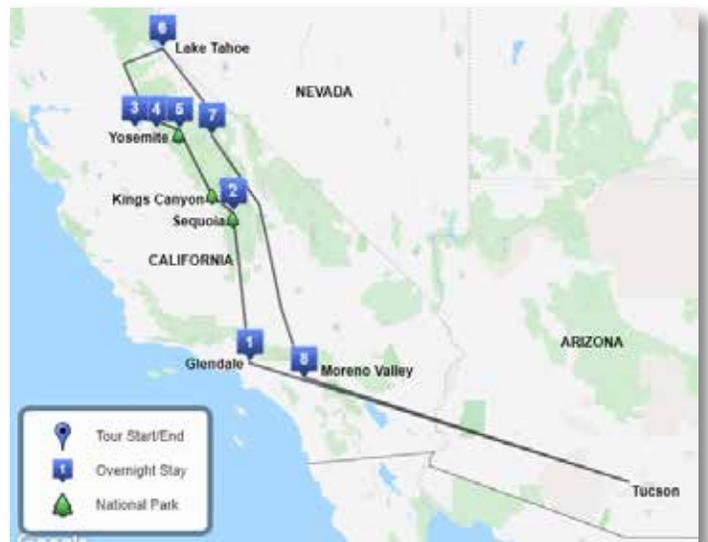
We board our motorcoach and depart west to California. Tonight, we check in for a one-night stay at the Embassy Suites in Glendale.

Day 2 – Sequoia National Park

We venture into Sequoia National Park to tread in the footsteps of giants, beneath the soaring sequoia canopy. In 1890, President Benjamin Harrison signed legislation establishing America's second national park, to protect the Sequoia trees from logging. This dramatic landscape testifies to nature's size, beauty, and diversity; huge mountains, rugged foothills, deep canyons, vast caverns, and the world's largest trees. After our in-depth touring, we check in for a one-night stay and dine at the Wuksachi Lodge, a striking stone-and-cedar mountain lodge situated in the heart of the park and surrounded by a mighty forest and soaring Sierra peaks. (B,D)

Day 3 – Kings Canyon National Parks

This morning we visit the world's largest living tree – General Sherman, at over 275 feet tall and 36 feet in diameter – and tour along the Majestic Mountain Loop drive to Kings Canyon National Park. Gaze toward the sky to greet the giant boughs of the gigantic General Grant



Tree in Grant Grove and enjoy a birds-eye view of the Cedar Grove surrounded by the towering granite walls of Kings Canyon. We arrive at the Yosemite Valley Lodge, where we stay three nights in Yosemite Park. (B,L)

Day 4 – Yosemite National Park

Today we enjoy the Glacier Point Tour, a spectacular four-hour round-trip journey that takes you from the Valley to Glacier Point, led by a seasoned guide. Get your cameras ready! Glacier Point provides a breathtaking view of the park's most beloved sites – towering 3,200 feet above the valley floor – including Yosemite Falls, Half Dome, Nevada and Vernal Falls, as well as the magnificent High Sierras in the distance. (B,L)

Day 5 – Exploring Yosemite

Today you have a free day to explore Yosemite, using their convenient shuttle system. There are so many things to do – hike, see wildlife or just relax by a serene river. Yosemite Falls is just an easy walk from the Lodge! Tonight, we enjoy a tasty group dinner at the historic Majestic Yosemite Hotel (Ahwahnee) – completed in 1927 – which features a unique blend of Art Deco, Native American, Middle Eastern and Arts/Crafts Movement design influences. (B,D)

Day 6 – Lake Tahoe

This morning we travel to beautiful Lake Tahoe where we take a leisurely cruise in Emerald Bay. Lake Tahoe is the 2nd deepest lake in the US and the 10th deepest in the world. Crystal clear waters shimmer against the green pine tree clad mountains as we cruise along, before we arrive for a one night stay at the Lake Tahoe Resort in South Lake Tahoe, where we are conveniently located to explore the shops and restaurants in town. (B)

Day 7 – Mono Lake & Mammoth Lakes

We continue our tour of California lakes with an informative stop at the Mono Lake Visitor Center, before wonderful lunch at the Mono Lake Inn overlooking the lake. Located in California's spectacular Eastern Sierra Mountains, Mono Lake is a vital habitat for millions of migratory and nesting birds. We continue to beautiful Mammoth Lakes and check in to our hotel for one night. Chances are good there still may be snow! We enjoy the afternoon in this mountain resort town, with an option to take a tramway up the slopes. Our tour director will take us to Devil's Postpile National Monument, which protects Devils Postpile, an unusual rock formation of columnar basalt, and is accessible by shuttle and a short hike. (B,L)

Day 8 – Scenic 395

Today we traverse one of California's great highway drives, Highway 395, which traces a vertiginous meeting of desert and mountains. First, we stop in Lone Pine, where we get an amazing view of Mount Whitney from the visitor center. Then we continue to Boron and the Borax

 9 days, 8 nights

 Friday July 2 –
Saturday July 10, 2021

 Activity Level: 3 *Moderate*

 Motorcoach  Cruise

\$2,953 per person
Double occupancy

Deposit: \$150 per person

Includes

- Roundtrip motorcoach transportation from Tucson
- Pick-up/livery service
- 8 nights lodging
- Admissions & tours as described
- Baggage handling where available

\$3,870 per person
Single occupancy

Insurance: \$187 to \$248 per person

- 14 meals
- Services of a tour director
- Motorcoach refreshments
- Taxes & tips for included items (except hotel housekeeping)
- Tour director, driver & local guide tips

Visitor Center, where homage is paid to the Borax brand's 19th-century origins, when 20-mule teams truly did the heavy lifting (a life-size model of such a mule team rings the parking lot). As we exit out of the mountains, we spend our final night at the Ayres Hotel Moreno Valley, where we will enjoy a group farewell dinner to celebrate our tour of California Splendor. (B,D)

Day 9 – Return to Arizona

After a glorious tour of the National Parks and mountain lakes of California, we return home with incredible photographs and even more vivid memories. (B)





Lake Michigan Circle Tour

We have the perfect cool summer trip for you! Just imagine beautiful green trees, lovely blue lakes and quaint towns as we circle Lake Michigan and fulfilling your dream of staying at the Grand Hotel on Mackinac Island, Michigan. Along with three days on charming Mackinac, we'll also experience historical sites, beautiful scenery, and unique destinations in Grand Rapids, Michigan's Upper Peninsula, Wisconsin's Door County and Milwaukee.

Tour Highlights

- Gerald R. Ford Presidential Museum
- Meijer Gardens & Park
- Mackinac Island Carriage Tour
- Historic Ft. Mackinac
- Washington Island
- Winery, orchards & lavender farm
- Live concert in a historic schoolhouse
- Al Johnson's Swedish Restaurant
- Traditional Door County fish boil

Day 1 - Tucson to Chicago

We begin our journey to the Upper Midwest with a direct flight to Chicago for our one-night stay and welcome dinner – including a glass of wine – hosted by your tour director. (D)

Day 2 - Chicago to Grand Rapids

Today we skirt the coast of Lake Michigan as we travel through the northern coast of Indiana and southwest Michigan to Grand Rapids, where we visit the President Gerald R. Ford Museum for a fascinating guided tour of their permanent exhibits. We also visit the Meijer Gardens & Sculpture Park, which features the most comprehensive outdoor sculpture collection in the Midwest, indoor and outdoor gardens, and the largest tropical conservatory in the state. We work our way further north and lodge overnight at the Hampton Inn Big Rapids. (B,I)

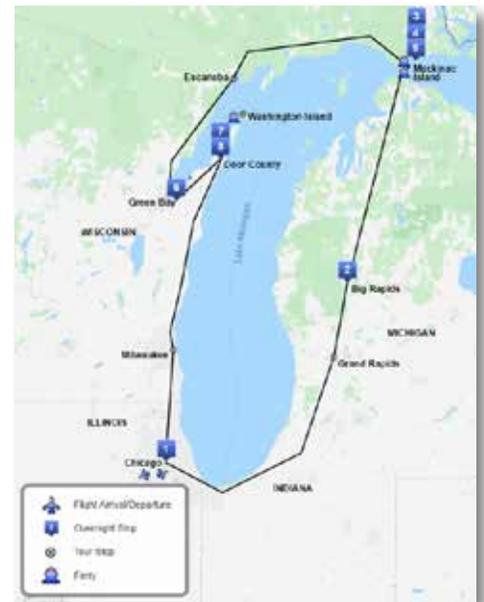
Day 3 - Grand Rapids to Mackinac Island

This morning we travel to Mackinaw City and board a ferry to legendary Mackinac Island, which became one of the nation's favored resort destinations during the Victorian Era. One of the most noticeable differences on Mackinac Island (which is accessible only by boat and plane) is

the absence of automobiles. Visitors and residents travel by foot, bicycle or horse-drawn carriage. Upon arrival on the island, horse-drawn carriages will taxi us to the Grand Hotel for our 3-night stay. Since 1887, Grand Hotel beckons guests to a bygone era of old-world hospitality and charm. Experience the tradition of Afternoon Tea in the Parlor, dressing up for dinner, nightly dancing to the sounds of the Grand Hotel Orchestra, and sitting in a rocking chair on the world's longest porch with views of the Straits of Mackinac. Dinner at leisure is included nightly while at the Grand Hotel. (B,D)

Day 4 - Mackinac Island

This morning we take a wonderful horse-drawn Carriage Tour – the most memorable and authentic way to see the island. This narrated tour will introduce you to the history and charm of Mackinac with stops at Arch Rock, the Surrey Hills Museum and the Avenue of Flags. We return to the hotel in time for lunch and afternoon at your leisure to explore the hotel, gardens and island. (B,D)



Day 5 – Mackinac Island

Along with leisure time to explore the Grand Hotel and Mackinac Island, today we take you to the Historic Fort Mackinac. The 18th century comes to life with stunning views of the Mackinac Bridge, the straits and the Upper Peninsula; and to the Original Mackinac Island Butterfly House to see an array of beautiful butterflies at one of the oldest live exhibits in the country. (B,D)

Day 6 – Michigan’s Upper Peninsula to Green Bay

Today we board a ferry to transfer to the mainland of Michigan’s Upper Peninsula, where we drive through small towns, beaches and parks and into scenic Wisconsin. We stop at the Delta County Historical Society and Sand Point Lighthouse – built in 1857 and welcomed visitors to Escanaba before trains could reach the area, to learn the history of this unique region. Tonight, we lodge at the Country Inn & Suites in Green Bay. (B,L)

Day 7 – Door County

Today we have a full-day tour with our expert local guide. Door County is affectionately known as Cape Cod of the Midwest because of the wonderful beaches, forests and communities that comprise this peninsula dividing Green Bay and Lake Michigan. We have lunch at the landmark Al Johnson’s Swedish Restaurant, where we see the famous goats grazing on the roof and further experience the Scandinavian influences in the region. An afternoon drive through Peninsula State Park allows us to experience the beauty of the shores and bluffs on our way to Eagle Bluff Lighthouse. Built in 1868, the living quarters are completely furnished from that era. After shopping, our dinner tonight will be at The Log Den Restaurant. Tonight, we check into the Bridgeport Waterfront Resort in Sturgeon Bay for our 2-night stay. (B,L,D)

Day 8 – Door County & Washington Island

This morning we travel by ferry with our local guide through Death’s Doors to Washington Island. On the Island we see beautiful West Harbor and learn about logging in the 1800’s, visiting Historic Washington Harbor and beautiful School House Beach, where we will have a “stone skipping contest.” Then step back into history at the farm museum and learn about Island life without electricity! On to Jackson Harbor to learn about Commercial fishing

 9 days, 8 nights

 Monday July 12 –
Tuesday July 20, 2021

 Activity Level: 3 *Moderate*

 Air  Motorcoach  Ferry

\$3,744 per person
Double occupancy

Deposit: \$200 per person

Includes

- Roundtrip air transportation from Tucson to Chicago*
- Transfers & motorcoach transportation
- Pick-up/livery service
- 8 nights lodging
- 18 meals
- Ferry passages
- Services of a tour director

\$4,752 per person
Single occupancy

Insurance: \$248 to \$313 per person

- Admissions & tours as described
- Baggage handling
- Motorcoach refreshments
- Taxes & tips for included items (except hotel housekeeping)
- Tour director, driver & local guide tips

before finding our way across the back roads to the Ferry dock. Back on the mainland we visit Seaquist Orchards and Harbor Ridge Winery. We stroll over to Pelletier’s for their famous Fish Boil dinner. Watch the boilover and enjoy the technique and cooking process of the Traditional Door County Fish Boil. (B,L,D)

Day 9 – Milwaukee/Chicago to Tucson

Today we travel back to Chicago for our flight home. We make a stop to visit the Miller Brewery for an indoor/outdoor guided walking tour of over 160 years of brewing history visiting their underground caves and the historic Bavarian-Style Miller Inn. Tastings included! Then we continue to Chicago to catch our direct flight back home. (B)





Grand Tour of Austria & Switzerland

Austria brings to mind Vienna Waltzes, Vienna concert halls and the glittering Hapsburg Empire; and Switzerland immediately evokes visions of the soaring Alps, pristine lakes and breathtaking scenery. On this tour you will see it all, including a series of scenic rail journeys through Switzerland. This is the experience of a lifetime, with excellent accommodations and comfort as top travel priorities.

Tour Highlights

- Vienna city tour
- Danube cruise
- Salzburg city tour
- Benedictine Abbey
- Glacier Express rail journey
- Famous "Chocolate Train"
- Lake Geneva cruise
- Golden Pass panoramic train
- Swiss fondue & folklore dinner
- Montreux-Oberland-Bernois Railway
- Lucerne-Interlaken Express

Days 1 & 2 – Tucson to Vienna

Upon arrival in Vienna we meet our European tour director and transfer by private coach to our hotel. This afternoon a local guide joins us for a tour of the outer ring and major sights of Vienna before a welcome dinner this evening. (B,D)

Day 3 – Vienna

We explore the inner ring of Vienna with a walking tour. We see Belvedere Palace, the elegant Kärtner Ring, St. Stefan’s Cathedral, and more. Our walking tour includes inside visits to St. Stephen’s Cathedral and the Imperial Treasury. We visit Schönbrunn Palace the summer home of the Hapsburgs. We take a guided tour of the grand palace and have time to explore and enjoy the grounds. We also stop to sample a world-famous torte at the Sacher Hotel. Dinner this evening is at a local winery where we enjoy wine and Viennese cuisine. (B,D)

Day 4 – Danube Cruise & Salzburg

This morning we cruise along the most beautiful section of the Danube, from Vienna to Melk, where we visit the magnificent Benedictine Abbey, resting majestically on its promontory above the Danube. Known as the “Cradle of Austria” more than a

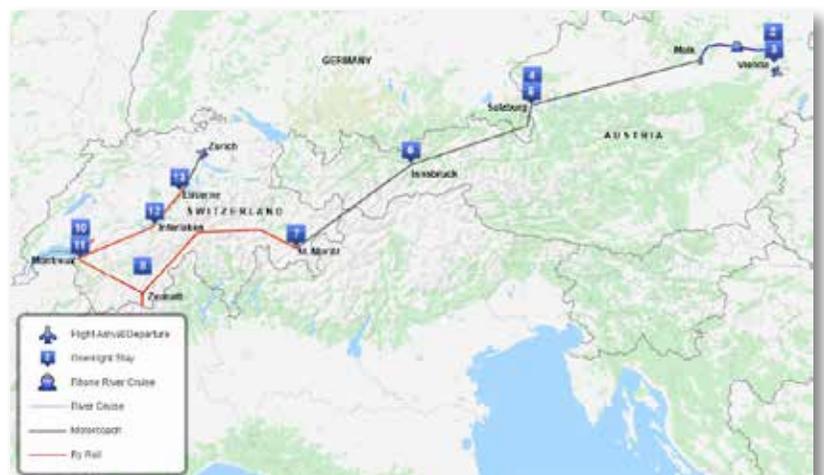
thousand years ago, Melk today is a historian’s paradise with the Old Gingerbread House (1657), the Post Office (1792) and the 15th-century Gothic church. Our coach meets us in Melk and takes us the rest of the way to Salzburg, where the *Sound of Music* and Mozart come to life. Dinner tonight is at our hotel. (B,D)

Day 5 – Salzburg

This morning a local guide take us on a walking tour of the inner city. We see the Salzburg Cathedral, the catacombs, the Getreidegasse – the city’s quaint shopping area – and Mirabell Gardens. Our tour includes a stop at the Mozart museum and some of the sights from the *Sound of Music*. We have lunch at an Austrian beer hall and then have the remainder of the day to explore on our own. (B,L)

Day 6 – Innsbruck

We visit Berchtesgaden, with spectacular views of the Bavarian and Austrian Alps from the summit. We will then



drive to Innsbruck where we will have a walking tour of Innsbruck's historic old town, including the famous Golden Roof, built for Emperor Maximilian I's wedding in 1500. (B,D)

Day 7 - St. Moritz

This morning we travel by motorcoach from Innsbruck to St. Moritz, a luxury alpine resort town that has twice been host to the Winter Olympics. We will go with a private guide for an excursion to Mt. Muattas Muragl, via a scenic funicular railway, for a view of the Upper Engadine Lakeland, including St. Moritz, the Palü Pass, and the Bernina Pass. There is an optional one-hour panoramic hike and experienced hikers may take the trail up to the Segantini hut to share the incomparable view of the Bernina Massif and the Engadin lake. We'll have dinner before returning to St. Moritz for the night. (B,D)

Day 8 - Glacier Express & Zermatt

We will spend the day aboard the Glacier Express, an 8-hour scenic journey through the Alps. Our first-class car offers amazing comfort and views along with lunch served to your seat. Tonight, we arrive in Zermatt at the base of the famous Matterhorn peak. We will enjoy a traditional fondue and raclette dinner and check into our hotel for two nights. (B,L,D)

Day 9 - Gornergrat Cog Railway & Zermatt

This morning a private guide will take us via the highest open-air railway in Europe to Gornergrat, a rocky ridge of the Pennine Alps, overlooking the Gorner Glacier offering views of the Matterhorn. In the afternoon, enjoy the shops and restaurants of Zermatt's Bahnhofstrasse at your leisure. You won't see any cars--Zermatt is entirely free of automobiles! (B)



Day 10 - Emosson Funicular & Montreux

Dust off your French! Today we will enter the francophone cantons and our first stop will be the Émosson Dam in its spectacular setting above the small village of Le Châtelard. We reach the top via a series of three train rides including a panoramic car on one of the steepest funiculars in the world. We'll have lunch at the top overlooking the deep Bouqui Canyon and enjoying breathtaking views of Mont Blanc. When we descend, our motorcoach will take us to Lake Geneva, where we board the boat for Montreux for a two-night stay. Montreux is a resort town nestled between steep hills on the shore of Lake Geneva and is known for its annual Jazz Festival and the Chillon Castle. (B,L)

Day 11 - "Chocolate Train" & Montreux

Today we celebrate two things synonymous with Switzerland--chocolate and cheese! "The Chocolate Train," is a journey in a first-class car on the Montreux-Oberland-

 14 days, 13 nights

 Tuesday July 13-
Monday July 26, 2021

 Activity Level: 4 Active

 Air  Motorcoach  Rail  Cruise

\$7,506 per person
Double occupancy

Deposit 1: \$300 per person
Deposit 2: \$2,000 per person

\$8,334 per person
Single occupancy

Insurance: \$498 to \$559
per person

Includes

- Roundtrip air transportation from Tucson to Vienna/Zurich*
- Transfers & motorcoach transportation
- Pick-up/livery service
- 12 nights lodging in Superior & First-Class hotels
- 25 meals
- Boat trips as described
- Services of a tour director
- Rail Pass & first-class seating as described
- Admissions & tours as described
- Baggage handling
- Taxes & tips for included items (except hotel housekeeping)
- Tour director, driver & local guide tips
- Pleasurebent Tours escort (with 15 or more travelers)

Bernois Railway offering scenic views of the countryside and vineyards, on the way to the medieval cheesemaking town of Gruyère where we visit a cheese factory, have lunch and see the town's castle. From there our coach continues to Broc, the location of the Cailler-Nestlé chocolate factory for a tour and sampling. Tonight, we return to Montreux for a free evening. (B,L)

Day 12 - Golden Pass Panoramic Train & Interlaken

In the morning, with a private guide we will discover Chillon Castle, a medieval fortress on an island in Lake Geneva. Then, in the early afternoon we board the first-class car of the Golden Pass panoramic train. The route between Montreux and Interlaken is a feast for the eyes full of mountain passes, tunnels, Alpine peaks and lakes. In Interlaken, we stay for one night, between the emerald-colored waters of Lake Thun and Lake Brienz. Tonight, we enjoy a traditional dinner at a special Swiss Folklore show. (B,D)

Day 13 - Lucerne

The panoramic "Lucerne-Interlaken Express" train takes us this morning from Interlaken to Lucerne, where we will have a 2-hour walking tour on arrival in this city known for its preserved medieval architecture. Enjoy a free afternoon before our farewell dinner. (B,D)

Day 14 - Zurich to Home

Today ends our two-week immersive journey in Austria and Switzerland. We will travel by motorcoach from Lucerne to Zurich to fly home. (B)



Tour Preview

Sedona & Cottonwood: Wines & Birds! – April 23 – 26, 2021
 South Africa with Victoria Falls – July/Aug 2021
 Laguna Festival of Arts – Aug 2021
 Bountiful Oregon – Aug 2021
 Eastern Canada & Niagara Falls – Aug 10 – 19, 2021
 Santa Fe Opera & More! – Aug 16 – 20, 2021
 Alaska by Land & Sea – Aug/Sept 2021
 San Juan Islands & Victoria – Sept 7 – 13, 2021
 Majestic Canadian Rockies – Sept 14 – 24, 2021

Great Lakes Deluxe Cruise – Sept 2021
 Autumn in New England & Plymouth Anniversary – Oct 2021
 Nashville & Louisville: Music & Bourbon! – Late Oct 2021
 Oaxaca Día de Muertos – Oct 29 – Nov 4, 2021
 Best of Scotland – Nov 2021
 Hawaiian Islands – Dec 1 – 13, 2021
 Mississippi River Cruise – April 2022
 Rockies Rail Journey & Calgary Stampede – July 2 – 15, 2022
 Wonders of Germany with Oberammergau – Summer 2022

All tour dates subject to change.

Terms & Conditions

Livery Pick-up / Drop-off Service Included If you live in the Tucson metro area, including Green Valley, Vail, Saddlebrooke and Catalina, we include a livery/pick-up service (round trip) from your doorstep to the Airport or our Motorcoach! Several days before departure you will be notified of your pick-up time. If you live outside the livery area, our team will be happy to help you arrange other plans to meet the tour group.

Activity Levels Tours are rated by Activity Level on a scale of 1-6. Learn which level suits you best on our website. Descriptions are estimations only and actual physical activity on a tour may be more or less active than described. Pleasurebent Tours is not responsible for tours that do not meet activity expectations, as any final judgment on how physical an activity is or how fit an individual is subjective. We encourage you to contact us for questions about the Activity Levels of our tours.

***Air Transportation Included** Unless otherwise noted, we include roundtrip economy air transportation from Tucson to the tour location in all fly-out tours. We can help you upgrade your air for an additional charge. If you do not require air transportation or are meeting the group at the tour destination and arranging your own air transportation, we will provide an air transportation credit for the tour. If you are joining the tour from outside of Tucson, please contact us for special tour package pricing that includes air transportation from your originating destination.

Deposits Deposit amounts listed in tour descriptions are priced per person. The terms and conditions for deposits relating to all international tours, some domestic tours and cruises vary – please inquire upon booking. If we do not receive this deposit within one week after your reservation was made, we reserve the right (due to high demand) to resell the space. Final payments are usually due 60 to 45 days prior to tour departure.

Travel Insurance We recommend you purchase a travel protection plan to help to protect you and your travel investment against the unexpected, so you can relax and enjoy your tour.

Payment Due We require a deposit to hold your space on a tour. Please call our office to ensure availability on a tour, and then upon booking you can pay for the deposit via check, money order or most major credit cards. Please do not mail a deposit without checking availability as most of our tours fill quickly.

Late Bookings If you make a tour reservation after the final payment date of that tour, full payment is due within two days of booking that tour. If you book a fly-out after the final payment date, you may be subject to a package price increase to cover airline price increases. Pleasurebent Tours reserves the right to pass on fuel charges as well as air fare increases and currency fluctuations.

Responsibility Pleasurebent Tours acts solely as agents in arranging hotel, sight-seeing, baggage handling and other services and does not assume any liability for injury, damage, loss or delay due to any act or default of any company or person. We, along with our subcontractors, reserve the right to make changes and alterations to an itinerary if it is necessary for the proper handling of a tour.

Cancellation & Refunds Unless otherwise stated, deposits are refundable up to the final payment date. The terms and conditions for cancellations and refunds relating to all international tours, some domestic tours and cruises vary – please inquire upon booking. If there are non-refundable airline tickets or other reservation fees involved, we will withhold that amount from the deposit refund. After the final payment date your payments are considered non-refundable.

Terms and conditions are subject to change. See PleasurebentTours.com/booking-policies for updates. Terms at time of reservation will apply and will be printed on your deposit receipt.

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