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Pleasurebent Tours

DESTINATIONS

Issue 131

Small Group Journeys for Discerning Travelers



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ALL DESTINATION TOURS INCLUDE

Expertly guided service – Our gracious, seasoned Tour Directors impart their incredible knowledge of the regions we tour. We include local step-on and expert guides to gain extra insight on your journeys.

Carefully curated lodging

Meticulous planning ensures that you can relax the Pleasurebent way. No request is too great.



Flexible cuisine – When the destination allows, you may pick your meal from a wide selection of choices. Special diets are kindly accommodated. Adult beverages are often included with dinners.

Baggage handling – Let us do the heavy lifting! We deliver your bags to your room upon arrival and pick them up upon departure. No more luggage hassles!

Door-to-door transportation – Door-to-door livery service is included. No driving – we pick you up in comfort at your home in the Tucson area and deliver you right to our motorcoach or the airport to meet the group.

Comfort & amenities – Tour in the newest, custom motorcoaches with first-class style amenities. Our drivers are helpful and courteous. We include snacks, water and special Pleasurebent treats.



Gratuities – Tips for Tour Directors, Drivers, luggage handling, included activities, step-on guides, and meals included in the tour package price.

Taxes, transfers & port charges – One price, no hidden add-ons. It's important to know the true cost of your trip at the time of booking.

THE PLEASUREBENT TOURS DIFFERENCES



Experience You Can Trust

Pleasurebent Tours is based in sunny and friendly Tucson, Arizona, and we are enjoying our 44th year in business. Most of our business comes from repeat customers. We value the relationships we make on our tours as much as we enjoy the incredible scenery and terrific room and board. It is no accident that for Pleasurebent Tours, the customer is #1.



One-of-a-kind Itineraries

5-star rated tours focus on well-researched and planned destinations chosen for their unforgettable cultural, historical and geological features. All departures are guided by our team who inform and entertain you along the way. These adventures are custom planned and fully operated by Pleasurebent Tours or one of our expert partners.



Personalized Service

Small group touring at its best! Our team gets to know your needs and preferences before your tour begins and implements those requests while on tour. We are locally owned and operated – Tucson has been our home since 1978. Join us and see why our guests choose to tour with us again and again, and refer their friends!

\$100 CLIENT REFERRAL BONUS

Pleasurebent Tours knows that word of mouth is the best form of advertising. To show our appreciation for referring your friends to Pleasurebent Tours, we offer a \$100 client referral incentive. After your friend completes his or her first Destination Tour with us, we will give you an account credit worth \$100 toward any Destination Tour you take with us.

Referring a couple who joins us on a Destination Tour qualifies you for two credits. There is no limit to the amount of credits you may accrue and use on tours, and no expiration date!

If your friend is already on our mailing list, then you are not eligible for a credit for that person. No credit will be awarded for referring a person who shares your home.



Dear Travelers,

We sure missed seeing and traveling with you due to the COVID-19 pandemic. We are excited to be getting back on the road with all of the wonderful tours we have scheduled.

If this is your first time seeing a Pleasurebent Tours catalog or learning about Pleasurebent Tours - welcome! We are so glad to have you join our travel family. In this catalog you'll see an extraordinary array of travel possibilities, from quick 3-day outings, to far-flung adventures in Africa.

Why should you choose Pleasurebent Tours for your travel experience? The many guests we've served for over 43 years will tell you about the Pleasurebent Tours advantages.

- All of our tours originate in Tucson, so we're with you every mile. Pickup to dropoff, we have you covered.
- We build our own custom itineraries to let you uniquely explore all corners of the USA and the world. See iconic attractions on your bucket list and hidden gems you will only find on our tours.

285 South Scott Avenue
Tucson, Arizona 85701
Monday - Friday 9am to 5pm
520-325-8839 | 800-584-6831
www.PleasurebentTours.com

- There are no financial surprises - livery, air, attractions, guides and gratuities are all included in our package prices.
- You'll be traveling with fellow Arizonans. Old friends are reunited at the start of a tour and new friendships may extend a lifetime.
- Our North America tours and many Latin America tours feature our own seasoned Tour Directors. Our international tours are all customized, led by our own guides or accompanied by Pleasurebent Tours escorts from start to finish, assuring your satisfaction and care.
- We are a locally owned and operated business working to provide the best value and customer service.

We hope you will enjoy looking through this catalog. Additional itinerary details and payment information is available on our website, PleasurebentTours.com, or by calling us at 520-325-8839.

-- From the Pleasurebent Tours Team

HEALTH, SAFETY & SECURITY WITH PLEASUREBENT TOURS

The health and safety of our passengers and staff comes first for Pleasurebent Tours. It has always been our policy that Pleasurebent Tours will not take groups on tours to destinations which we feel are not safe. The pandemic has only deepened that commitment. Pleasurebent Tours follows guidance set forth by our leading health experts. We also comply with the varying vaccination and mask requirements across the globe.

Increasingly, the places we visit are compelling visitors to provide proof of vaccination to gain entry. Accordingly, effective October 1, 2021, Pleasurebent Tours requires all guests ages 12 and older to be vaccinated and to carry proof with them, such as the CDC Vaccination Record Card, at all times while traveling with Pleasurebent. Additional information regarding Pleasurebent Tours' travel requirements may be found by visiting our website - PleasurebentTours.com.

Given that many venues around the world are now requiring proof of full vaccination or near-daily negative PCR testing results for non-vaccinated visitors, this policy will help ensure our travel experiences are as seamless and joyful as possible.

For your protection, Pleasurebent Tours has established these protocols:

- We have hand sanitizer available for use upon entry to the motorcoach.
- At this time, face masks are strongly encouraged, and may be required.
- Rigorous motorcoach cleaning protocols are in place including deep cleaning each night and high-touch surface cleaning throughout the day.
- We make sure that each attraction and hotel visited on the tour has satisfactory health and safety protocols in place.
- We use our state-of-the-art Pleasurebent Tours Sound System for social distancing while listening to tour directors and guides (on selected tours).
- We have established procedures for isolating travelers who become ill while on tour.

We continue to stay up-to-date and are following the advice of our ground operators and government travel and health organizations as we continue to monitor the feasibility of our other tours. If you are booked on a postponed, rescheduled, or canceled tour or cruise, we will be in touch with you as soon as we have more details. We appreciate your patience during these challenging times.

PRESCOTT VICTORIAN HOLIDAY

DECEMBER 9-12, 2021 (4 DAYS)

Get into the holiday spirit with this 4-day and 3-night tour that will bring Christmas lights, music and plenty of cheer. Our destination is the mile-high city of Prescott, which is overflowing with Victorian charm during the holidays!

Tour Highlights

- Rancho de los Caballeros
- JS Acker Musical Extravaganza
- Desert Caballeros Western Museum
- Holiday Show at Blazin' M Ranch
- Jerome State Historic Park
- Musical Instrument Museum

Package Pricing

\$1,296 per person \$1,530 per person
Double occupancy Single occupancy

Deposit: \$80

Final payment due: October 12, 2021

Insurance: \$105-\$137

Tour Includes

- Roundtrip motorcoach transportation
- Admissions as described
- Pick-up/livery service
- Services of a Tour Director
- 3 nights lodging
- Baggage handling
- 8 meals
- Taxes & gratuities for included items

Full details & itinerary:

pleasurebenttours.com/tours/prescott-victorian-holiday-2021/



TOURNAMENT OF ROSES PARADE

DECEMBER 29, 2021 – JANUARY 2, 2022 (5 DAYS)

Join us for the Tournament of Roses Parade in Pasadena, California—one of the most widely recognized parades in the world. This year we explore the many attractions in the Pasadena area, stay close to all the events, take in the Rose Parade, see float decorating, enjoy museums and gardens and celebrate with a New Year's Eve dinner.

Tour Highlights

- Tournament of Roses Parade
- Los Angeles Zoo
- Float decorating viewing
- Descanso Gardens
- Autry Museum of the West
- Griffith Park
- Autry Museum of the West

Package Pricing

\$1,881 per person \$2,439 per person
Double occupancy Single occupancy

Deposit: \$150

Final payment due: October 29, 2021

Insurance: \$137-\$187

Tour Includes

- Roundtrip motorcoach transportation
- Coach refreshments
- Pick-up/livery service
- Services of a Tour Director
- 3 nights lodging
- Admissions as described
- 4 meals
- Baggage handling
- Taxes & gratuities for included items

Full details & itinerary:

pleasurebenttours.com/tours/tournament-of-roses-parade



SANTA BARBARA GETAWAY

JANUARY 9-14, 2022 (6 DAYS)

There are average seaside escapes. Then there is the gentle crescent of the California coast connecting breathtaking beaches, soaring mountains, verdant vineyards, elevated enclaves and eclectic communities. The sea and mountains feel as one, the sun feels more golden and the valleys overflow with a bounty of color. Experience the history, culture and beauty of Santa Barbara and Southern California on this 5-night getaway.

Tour Highlights

- Harbor cruise
- Santa Barbara Museum of Art
- Mission Santa Barbara
- Channel Islands Visitors Center
- Santa Ynez Valley winery tour
- Joshua Tree National Park

Tour Includes

- Roundtrip motorcoach transportation
- Pick-up/livery service
- 5 nights lodging
- 11 meals
- Baggage handling
- Coach refreshments
- Services of a Tour Director
- Admissions as described
- Taxes & gratuities for included items

Full details & itinerary:

pleasurebenttours.com/tours/santa-barbara-getaway

Package Pricing

\$2,196 per person \$2,664 per person

Double occupancy Single occupancy

Deposit: \$150

Final payment due: November 10, 2021

Insurance: \$187



WHITE SANDS, CARLSBAD CAVERNS & BIG BEND NATIONAL PARKS

JANUARY 17-22, 2022 (6 DAYS)

Journey with us as we travel east to explore magnificent White Sands National Park and Carlsbad Caverns in Southern New Mexico and Big Bend National Park in Western Texas, with wonderful spots in-between. We see starkly contrasting landscapes and scenery, including expansive white dunes, arrays of stalactites, roaring rivers and dramatic canyons. View the night skies under telescopes and even experience modern art and splendid cuisine in El Paso and the small desert town of Marfa.

Tour Highlights

- White Sands NP
- Carlsbad Caverns NP
- Big Bend NP
- McDonald Observatory
- Marfa
- Ft. Davis Historic Site
- Indian Cliffs Ranch
- El Paso Museum of Art

Tour Includes

- Roundtrip motorcoach transportation
- Pick-up/livery service
- 5 nights lodging
- 12 meals
- Services of a Tour Director
- Admissions as described
- Baggage handling
- Taxes & gratuities for included items

Full details & itinerary:

pleasurebenttours.com/tours/white-sands-carlsbad-caverns-big-bend-national-parks

Package Pricing

\$1,863 per person \$2,295 per person

Double occupancy Single occupancy

Deposit: \$150

Final payment due: November 18, 2021

Insurance: \$137-\$187



DEATH VALLEY & GRAND CANYON

FEBRUARY 18-23, 2022 (6 DAYS)

Surprising sights await on this tour of Southwestern wonders. We travel to Northern Arizona to experience the Grand Canyon via the glass bridge skywalk at Grand Canyon West and tour spectacular Red Rock Canyon in Southern Nevada. We explore a wealth of geological wonders, awesome canyons and mighty mountains in Death Valley National Park, which straddles Eastern California and Nevada. With a ghost town, colorful rocks and Badwater Basin's salt flats, North America's lowest point, you will love the biodiversity of this tour.

Tour Highlights

- Lake Havasu
- Western Winter Blast
- Red Rock Canyon
- Amargosa Opera House
- Ubehebe Crater
- Death Valley National Park
- Laughlin Riverboat

Tour Includes

- Roundtrip motorcoach transportation
- Pick-up/livery service
- 5 nights lodging
- 11 meals
- Baggage handling
- Coach refreshments
- Services of a Tour Director
- Admissions as described
- Taxes & gratuities for included items

Full details & itinerary:

pleasurebenttours.com/tours/death-valley-2

Package Pricing

\$1,791 per person \$2,268 per person

Double occupancy Single occupancy

Deposit: \$150

Final payment due: December 20, 2021

Insurance: \$137-\$187



WINTER IN YELLOWSTONE

JANUARY 30 – FEBRUARY 5, 2022 (7 DAYS)

Winter is a magical time of the year to visit Yellowstone and Grand Teton National Parks. The beauty of these snow-covered places is amplified and wildlife abounds, with great views as the animals concentrate in the lower elevations. The thermal features of Yellowstone are magnified by the crisp winter air. Listen for the howl of the wolf or coyote, the scream of the bald eagle, and the crunch of bison and elk hooves moving across the snow covered landscape.

Tour Highlights

- Yellowstone & Grand Teton National Parks
- National Museum of Wildlife Art
- Elk refuge sleigh ride
- Snow-Coach tours in Yellowstone NP
- Mammoth terraces/ Fort Yellowstone
- Lamar Valley w/local naturalist & guide

Tour Includes

- Roundtrip air transportation Tucson to JAC/BZN*
- Pick-up/livery service
- All transfers, motorcoach & snow-coach transportation
- 6 nights lodging
- 11 meals
- Baggage handling
- Services of a Tour Director
- Admissions as described
- Taxes & gratuities for included items

Full details & itinerary:

pleasurebenttours.com/tours/wnter-in-yellowstone

Package Pricing

\$4,094 per person \$4,918 per person

Double occupancy Single occupancy

Deposit: \$200

Final payment due: November 30, 2021

Insurance: \$313



CARIBBEAN OCEAN & LUSH RAINFORESTS: HONDURAS!

JANUARY 26 - FEBRUARY 4, 2022 (10 DAYS)

This 10-day/9-night island and land tour of Honduras with our expert guide is the perfect way to discover the Caribbean's "best-kept secret" and the vibrant rainforests of the mainland. Explore the ocean and rainforest ecosystems in-depth and experience wonderful ocean-front hotels. Wonderful ocean-front hotels, snorkeling, star-gazing and terrific local cuisine. Our guide Scott Benedict will show you the best of the barrier reef and underwater life, national parks, wildlife refuges, quaint towns and island life on a catamaran trip in the Caribbean. We take care of the details so you can spend time relaxing and having fun!

Tour Highlights

- Guided snorkeling
- Catamaran yacht boat trip
- Pineapple cargo train ride
- Boat tours
- Butterfly Encounter
- Serpentarium Enclosure
- Pico Bonito National Park
- Suspension bridge over Rio Cangrejal

Tour Includes

- Roundtrip air transportation Tucson to Roatan
- All airport transfers & transportation
- Pickup/livery service
- 9 nights lodging, including all-inclusive Lodge & Spa at Pico Bonillo
- Catamaran yacht trip, train transport & guided hikes
- Baggage handling
- Admissions as described
- Services of a Tour Director
- Taxes & gratuities for included items

Itinerary

Days 1 & 2 - Roatan

Fly into Roatan. Check into The Mayan Princess, our oceanfront hotel for 4 nights. Explore Roatan's most remarkable beach, West Bay. The large, freshwater pools at The Mayan await if you want a relaxing swim, or your snorkel gear awaits if you wish to explore the underwater world just in front of you. Welcome dinner and then star-gazing.

Day 3 - Barrier Reef & Island Tour

Grab your snorkel gear (provided for all 4 days) and let's check out the world's second largest barrier reef! Our professional divemaster will accommodate your preferred style of snorkeling from beginner to advanced. We take a guided boat tour of the island that stops at a boat-exclusive snorkel site, Bears Den. As you reflect on day in the beautiful Caribbean Ocean, you have a myriad of restaurant choices to satisfy your palate.

Days 4 & 5 - Roatan

Enjoy the best of Roatan's land sights, including a rescue animal park for a guided



Package Pricing

\$4,068 per person \$4,932 per person
Double occupancy Single occupancy

Deposit: \$200

Final payment due: November 10, 2021

Insurance: \$313

tour of their remarkable animals. Want to hold a 3-toed sloth or play with a Capuchin monkey? Or feed hundreds of green iguanas, all while hearing local stories. We explore West End Beach, with plenty of beach activities. Day 5 is a free day, full of engaging options such as a dolphin encounter, sightseeing, or a beachfront massage.

Days 6 & 7 - Roatan

We escape the island life on a catamaran yacht for the green lush mountains of the mainland. We stay at the all-inclusive The Lodge and Spa at Pico Bonito, nestled within the rainforest of Pico Bonito National Park. We enjoy all our meals on-site, and relax in the pool while watching hummingbirds feed. Suspension bridges, guided birding, flora, and fauna hikes engulf us in this exotic paradise.

Days 8 - 10 - Wildlife Refuge & Yachting

We travel to the marine estuary of Cuero y Salado Wildlife Refuge, where we take a train ride and view troops of monkeys, manatees, crocodiles, bats, alligators, and wetland, wading, and edge-habitat birds. More than 350 bird species have been recorded here. We end our mainland tour as we ferry back to Roatan. On this return trip, we see all four Bay Islands, all teeming with a rich history of Caribbean life. After experiencing the beautiful beach one last time, we enjoy our Farewell Dinner watching the orange sun dip below the blue water. We return back to Tucson, full of remarkable memories made in Honduras.

Full details & itinerary:

pleasurebenttours.com/tours/honduras

GRAND CANYON NATIONAL PARK & RAILWAY

FEBRUARY 24-26, 2022 (3 DAYS)

The Grand Canyon is undoubtedly one of the most beautiful wonders of the world and it shimmers with unique winter beauty. Besides the lack of crowds and mild weather at the South Rim, the winter sun is lower in the sky; it doesn't set directly over the canyon, but instead cloaks the rocky peaks and crevasses in lovely purple, pink and orange hues. The scenery viewed from the historic Grand Canyon Railway is also breathtaking at this time of year. Join us as we take in all the beauty of the Canyon and Northern Arizona on this winter weekend getaway.

Tour Highlights

- Full day in Grand Canyon National Park
- Observation Dome Seats on the Grand Canyon Railway
- Bearizona tour
- Lodging at the Grand Canyon Railway & Little America Flagstaff hotels

Tour Includes

- Roundtrip motorcoach transportation
- Pick-up/livery service
- 2 nights lodging
- 5 meals
- Baggage handling
- Coach refreshments
- Services of a Tour Director
- Admissions as described
- Taxes & gratuities for included items

Full details & itinerary:

pleasurebenttours.com/tours/grand-canyon-national-park-railway-2021

Package Pricing

\$1,152 per person **\$1,296 per person**
Double occupancy Single occupancy

Deposit: \$80

Final payment due: December 24, 2021

Insurance: \$105



SAN CARLOS, MEXICO

MARCH 13-18, 2022 (6 DAYS)

Nestled between the Sea of Cortez and the mountains, San Carlos, Mexico, is a relaxing getaway in Sonora. Enjoy the sea, sand and local cuisine in this charming coastal town. The adjacent port of Guaymas is a thriving port city full of history and culture. Known as "La Perla del Mar de Cortés" (Sea of Cortés' Pearl), this city's legacy of the Seris, Yaquis and Jesuit cultures lives in its buildings and streets. Join us to learn this region's rich history and beauty.

Tour Highlights

- Historic Guaymas
- The Pearl Farm in the Sea of Cortez
- El Soldado Estuary
- Dolphinarium
- Wildlife cruise
- Municipal Market
- Use of Beach Club, Pools & Palapas
- Optional activities

Tour Includes

- Roundtrip motorcoach transportation
- Pick-up/livery service
- 5 nights lodging
- 9 meals
- Baggage handling
- Coach refreshments
- Services of a Tour Director
- Admissions as described
- Taxes & gratuities for included items

Full details & itinerary:

pleasurebenttours.com/tours/san-carlos

Package Pricing

\$1,683 per person **\$1,971 per person**
Double occupancy Single occupancy

Deposit: \$200

Final payment due: February 13, 2022

Insurance: \$137



AMAZING ALASKA

MARCH 3-11, 2022 (9 DAYS)

Have you always wanted to witness the Iditarod? Or longed to see the Aurora Borealis? You'll meet the dogs and mushers, witness the start of "The Last Great Race on Earth", enjoy a gray whale watching cruise, take a rail journey, walk with reindeer and view the unforgettable Northern Lights. This tour has it all—including outdoor gear you'll need to keep you warm!

Tour Highlights

- Aurora Borealis Viewing
- Museum of the North
- Fairbanks to Anchorage by rail
- Kennel Tour
- Iditarod Start
- Anchorage Museum
- Whale Watching Cruise
- Alyeska Resort
- Winter Gear Included

Tour Includes

- Roundtrip air transportation Tucson to FAI/ANC*
- All motorcoach transportation & airport transfers
- Pick-up/livery service
- 8 nights lodging
- 14 meals
- Services of a Tour Director
- Admissions as described
- Baggage handling
- Taxes & gratuities for included items

Itinerary

Day 1 – Fly to Fairbanks

Fly to Fairbanks and check in for two nights at the Wedgewood Resort. Warm winter coats and boots will be waiting for you to use throughout the trip. Welcome dinner tonight.

Day 2 – Fairbanks & Northern Lights

Visit the Museum of the North at University of Alaska and the Morris Thompson Center. Enjoy an evening hunt for the Northern Lights. The Aurora Borealis are constantly in motion because of the changing interaction between the solar wind and the earth's magnetic field.

Day 3 – Alaska Railroad Trip

Spend the day on the Alaska Railroad Aurora Winter Train. The journey is just as splendid as the destination. The 350-mile train ride takes 12 hours and is like an expedition, passing through four different climate and vegetation zones. Enjoy the train's amenities, such as the dining car, as we traverse the wilderness of Alaska on our journey south to Anchorage, where we check in for three nights at the Hilton Hotel.

Day 4 – Iditarod 2022 & Anchorage

This morning you'll be part of all the excitement at the Ceremonial Start of the Iditarod. After spending some time taking in the event, visiting with race teams and witnessing the media coverage, you have the



Package Pricing

\$4,185 per person \$4,950 per person
Double occupancy Single occupancy

Deposit: \$200

Final payment due: January 2, 2022

Insurance: \$\$313

afternoon to explore the shops and culture of Anchorage and see Alaskan artwork and artifacts at the Anchorage Museum.

Day 5 – Anchorage

Today, we drive along the Chugiak and Talkeetna Mountain ranges to the Mat-Su Valley for a tour of a sled dog kennel and learn more about racing. Afterward, we will enjoy a tasty lunch in Wasilla with spectacular views. The rest of the day is free to explore Anchorage on your own.

Day 6 – Seward & Kenai Peninsula

Travel to Seward & The Kenai Peninsula and visit the Alaska Sealife Center to learn about the puffins, sea lions and other wildlife among the frozen waters. Seward is one of Alaska's oldest and most scenic communities, with Mt. Marathon rising steeply behind the town. This seaside village offers a bustling harbor with quaint shops, galleries and local eateries.

Day 7 – Whale Watching Cruise

After free time this morning, we take an afternoon cruise through Resurrection Bay to the Gulf of Alaska in search of the return of gray whales to Alaskan waters on their annual 10,000-mile migration. Free time to explore Seward this evening.

Day 8 – Girdwood & Anchorage

Travel north to the winter resort town of Girdwood where we'll take a panoramic tram ride and have lunch at the Alyeska Resort. We return to Anchorage for one night at the Comfort Inn Ship Creek, and enjoy dinner at Bridge Seafood.

Day 9 – Travel Home

Take a morning flight from Anchorage to travel home with terrific memories of your Alaska adventure.

Full details & itinerary:

pleasurebenttours.com/tours/amazing-alaska-the-iditarod-northern-lights

CATALINA ISLAND & WHALE WATCHING

MARCH 20-24, 2022 (5 DAYS)

Experience the beauty of Catalina Island. We take you on an unforgettable adventure to the nature and wildlife of the Pacific Coast – from rugged canyons to serene beaches and from wild bison to blue whales! This wondrous place offers a temperate getaway and a nature-lover's paradise, with a 1-night stay in Dana Point at Doheny Beach, followed by 3 nights on Catalina Island.

Tour Highlights

- Whale watching cruise
- Catalina Island
- Casino tour
- Bison expedition
- Dana Point Harbor
- Doheny Beach

Tour Includes

- Roundtrip motorcoach transportation
- Pick-up/livery service
- 5 nights lodging
- 11 meals
- Baggage handling
- Coach refreshments
- Services of a Tour Director
- Admissions as described
- Taxes & gratuities for included items

Full details & itinerary:

pleasurebenttours.com/tours/catalina-island-whale-watching-2

Package Pricing

\$2,196 per person \$2,538 per person

Double occupancy Single occupancy

Deposit: \$150

Final payment due: January 23, 2022

Insurance: \$187



SKAGIT VALLEY TULIP FESTIVAL & SEATTLE

APRIL 13-18, 2022 (6 DAYS)

Awaken your senses with our journey to the Skagit Valley Tulip Festival and Seattle! We explore the beautiful tulip farms of the Skagit Valley and enjoy the events of their annual Tulip Festival. We experience the dazzling fields of flowers at RoozenGaarde and Tulip Town and walk the homemade quilt show in Anacortes. We finish it all off with highlights of Seattle, including Pike Place Market and Chihuly Garden and Glass.

Tour Highlights

- Skagit Tulip Festival
- RoozenGaarde & Tulip Town
- Anacortes Quilt Walk
- La Conner Galleries
- Ferry Trips
- Chihuly Garden & Space Needle
- Pike Place Market
- Naval Undersea Museum

Tour Includes

- Roundtrip air transportation Tucson to Seattle*
- All motorcoach transportation & airport transfers
- Pick-up/livery service
- 5 nights lodging
- 9 meals
- Admissions as described
- Coach refreshments
- Baggage handling
- Services of a Tour Director
- Taxes & gratuities for included items

Full details & itinerary:

pleasurebenttours.com/tours/skagit-valley-tulip-festival-seattle

Package Pricing

\$2,376 per person \$2,871 per person

Double occupancy Single occupancy

Deposit: \$200

Final payment due: February 12, 2022

Insurance: \$187



MUSIC CITIES: MEMPHIS & NASHVILLE

APRIL 19-24, 2022 (6 DAYS)

Visit the birthplace of Rock & Roll and the capital of Country music! We fly into Memphis, stay at the Guest House at Graceland for 2 nights and tour historic Sun Studio and Elvis' home, Graceland. In Nashville, we stay at the stunning Gaylord Opryland Resort, tour Loretta Lynn's Ranch and have lunch at her Kitchen. We see shows aboard the General Jackson Showboat, at the Nashville Nightlight Theater and enjoy a toe-tapping evening at the Grand Ole Opry.

Tour Highlights

- Sun Studio
- River Cruise
- Elvis' Graceland
- Nashville Nightlife
- Loretta Lynn's Ranch
- Theater Show
- Country Music Hall of Fame
- Grand Ole Opry
- Show & Backstage Tour

Tour Includes

- Roundtrip air transportation Tucson to Memphis/Nashville*
- All motorcoach transportation & airport transfers
- Pick-up/livery service
- 5 nights lodging
- 12 meals
- Admissions as described
- Baggage handling
- Services of a Tour Director
- Taxes & gratuities for included items

Full details & itinerary:

pleasurebenttours.com/tours/music-cities

Package Pricing

\$2,808 per person \$3,240 per person

Double occupancy Single occupancy

Deposit: \$200

Final payment due: February 18, 2022

Insurance: \$187 - \$234



CANYON DE CHELLY & MONUMENT VALLEY

APRIL 27 - MAY 1, 2022 (5 DAYS)

Grab your camera and join us on this 5-day and 4-night adventure as we travel to Northern Arizona, Southern Utah and the Navajo Nation to discover spectacular sandstone formations, majestic red rocks and Native American history. Experience memorable landscapes with our top guides and the best dining and lodging in the area.

Tour Highlights

- Sedona and Flagstaff
- Museum of Northern Arizona
- Wupatki National Monument
- Navajo Code Talkers Museum
- Canyon de Chelly Jeep Tour
- La Posada Hotel

Tour Includes

- Roundtrip motorcoach transportation
- Pick-up/livery service
- 4 nights lodging
- 9 meals
- Baggage handling
- Admissions as described
- Coach refreshments
- Services of a Tour Director
- Taxes & gratuities for included items

Full details & itinerary:

pleasurebenttours.com/tours/canyon-de-chelly-monument-valley-2022

Package Pricing

\$1,729 per person \$2,088 per person

Double occupancy Single occupancy

Deposit: \$150

Final payment due: February 26, 2022

Insurance: \$137 - \$187



WASHINGTON DC

MAY 1-6, 2022 (6 DAYS)

Washington, D.C. itself is a city of treasures – some that we all know about, like the Smithsonian Museums, the monuments, the Capitol Building and the White House; and others that will surprise us as we become familiar with this historic city. Our hotel is conveniently located a stone's throw from the Capitol Building and Smithsonian Museums. Our nation's history comes to life on this fascinating tour.

Tour Highlights

- Lincoln Memorial
- Capitol Building
- Korean and Vietnam War Memorials
- Library of Congress
- National Cathedral
- Arlington Cemetery

Tour Includes

- Roundtrip air transportation Tucson to DC area*
- All transfers & motorcoach transportation
- Pickup/livery service
- 5 Nights lodging
- 8 meals
- Admissions as described
- Coach refreshments
- Services of a Tour Director
- Baggage handling
- Taxes & gratuities for included items

Full details & itinerary:

pleasurebenttours.com/tours/washington-dc

Package Pricing

\$3,393 per person \$4,195 per person

Double occupancy Single occupancy

Deposit: \$200

Final payment due: March 2, 2022

Insurance: \$248 – \$313



BLACK HILLS & BADLANDS

MAY 5-10, 2022 (6 DAYS)

Venture north with us to the Black Hills of South Dakota and explore the amazing Badlands. See awe-inspiring national monuments like Mt. Rushmore and Crazy Horse, visit famous towns from the old west, see beautiful wildlife and even prehistoric mammoth remains on this unforgettable tour.

Tour Highlights

- Mount Rushmore National Memorial
- 1880 Train
- Journey Museum
- Custer State Park
- Tatanka
- Crazy Horse Memorial
- Hot Springs Mammoth Site
- Badlands National Park

Tour Includes

- Roundtrip air transportation Tucson to Rapid City*
- All transfers & motorcoach transportation
- Pickup/livery service
- 9 meals
- Baggage handling
- 5 nights lodging
- Coach refreshments
- Services of a Tour Director
- Taxes & gratuities for included items

Full details & itinerary:

pleasurebenttours.com/tours/black-hills-badlands

Package Pricing

\$2,970 per person \$3,379 per person

Double occupancy Single occupancy

Deposit: \$200

Final payment due: March 5, 2022

Insurance: \$187 – \$248



YELLOWSTONE & GRAND TETON NATIONAL PARKS

MAY 12-18, 2022 (7 DAYS)

From towering mountain ranges, rainbow-colored geysers, and cool verdant forests to vast multi-hued canyons and alpine lakes, this tour to Yellowstone and Grand Teton National Parks is a wonder for the senses. Be on the lookout for grizzlies, bison, bighorn sheep, elk and elusive gray wolves, and all of their newborns. May is a perfect time to visit, as the summer crowds haven't arrived, but the full spectrum of spring wildflower colors have arrived in abundance.

Tour Highlights

- Grand Teton NP
- Yellowstone NP
- National Elk Refuge
- Snake River Float Trip
- National Museum of Wildlife Art
- Grizzly & Wolf Discovery Center
- Geysers & wildlife viewing

Tour Includes

- Roundtrip air transportation Tucson to SLC/BZN*
- All motorcoach transportation & airport transfers
- Pick-up/livery service
- 6 nights lodging
- 12 meals
- Admissions as described Coach refreshments
- Services of a Tour Director
- Taxes & gratuities for included items

Full details & itinerary:

pleasurebenttours.com/tours/colorado-parks-monuments/

Package Pricing

\$3,366 per person \$4,149 per person

Double occupancy Single occupancy

Deposit: \$200

Final payment due: March 11, 2022

Insurance: \$248-\$313



UTAH NATIONAL PARKS

MAY 26 – JUNE 1, 2022 (7 DAYS)

Awesome, magnificent, awe-inspiring – these are just a few adjectives to describe the five Utah National Parks and surrounding region viewed on this once-in-a-lifetime tour. This is a popular tour and for great reason. Zion, Bryce, Capitol Reef, Arches & Canyonlands National Parks contain some of the most stunning rock formations and landscapes in the world, and we take you up-close and immerse you in the history, culture and cuisine of the region. 2 nights in Moab at the Red Cliffs Lodge cap off the tour!

Tour Highlights

- Zion National Park
- Bryce Canyon National Park
- Capitol Reef National Park
- Arches National Park
- Canyonlands National Park
- Navajo Village Heritage Center

Tour Includes

- Roundtrip motorcoach transportation
- Pick-up/livery service
- 6 nights lodging
- 14 meals
- Baggage handling
- Coach refreshments
- Services of a Tour Director
- Admissions & tours as described
- Taxes & gratuities for included items

Full details & itinerary:

pleasurebenttours.com/tours/utah-national-parks

Package Pricing

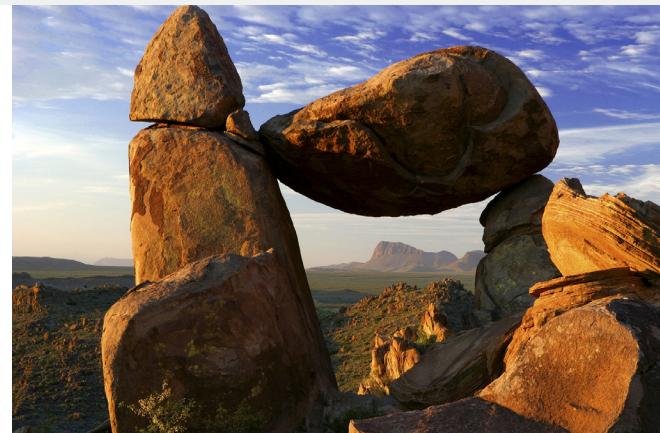
\$2,574 per person \$3,339 per person

Double occupancy Single occupancy

Deposit: \$150

Final payment due: March 27, 2022

Insurance: \$187-\$248



MAJESTIC COLORADO

JUNE 6-13, 2022 (9 DAYS)

Flying into Denver, we begin our tour with a 2-night stay in Estes Park at the foot of Rocky Mountain National Park. We will take you on a 9-day relaxed expedition through Colorado past spectacular 14,000-foot peaks, soothing hot springs and fantastic historic towns on this Colorado loop. Explore national parks, monuments, landmarks and forests as we travel America's Scenic Byways. This tour boasts some of the Centennial State's most iconic vistas, mountain peaks and deep canyons. We end our tour with a 3-night stay in Colorado Springs!

Tour Highlights

- Rocky Mountain National Park
- Pike's Peak Cog Railroad
- Vail Jeep Tour
- Garden of the Gods National Natural Landmark
- Telluride
- US Air Force Academy
- Black Canyon of the Gunnison NP
- 13 meals
- Admissions as described
- Coach refreshments
- Services of a Tour Director
- Taxes & gratuities for included items

Tour Includes

- Roundtrip air transportation Tucson to Denver*
- All motorcoach transportation & airport transfers
- Pick-up/livery service
- 8 nights lodging

Full details & itinerary:

pleasurebenttours.com/tours/colorado-parks-monuments/

Package Pricing

\$3,762 per person \$4,518 per person

Double occupancy Single occupancy

Deposit: \$200

Final payment due: April 7, 2022

Insurance: \$248-\$313



CALIFORNIA SPLENDOR: SEQUOIA, YOSEMITE, TAHOE & MORE!

JULY 1-9, 2022 (9 DAYS)

Leave the heat of the Arizona summer behind and travel to cooler climates and deep green colors in Central California. Nature's grandeur unfolds before you; from larger-than-life sequoias and redwoods to sparkling emerald and blue mountain lakes, as we visit and stay inside three national parks in California: Yosemite, Sequoia & Kings Canyon. We also cruise on scenic Lake Tahoe and enjoy a stay in Mammoth Lakes, among other treats. This is a California vacation you'll never forget!

Tour Highlights

- Sequoia National Park
- Lake Tahoe Cruise
- Kings Canyon National Park
- Mammoth Lakes
- Yosemite National Park
- Mono Lake
- Devil's Postpile National Monument
- Coach refreshments
- Admissions as described
- Services of a Tour Director
- Taxes & gratuities for included items

Tour Includes

- Roundtrip motorcoach transportation
- Pick-up/livery service
- 8 nights lodging
- 14 meals
- Baggage handling

Package Pricing

\$3,474 per person \$4,644 per person

Double occupancy Single occupancy

Deposit: \$150

Final payment due: May 2, 2022

Insurance: \$248 - \$313



Full details & itinerary:

pleasurebenttours.com/tours/california-splendor-sequoia-yosemite-more/

CANADIAN MARITIMES

JUNE 19-30, 2022 (12 DAYS)

From the nautical beauty of Peggy's Cove to the rugged splendor of the Cabot Trail, the Maritimes will enchant you. Visit the Anne of Green Gables Museum and learn about potato farming. See the 4-story high Hopewell Rocks. Enjoy a cruise on the Atlantic Ocean. Savor a traditional Maritimes lobster feast and learn how to eat lobster like a local. Don't miss the rugged beaches, picturesque fishing villages, and rich seafaring history of the amazing Canadian Maritimes.

Tour Highlights

- Fundy National Park
- Confederation Bridge
- Prince Edward Island National Park
- Peggy's Cove
- Green Gables Heritage Place
- Alexander Graham Bell Museum
- Cape Breton National Park
- Cabot Trail

Tour Includes

- Roundtrip air transportation Tucson to Boston or Portland, ME*
- All motorcoach transportation & airport transfers
- Pick-up/livery service
- 11 nights lodging
- 22 meals
- Admissions as described
- Services of Tour Director
- Coach refreshments
- Baggage handling
- Taxes & gratuities for included items

Itinerary

Days 1 & 2 - Saint John, New Brunswick

Fly to Portland, Maine, where we lodge overnight. We continue on to Saint John for a guided tour of the city, including views of the Reversing Falls. Visit Campobello Island, former home of FDR. Overnight in Saint John with group dinner.

Days 3 & 4 - PEI, North Shore

Travel to scenic Prince Edward Island. Visit Fundy National Park and the Hopewell Rocks. We cross into Charlottetown and Canada's birthplace! Guided tour of Charlottetown along with a visit to The Story of Confederation House.

Days 5 & 6 - Nova Scotia, Cabot Trail

Board the Northumberland Ferry to sail across the Northumberland Straights to Nova Scotia. Once we arrive into Pictou, continue to Cape Breton Island and the village of Baddeck. Enjoy stops in Cheticamp, a busy Acadian fishing village; Ingonish, a popular resort town; and St. Ann's, home of the Gaelic College of the Celtic Arts and Crafts and only one of its kind in North America.

Days 7 & 8 - Halifax & Peggy's Cove

Depart for Halifax, Nova Scotia. This afternoon, we'll check into the Hampton Inn, Halifax for our two-night stay. Take some time to freshen



Package Pricing

\$5,346 per person \$6,444 per person
Double occupancy Single occupancy

Deposit: \$200

Final payment due: April 20, 2022

Insurance: \$373-\$435

up before boarding for a scenic dinner cruise around Halifax Harbor, the second largest natural harbor in the world second to Sydney, Australia. Day 8 we visit Peggy's Cove. This village is quite well known to many artists for its picturesque ocean setting. We visit Peggy's Cove Light before returning to Halifax for a guided city tour. We visit the Fairview Lawn Cemetery, where those who died in the Titanic are buried, Halifax Public Gardens, and the Halifax Citadel National Historic Site.

Days 9 & 10 - Bar Harbor & Acadia NP

Tour Evangeline Trail, named after the famous heroine of Henry Wadsworth Longfellow's epic poem, "Evangeline". Along the trail, we'll visit Grand Pre National Historic Site and enjoy free time for lunch in the quaint village of Annapolis Royal. Day 10 board the CAT high-speed ferry for a 3 ½ hour cruise to Bar Harbor, Maine. Visit Acadia National Park for spectacular views of Frenchman's Bay and the Porcupine Islands. Traditional lobster dinner at one of the town's great restaurants.

Day 11 & 12 - Coastal Maine

We visit the beautiful seaside village of Camden and travel to the top of Mount Battie for magnificent views of Camden Harbor and beyond! We continue on through Rockport, Rockland and Freeport, home to the world famous LL Bean Store. This afternoon, we arrive in Portland for a tour of Maine's largest city, described as 'the beautiful town that is seated by the sea' by Henry Wadsworth Longfellow. We enjoy a dinner this evening, and depart back home, taking with us many wonderful memories and stories of our adventure to the Canadian Maritimes!

Full details & itinerary:

pleasurebenttours.com/tours/canadian-maritimes

INDEPENDENCE DAY SAN DIEGO STYLE

JULY 2-6, 2022 (5 DAYS)

Head west to the shores of San Diego with us for an Independence Day celebration in cooler climes. We will explore the waterfront, take in spectacular firework show and enjoy the Symphony's patriotic music. In historic and expansive Balboa Park we visit the world-famous San Diego Zoo or up to four of the other museums open in the park. Finally hop on board the Old Town Trolley and explore the birthplace of California. Our hotel is conveniently and wonderfully located on the bayfront.

Tour Highlights

- San Diego Bay Cruise
- Point Loma Cabrillo National Monument
- Patriotic Pops Concert
- Big Bay Boom Fireworks
- Balboa Park
- Old Town Trolley & Historic Park

Package Pricing

\$2,259 per person \$2,952 per person

Double occupancy Single occupancy

Deposit: \$150

Final payment due: May 3, 2022

Insurance: \$187

Tour Includes

- Roundtrip motorcoach transportation
- Pickup/livery service
- 6 meals
- 4 nights lodging
- Coach refreshments
- Admissions as described
- Baggage handling
- Taxes & gratuities for included items

Full details & itinerary:

pleasurebenttours.com/tours/san-diego/



LAGUNA BEACH FESTIVAL OF ARTS

AUGUST 1-5, 2022 (5 DAYS)

Experience some of the best art and culture of Southern California on this unique tour that is a welcomed respite from the heat of summer. We visit Laguna Beach, with a breathtaking location on the Pacific Ocean, and attend the art and cultural exhibits at their annual Festival of Arts. See one of the most unique productions in the world, the Pageant of the Masters, which re-creates famous works of art, and the Festival Art Show, named one of the top art festivals in the nation. Plus other museums and art events, and a day trip to enchanting Catalina Island.

Tour Highlights

- Catalina Island
- Pageant of the Masters
- Laguna Festival Art
- Bowers Museum
- Huntington Museum of Art
- Sawdust Art Festival
- Mission San Juan Capistrano

Package Pricing

\$1,854 per person \$2,097 per person

Double occupancy Single occupancy

Deposit: \$150

Final payment due: June 1, 2022

Insurance: \$137-\$187

Tour Includes

- Roundtrip motorcoach transportation
- Pick-up/livery service
- 4 nights lodging
- 7 meals
- Baggage handling
- Coach refreshments
- Services of a Tour Director
- Admissions & tours as described
- Taxes & gratuities for included items

Full details & itinerary:

pleasurebenttours.com/tours/laguna-beach-festival-of-arts



LAKE MICHIGAN CIRCLE TOUR w/ MACKINAC ISLAND

JULY 11-19 (9 DAYS)

We have the perfect cool summer trip for you! Just imagine laying your eyes on beautiful green trees, lovely blue lakes and quaint towns as we circle Lake Michigan and fulfill your dream of staying at the Grand Hotel on Mackinac Island, Michigan. Along with three nights on charming Mackinac, we will also experience historical sites, beautiful scenery, and unique destinations in Grand Rapids, Michigan's Upper Peninsula, Wisconsin's Door County and Milwaukee. What a fun tour!



Tour Highlights

- Meijer Gardens
- Sleeping Bear Dunes
- 3 nights at Grand Hotel
- Historic Ft. Mackinac
- Washington Island
- Mackinac Island Carriage Tour
- Winery, Orchards & Lavender Farm
- Door County Fish Boil
- Rowley's Bay Resort

Tour Includes

- Roundtrip air transportation from Tucson*
- All motorcoach transportation & airport transfers
- Pick-up/livery service
- 8 nights lodging
- 15 meals
- Baggage handling
- Coach refreshments
- Services of a Tour Director
- Admissions & tours as described
- Taxes & gratuities for included items

Itinerary

Day 1 – Home to Grand Rapids

We begin our journey to the Upper Midwest by flying to Grand Rapids, Michigan for a one-night stay and welcome dinner hosted by your Tour Director.

Day 2 – Traverse City

After our morning at the Meijer Gardens in Grand Rapids, we drive north to scenic Traverse City, traveling through the coastal town of Grand Haven. Visit the Sleeping Bear Dunes National Lakeshore and overnight in Traverse City, with our hotel overlooking Lake Michigan and close to shopping and dining.

Days 3 – 5 Mackinac Island

We board a ferry to legendary Mackinac Island, where visitors and residents travel by foot, bicycle or horse-drawn carriage. We stay 3 nights at world-famous Grand Hotel, since 1887 it beckons guests to a bygone era of old-world hospitality and charm. Experience the tradition of Afternoon Tea in the Parlor, dressing up for dinner, nightly dancing to the sounds of the Grand Hotel Orchestra, and sitting in a rocking chair on the world's longest porch with views of the Straits of Mackinac. We enjoy horse-drawn Carriage Tours – the most

Package Pricing

\$4,644 per person \$5,940 per person

Double occupancy Single occupancy

Deposit: \$200

Final payment due: May 11, 2022

Insurance: \$313-\$373

memorable and authentic way to see the island. This narrated tour will introduce you to the history and charm of Mackinac with stops at Arch Rock, the Surrey Hills Museum and the Avenue of Flags, and Fort Mackinac. 2 dinners are included, plus daily breakfast. We'll have plenty of free time to relax and enjoy one of the world's greatest hotels and settings.

Day 6 – Upper Peninsula & Green Bay

We ferry to the mainland of Michigan's Upper Peninsula, and drive through small towns, beaches and parks and into scenic Wisconsin. We stop at the Delta County Historical Society and Sand Point Lighthouse. Lodging in Green Bay.

Days 7 & 8 – Door County

Door County is affectionately known as Cape Cod of the Midwest because of the wonderful beaches, forests and communities that comprise this peninsula dividing Green Bay and Lake Michigan. We visit Cave Point and a historic schoolhouse where a famed Door County singer, composer and storyteller entertains us with old-time music, comedy and hymns. We travel to remote Washington Island by ferry, and learn its unique history. Dine on traditional Swedish food and a festive fish-boil! We explore Peninsula State Park, which allows us to experience the beauty of the shores and bluffs on our way to Eagle Bluff Lighthouse. 2 nights at quaint Rowley's Bay Resort on the quiet side of the peninsula.

Day 9 – Milwaukee to Home

Depart Door County and travel south to Milwaukee, where we board our flights back home, with terrific memories of our week enjoying the best of the Upper Midwest!

Full details & itinerary:

pleasurebenttours.com/tours/lake-michigan-circle-tour

GRAND TOUR OF AUSTRIA & SWITZERLAND

JULY 12-25, 2022 (14 DAYS)

Austria brings to mind Vienna Waltzes, Vienna concert halls and the glittering Hapsburg Empire. Switzerland immediately evokes visions of the soaring Alps, pristine lakes and breathtaking scenery. On this tour you will experience it all, including a series of scenic rail journeys. You'll also reach the most spectacular views in all of Europe. Along with the spectacular setting, you'll enjoy cultural and culinary experiences and time to explore the cities and towns.

Tour Highlights

- Vienna City Tour
- Danube Cruise
- Salzburg City Tour
- Glacier Express Rail Journey
- The "Chocolate Train"
- Lake Geneva Cruise
- Golden Pass Panoramic Train
- Swiss Fondue and Folklore Dinner
- Much Much More!

Tour Includes

- Roundtrip airfare from Tucson to Vienna / Zurich*
- All transfers & motorcoach transportation
- Train transportation & scenic railroads as described
- 25 meals
- Boat trips as described
- Services of a Tour Director
- 12 nights lodging in Superior and First-Class hotels
- Baggage handling
- Taxes & gratuities for included items

Itinerary

Days 1 - 3 - Vienna

Fly overnight to Vienna. This afternoon a local guide joins us for a tour of the outer ring and major sights of Vienna before a welcome dinner this evening. We explore the inner ring of Vienna today with a walking tour. We see Belvedere Palace, the elegant Kärtner Ring, St. Stefan's Cathedral, and more. Our walking tour includes inside visits to St. Stephen's Cathedral and the Imperial Treasury. We visit Schönbrunn Palace the summer home of the Hapsburg. Dinner at a local winery where we enjoy wine and Viennese cuisine.

Days 4 & 5 - Danube & Salzburg

Cruise along the most beautiful section of the Danube, from Vienna to Melk, where we visit the magnificent Benedictine Abbey, resting majestically on its promontory above the Danube. We then visit Salzburg, where the Sounds on Music and Mozart come to life, taking a walking tour of the Salzburg Cathedral, the catacombs, the Getreidegasse and Mirabell Gardens, and the Mozart Museum.

Days 6 & 7 - Innsbruck & St. Moritz

We visit Berchtesgaden, with spectacular views of the Bavarian and Austrian Alps from the summit. Visit St. Moritz, a luxury alpine



Package Pricing

\$7,506 per person \$8,334 per person
Double occupancy Single occupancy

Deposit: \$300

2nd payment due: March 1, 2022

Final payment due: May 10, 2022

Insurance: \$498-\$559

resort town that has twice been host to the Winter Olympics. We will go with a private guide for an excursion to Mt. Muattas Muragl, via a scenic funicular railway, for a view of the Upper Engadine Lakeland, including St. Moritz, the Palü Pass and the Bernina Pass.

Days 8 & 9 - By Rail

Spend the day aboard the Glacier Express, through the Alps. Our first-class car offers amazing comfort and views along with lunch served to your seat. Arrive in Zermatt at the base of the famous Matterhorn peak. We will enjoy a traditional fondue and raclette dinner and check into our hotel for two nights. A private guide will take us via the highest open-air railway in Europe to Gornergrat, overlooking the Gorner Glacier offering views of the Matterhorn.

Days 10 & 11 - Mont Blanc & Montreux

Reach the top pf Émosson Dam in its spectacular setting above the small village of Le Châtelard, via a series of three train rides including a panoramic car on one of the steepest funiculars in the world. 2 nights in Montreux, and a journey on the Chocolate Train, to the town of Gruyere for castles and cheese!

Days 12 & 13 - Trains to Lucerne

Then we board the Golden Pass train, taking us through stupendous scenery. The panoramic "Lucerne-Interlaken Express" train takes us to Lucerne, where we have a walking tour and farewell dinner.

Day 14 - Travel Home

Today ends our two-week immersive journey in Austria and Switzerland.

Full details & itinerary:

pleasurebenttours.com/tours/grand-tour-of-austria-switzerland

TRANS-CANADA TRAIN

JULY 15-25, 2022 (11 DAYS)

The Canadian, the Trans-Canada train route from Toronto to Vancouver, is one of the world's greatest train rides. We expand on the experience, beginning, middle and end. We start with an amazing Niagara Falls experience. After crossing forests and plains, we disembark for three nights to explore the Canadian Rockies. Upon arrival in Vancouver, we visit Victoria's stunning Butchart Gardens. This is truly the trip of a lifetime! *Limited occupancy.*

Tour Highlights

- Niagra Falls
- Sulphur Falls
- Toronto City Tour
- Surprise Corner
- Three-day train ride in the Rockies
- Banff
- Maligne Canyon
- Jasper
- Athabasca Falls
- Vancouver
- Victoria, BC

Tour Includes

- Roundtrip air transportation Tucson to BUF/VAN*
- All transfers & motorcoach transportation
- Pickup/livery service
- Comfy seat on train (see train upgrades)
- 6 Nights lodging
- 7 meals (see train upgrade options)
- Services of a Tour Director
- Admissions as described
- Baggage handling
- Taxes & gratuities for included items

Itinerary

Day 1 – Niagara Falls

We fly to Buffalo and check into our hotel. After dinner on our own, we rejoin our group for the exquisite night-time display of Niagara Falls.

Day 2 – Toronto

We explore Niagara Falls in daylight, with a cruise on the Hornblower that takes us under the falls. Next is Skylon Observation Tower, where we will see the complete 360 degree view and have lunch. Then, we drive on to Toronto where we enjoy a city tour before checking into our hotel for one night.

Day 3 – Train Departure

All aboard! Our train departs early this morning. We head west.

Days 4 & 5 – Canadian Rockies

Our three day train ride passes through the forests of the Canadian Shield and on to the endless prairie and expansive farms of Manitoba and Saskatchewan. We journey past Mt. Robson, the highest peak in the Canadian Rockies, across the Yellowhead Pass over the Continental Divide, and down to Jasper. Our journey parallels the Yellowhead Route, Canada's original route of western exploration.

Day 6 – Banff

We de-train in Jasper to begin our sightseeing of the fabulous Canadian Rockies. First



Package Pricing – Starts At

\$4,925 per person Double occupancy
Call us or visit online for train upgrade options.

Deposit: \$200

Final payment due: May 16, 2022

Insurance: \$313-\$373

stop is Maligne Canyon whose depth and narrowness are astonishing. After a visit to Athabasca Falls we reach the Columbia Icefield Centre. We board a snowcoach for a ride on the Athabasca Glacier, then savor a delicious lunch. We stop at turquoise-colored Peyto Lake. We lodge two nights in Banff.

Day 7 – Banff

Enjoy free time or join a driving tour of Banff. The drive stops at Surprise Corner, where we see Bow Falls, Hoodoo Viewpoint, Cascade Rock Garden, and many other sites. In the afternoon, we ride gondola cars up Sulphur Mountain. Awesome 360-degree views of 6 mountain ranges, the Bow Valley and Banff will amaze us.

Day 8 – Jasper

We board our coach for our return to Jasper, where we'll have free time in the afternoon and lodge one night.

Day 9 – Onboard the Train

Our old friend, the Canadian, is waiting to take us on our overnight and final leg of our trans-Canada journey.

Day 10 – Victoria

We arrive in Vancouver, depart our train and board the ferry to Victoria across the scenic Strait of Georgia. Visit Butchart Gardens, where a profusion of color greets us. Flowers of every description grace this old limestone quarry, now a National Historic Site. It takes 50 full-time gardeners to tend its 45 lush acres! We lodge one night at the Hotel Grand Pacific on Victoria's picturesque Inner harbor.

Day 10 – Fly Home from Vancouver

We return to the mainland by ferry and fly home from Vancouver.

Full details, itinerary & upgrade options:

pleasurebentours.com/tours/trans-canada-train

CANADIAN ROCKIES & GLACIER NATIONAL PARK

JULY 26 – AUGUST 3, 2022 (9 DAYS)

We explore spectacular scenery, less traveled roads and immerse you in local cultures, taking you off the beaten path to discover unspoiled places that only local guides know about. The magical setting of the Château Isabella guest lodge, with plentiful home-cooking is nestled in the foothills of Alberta, minutes from Glacier National Park and close to Waterton National Park, Alberta. Majestic vistas of the Rockies, melodic mountain streams, and clear view of the sacred Old Chief Mountain.

Tour Highlights

- Canadian Rockies
- Jasper National Park
- Glacier National Park
- Banff National Park
- Waterton National Park
- Fort MacLeod
- Royal Canadian Mounted Police Museum
- Lake Louise Gondola
- UNESCO World Heritage Sites

Tour Includes

- Roundtrip air transportation Tucson to Calgary*
- All transfers & motorcoach transportation
- Pickup/livery service
- 8 Nights lodging
- 22 meals
- Services of a Tour Director
- Coach refreshments
- Admissions as described
- Baggage handling
- Taxes & gratuities for included items

Itinerary

Day 1 – Calgary: Gateway to the Rockies

We fly into Calgary before departing to Banff National Park, where we stay for two nights close to the quaint shops and galleries in downtown Banff. Beyond the city limits we can expect to see mountain goats and sheep, elk, deer, bears and cougars!

Day 2 – Icefields & Glaciers

We visit the scenic village of Lake Louise, for a gondola ride offering spectacular views of the valley below. Then on to Jasper National Park, where a guided Snow Coach ride offers us an opportunity to get out onto the glaciers.

Day 3 – Moraine Lake & Lake Louise

Depart for Bow Falls and the remarkable Banff Springs Hotel. Return to Lake Louise, this time to also explore Moraine Lake, the Valley of the Ten Peaks, and the world-famous Chateau Lake Louise. Travel to Chateau Isabella, on 160 glorious acres, our home for the next five nights. Situated close to Waterton Glacier International Park (UNESCO Heritage Site), it serves all included home-cooked meals!

Day 4 – No Packing, No Deadlines

This morning we relax at the Chateau and then visit Police Lake Provincial Park. It's a scenic excursion, rich with wildflowers and nature trails. Each evening, after dinner at the



Package Pricing

\$3,456 per person \$4,284 per person
Double occupancy Single occupancy

Deposit: \$200

Final payment due: May 26, 2022

Insurance: \$248–\$313

Chateau, experience local entertainment (e.g. a National Geographic Mountaineer et al.)

Day 5 – Waterton Lake Boat Ride

We'll enjoy a narrated motor launch boat ride on Waterton Lake, taking us across the Canadian border into Montana's Glacier National Peace Park, then back to Waterton. The scenery here is breathtaking and with the wild berries in season, we are sure to see bears heading into Red Rock Canyon.

Day 6 – Chief Mountain & Glacier NP

Travel to Chief Mountain, sacred land to Blackfoot Indians. Explore Sherburne and Swift Current Lakes, and historic Many Glacier Hotel. Visit German-speaking Hutterite Commune and learn about their history and culture.

Day 7 – Fort McLeod

Visit the Blackfoot Indian Reserve and learn about Blackfoot culture at the UNESCO World Heritage Site (Head Smashed In Buffalo Jump) dating back more than 6,000 years. Visit historically rich Fort MacLeod, where the mystique surrounding the Royal Canadian Mounted Police lives on.

Day 8 – Glacier NP & Logan Pass

Glacier National Park, Montana, where we'll board the iconic Red Tour buses, a guided tour offering us spectacular views of majestic peaks, weeping mountain walls, high alpine meadows and wildflowers. We'll travel an ancient trail once used by the Flathead Indians to cross the Continental Divide—heart-stopping scenery from the top of the world!

Day 9 – Homeward Bound

Head for Calgary and our flight home—filled with wonderful memories of our Canadian Rockies Tour & the Chateau Isabella!

Full details & itinerary:

pleasurebentours.com/tours/canadian-rockies-glacier-national-park

DURANGO, SILVERTON & OURAY W/ THE ROCKY MOUNTAINEER

AUGUST 7-13, 2022 (7 DAYS)

This summer tour to the mountains is filled with fantastic scenery and unique history – if you like both, this itinerary will suit you fine. We experience Mesa Verde National Park, ride the Rockies and then to cap it all off, we introduce a NEW feature a, two-day train trip aboard the deluxe Rocky Mountaineer, from Moab, Utah to Denver, with overnight in Glenwood Springs. All aboard this unique tour!

Tour Highlights

- Mesa Verde National Park
- Durango-Silverton Railroad
- Million Dollar Highway
- Ouray Hot Springs
- Jeep tour in the Rockies
- 2-day train trip on the Rocky Mountaineer

Tour Includes

- Motorcoach transportation to Moab
- Air transportation Denver to Tucson*
- Pick-up/livery service
- Rail tickets
- 6 nights lodging
- 15 meals
- Baggage handling
- Coach refreshments
- Services of a Tour Director
- Admissions as described
- Taxes & gratuities for included items

Full details & itinerary:

pleasurebenttours.com/tours/durango-silverton

Package Pricing

\$4,149 per person \$4,770 per person

Double occupancy Single occupancy

Deposit: \$200

Final payment due: June 7, 2022

Insurance: \$313



NORTH RIM OF THE GRAND CANYON

SEPTEMBER 8-11 & SEPTEMBER 15-18, 2022 (4 DAYS)

Less visited and less developed than the South Rim of the Grand Canyon, the North Rim is a spectacular treat! This tour finds us heading to northern Arizona where we will be wrapped in cool temperatures and green mountain vistas. Unique combinations of geological color and erosional forms decorate a canyon that is 277 river miles long, up to 18 miles wide, and a mile deep. The North Rim overwhelms our senses through its immense size, remote location and supreme beauty. *Two dates to choose from.*

Tour Highlights

- Museum of Northern Arizona
- Overnight in Flagstaff
- Tour the North Rim of the Grand Canyon
- Stay in Grand Canyon Lodge Western Cabins
- Hike or relax at the Canyon

Tour Includes

- Roundtrip motorcoach transportation
- Pick-up/livery service
- 3 nights lodging
- 7 meals
- Baggage handling
- Coach refreshments
- Services of a Tour Director
- Taxes & gratuities for included items

Full details & itinerary:

pleasurebenttours.com/tours/north-rim-of-the-grand-canyon

Package Pricing

\$1,566 per person \$1,998 per person

Double occupancy Single occupancy

Deposit: \$80

Final payment due: July 8 & 15, 2022

Insurance: \$105-\$137



COSTA RICA: TROPICAL PARADISE

AUGUST 10-19, 2022 (10 DAYS)

Think tropical paradise? Think Costa Rica! This country boasts incredible scenery, immense biodiversity, vast jungle ranges, magnificent waterfalls, and a treasured reputation for being on the top of many people's "Bucket List". From the Caribbean to Pacific Ocean, join our expert bilingual guide on this tropical journey and experience volcanoes, rainforests, flora and fauna, national parks, white sand beaches, hot springs, remarkable culture, and the "Pura Vida" (Pure Life) of Central America.



Tour Highlights

- | | |
|---|--------------------------------------|
| • Poás Volcano | Park boat tour |
| • Doka Estate Coffee Plantation | • Sea turtle Conservancy |
| • La Paz Waterfall Gardens & Animal Sanctuary | • Arenal Volcano Hanging Bridges |
| • Tortuguero National | • Tarcoles River Crocodile and More! |

Tour Includes

- | | |
|--|---|
| • Roundtrip air transportation Tucson to San Jose* | • Baggage handling |
| • All transfers & motorcoach transportation | • Services of a Bilingual Tour Director |
| • Pickup/livery Service | • Refreshments |
| • 9 nights lodging | • Boat tours |
| • 24 meals | • Guided hikes |
| | • Taxes & gratuities for included items |

Itinerary

Days 1 & 2 - San Jose, Poas Volcano

After our flights into San Jose we have a wonderful welcome dinner. We begin our day at Poás Volcano National Park, the largest active crater in the world. Then on to La Paz Waterfall Gardens Nature Park and to the largest coffee plantation in Costa Rica: Doka Estate Coffee Plantation, where we experience cultivation to processing...from bean to cup!

Day 3 - Tortuguero National Park

Guided boat tour of Tortuguero National Park. We visit the nearby village and learn about the hawksbill, green, and leatherback sea turtles which nest on the beach every year. Located in an unspoiled jungle close to the ocean, the all-inclusive Laguna Lodge is home for the next two nights.

Day 4 - Tortuguero National Park

Considered "The Amazon of Costa Rica", Tortuguero National Park is a tropical wetland filled with exotic flora and fauna waiting to be discovered. We travel by boats, and on foot, to explore the extensive network of rainforest and waterways that wind through the wildlife-rich vegetation and lush green environment.

Day 5 - La Fortuna & Arenal Volcano

After a drive through volcanic meadows, stop in Guapiles for lunch. Then see one of Costa

Package Pricing

\$4,167 per person \$4,770 per person
Double occupancy Single occupancy

Deposit: \$250

Second payment due: \$2000 by May 1, 2022

Final payment due: June 10, 2022

Insurance: \$313

Rica's most popular landmarks, the Arenal Volcano. Hotel Los Lagos is our hotel for a 2-night stay, with hot springs. Guided night hike at the Arenal Oasis Wildlife Refuge.

Day 6 - Arenal Hanging Bridges

Guided tour of Arenal Oasis Wildlife Refuge looking for more than 400 bird species. After lunch, the famous Hanging Bridges take us into the treetops. Enjoy nature at this first-ever suspension bridge in Costa Rica. This evening our dinner is at Finca Don Juan Organic Farm.

Day 7 - Jungle Crocodile Safari

Tarcoles River Crocodile Tour. Navigate through mangroves and a wild river, teeming with wildlife. Keep alert as crocodiles, snakes, anteaters and other jungle wildlife are at the water's edge. We continue to the Manuel Antonio area, where we lodge two nights at the oceanfront Karahe Beach Hotel.

Day 8 - Manuel Antonio National Park

Explore Manuel Antonio National Park with a guide, who shows us three-toed sloths, troops of monkeys, birds, and snakes. Enjoy the gorgeous beaches of Manuel Antonio National Park. Our sunset dinner will be at the amazing El Avión Restaurant, which is inside a C-123 Fairchild cargo plane, that overlooks the Pacific ocean.

Day 9 - San José

Walk the beach one last time before departing for San José. After lunch, we enjoy a guided city tour and have time for souvenir shopping. A farewell dinner this evening at our hotel is a special end to the day.

Day 10 - Travel Home

We transfer to the airport for our departure from stunning, and unforgettable, Costa Rica.

Full details & itinerary:

pleasurebenttours.com/tours/costa-rica

MAGICAL KENYA: SAFARI & COAST

AUGUST 17-26, 2022 (10 DAYS)

Kenya's landscapes are teeming with animals of all spots and stripes, from speedy cheetahs to majestic herds of zebras. From Mount Kenya to the wild expanses of the Maasai Mara, experience thrilling safaris and spot the most amazing wildlife on the African continent. Be amazed by the bird-watching and fall in love with the beautiful sunsets over the savannah in the famous Maasai Mara Natural Reserve. Finish your fascinating African adventure by relaxing in the idyllic resort of Diani Beach.

Tour Highlights

- | | |
|--------------------------------|------------------------------|
| • Nairobi National Park | • Game drives |
| • Maasai Mara NP | • Amboseli National Park |
| • Naibosho Conservancy | • Saltlick Lodge/Taita Hills |
| • Maasai Mara National Reserve | • Diani Beach |

Tour Includes

- | | |
|---|--|
| • Air transportation not included-TBD* | • Services of a Tour Director |
| • All transfers & motorcoach transportation | • Refreshments |
| • Pickup/livery Service | • Game drives, admissions & sightseeing as described |
| • 8 nights lodging luxury lodges & tented camps | • Kenya Visa fee |
| • 21 meals | • Taxes & gratuities for included items |
| • Baggage handling | |

Itinerary

Days 1 & 2 - Nairobi

Overnight to Nairobi. Karibuni Kenya, Welcome to Magical Kenya. Our first visit is to the Giraffe center which houses a breeding center for the endangered Rothschild Giraffe. Then on to Nairobi National Park for a game drive. We may see lions, giraffes, buffalo, & rhino amongst others. As night falls, we will enjoy our first African dinner with a wide range of roasted meats, including ostrich, Crocodile & Camel. Overnight at the Sarova Stanley Hotel.

Day 3 - Maasai Mara National Park

We begin our safari in world-famous Maasai Mara Reserve. Look out for the many large animals while visiting Naibosho Conservatory, with the highest density of lions in Africa. Lodging for 3 nights at the Eagle View, ranked as one of the top 25 EcoLodges in the world. Gourmet dinner at the lodge.

Days 4 & 5 - Game Drives

Morning game drive and then we return to the lodge to enjoy a sumptuous full Breakfast. After time to relax, we will enjoy a Nature walk on the Savannah with our Maasai guide.



Package Pricing- Starts At

\$4,815 per person* **\$5,490 per person***

Double occupancy Single occupancy

Deposit: \$250

Second payment due: \$2000 by May 1, 2022

Final payment due: June 17, 2022

Insurance: \$313-\$373 +

This is a unique experience which is only permitted inside private conservancies. Our day continues with an eye-opening visit to a traditional Maasai village and you will have the opportunity to interact with the people who live there. *Optional Balloon Safari for \$550 per person.*

Day 6 - Amboseli National Park

Game drive in Amboseli National Park, one of Kenya's most popular parks and well known for it's herds of elephants and is crowned by views of famed Mount Kilimanjaro. Enjoy a very special welcome ceremony for our group by local Maasai dancers and comfortable accommodations at the Amboseli Serena Lodge.

Day 7 - Amboseli & Taita Hills

After a game drive in the park, we visit a privately owned sanctuary located adjacent to Tsavo West, which is part of Kenya's largest National Park by area. Overnight at Saltlick Lodge - located in the heart of the savannah and overlooking a waterhole which draws animals who come to drink. We will then depart on an evening game drive.

Days 8 - 10 Salt Lick & Diani Beach

After a morning game drive we drive to Diani Beach on Kenya's South Coast. We arrive late afternoon at your beautiful beach resort, the Swahili Beach Hotel. Dinner and overnight at Swahili Beach. Enjoy a full day at the pool or by the sea, with many optional activities. A very special & private farewell dinner featuring local musicians and dancers. Depart home from Mombasa airport.

Full details & itinerary:

pleasurebentours.com/tours/magical-kenya

SAN JUAN ISLANDS, VICTORIA BC & OLYMPIC PENINSULA

AUGUST 19-27, 2022 (9 DAYS)

We cruise the scenic San Juan Islands, an archipelago between the U.S. and Canada, known for rural Pacific Northwest landscapes and wildlife. We visit Victoria, British Columbia, on the craggy southern end of Vancouver Island. The British colonial past shows in its Victorian architecture and gardens, stately Craigdarroch Castle mansion and spectacular Butchart Gardens. We cap our tour by touring the dramatic western coast of Washington and the Olympic Mountains.

Tour Highlights

- San Juan Islands cruise
- Butchart Gardens
- Parliament Building
- Royal British Columbia Museum
- Craigdarroch Castle
- Olympic Mountains
- Hoh rainforest
- Lodging on the Pacific Coast!

Tour Includes

- Roundtrip air transportation Tucson to SEA/VAN*
- All transfers & motorcoach transportation
- Pick-up/livery service
- 8 nights lodging
- 15 meals
- Admissions & cruise as described
- Baggage handling
- Coach refreshments
- Services of a Tour Director
- Taxes & gratuities for included items

Itinerary

Day 1 - Seattle to Pacific Coast

This morning we fly to Seattle, board our motorcoach and head west. Our first stop is the Washington State Capitol in Olympia, before a welcome dinner hosted by your Tour Director. Overnight for 2 nights in Ocean Shores, overlooking the ocean!

Day 2 - Olympic Peninsula

Today we explore the Olympic Mountains and coast. Our stops include the Hoh Rainforest, one of the largest temperate rainforests in the U.S. Afternoon is free to enjoy the serene surroundings of the lodge.

Day 3 - Hurricane Ridge & Port Angeles

Traveling further north along the Pacific Coast, we traverse the Olympic Mountains and visit Hurricane Ridge, the most easily accessed mountain area within Olympic National Park. In clear weather, fantastic views can be enjoyed throughout the year.

Day 4 - San Juan Islands Cruise

Cruise to Sucia Island aboard our exclusive San Juan Cruises tour boat for a walking tour then cruise the islands, looking for seals, porpoises, Minke, gray, humpback and killer whales and observing the many bird species. Two night stay at Friday Harbor Suites in Friday Harbor.



Package Pricing

\$4,608 per person \$5,454 per person
Double occupancy Single occupancy

Deposit: \$200

Final payment due: June 19, 2022

Insurance: \$313-\$373

Day 5 - San Juan Islands Cruise

Cruising and wildlife-ogling our way to Roche Harbor, we tour the historic lime kilns, the outdoor sculpture trail and the Roche Harbor Resort. Lunch on the boat is followed by afternoon cruising through the verdant islands to the Rosario Resort, where we will explore the unique architecture, and have a group dinner. Sail back to Friday Harbor with the sunset.

Day 6 - Vancouver

Today we explore the more eastern San Juan Islands as we continue search for the abundant wildlife and learn more about the interesting history of the islands. Famous Old Fashioned Cracked Crab lunch. After lunch we are dropped off in Bellingham, where we board our coach and cross the border into Canada. We stay in Vancouver overnight.

Day 7 - Victoria

After our morning in Vancouver we take the ferry to scenic Victoria. First, visit the Victoria Butterfly Gardens, then the famed Butchart Gardens and the Dining Room at the Gardens – a historic home with garden views. Explore the stately Parliament Building, and tour Craigdarroch Castle, and visit St Andrews Cathedral, from the reign of Queen Victoria.

Day 8 - Victoria

Our guided tour of Victoria continues, with visits to the Royal BC Museum and Hatley Castle, before an afternoon free to explore Victoria on your own. We'll have a terrific farewell dinner tonight, wine included.

Day 9 - Vancouver to Home

After breakfast we take the ferry back to Vancouver, then make our way to the airport to fly back home, with wonderful memories of your Pacific Northwest tour fresh in your mind.

Full details & itinerary:

pleasurebenttours.com/tours/san-juan-islands-victoria-b-c

ENCHANTED ISLANDS OF NEW ENGLAND

SEPTEMBER 9-16, 2022 (8 DAYS)

Explore New England's majestic seaboards, from Rhode Island to Cape Cod, after the summer crowds have departed. Visit Providence and the Gilded Age mansions of Newport. Spend time in the lively artist colony of Provincetown. Experience the beautiful islands of Martha's Vineyard, Block Island, and Nantucket. Indulge in a traditional seafood and lobster feast. Explore the local charms, walk along historic cobblestone streets, and visit a traditional cranberry bog.

Tour Highlights

- Fenway Park Tour
- Newport
- Breakers Mansion
- Schooner/Yacht Cruise
- Block Island
- Martha's Vineyard
- Guided tour of the Cape to Provincetown
- Whale Watch Cruise
- Nantucket Island

Tour Includes

- Roundtrip air transportation Tucson to Boston*
- All motorcoach transportation & airport transfers
- Pick-up/livery service
- 7 nights lodging
- 23 meals
- Admissions as described
- Services of Tour Director
- Coach refreshments
- Baggage handling
- Taxes & gratuities for included items

Itinerary

Day 1 - Boston & The Coast

Fly to Boston's to begin our adventure! Enjoy a delicious welcome dinner this evening.

Day 2 - Freedom Trail & Fenway Park

Tour along Boston's famous Freedom Trail! See many historic sites while hearing tales of the brave Bostonians and Colonialists who dared to challenge Britain and helped establish the greatest republic in the world. Enjoy Faneuil Hall Marketplace, which is as alive today as it was in 1742 when our nation's fathers proclaimed it "The Cradle of Liberty." We enjoy a private tour of Fenway Park, the country's oldest and most beloved ball park.

Day 3 - Newport & Bay Cruise

Newport, Rhode Island – America's first resort and yachting capital of the world. Tour along Ten Mile Drive where we step back in time to the Gilded age where elite families built their "summer cottages". We tour the grand dame of all the Mansions – The Breakers. This 70 room Italian style Renaissance-style villa was built by Cornelius Vanderbilt II. We then cruise on a schooners cruise around Narragansett Bay! Newport Harbor Hotel for 2 nights and another delicious dinner..

Day 4 - Block Island

Board the ferry for a ride to the famous Block Island – 'one of the twelve best unspoiled area



Package Pricing

\$4,356 per person \$5,166 per person
Double occupancy Single occupancy

Deposit: \$200

Final payment due: July 8, 2022

Insurance: \$313-\$373

in the Western Hemisphere'. Enjoy a guided tour with spectacular views of the rolling dunes, dazzling beaches and Victorian village. Step back in time to a bygone era and enjoy lunch at one of the Islands grand hotels.

Day 5 - Martha's Vineyard

Visit the beautiful sandy shores of Cape Cod where we'll board the ferry for a cruise to the beautiful island of Martha's Vineyard Island. Guided tour of Oak Bluffs, noted for its collection of small Carpenter Gothic cottages clustered in the Methodist Camp Meeting Grounds, and Edgartown, known for its stately Greek revival homes built by sea captains of years ago. Cruise back to the mainland for three-night stay at Hyannis Harbor Resort.

Day 6 - Cape Cod

Tour the charming seaside village of Chatham with a picture stop at the Chatham Light. Continue on to Provincetown – the tip of the Cape, and spend some time browsing around the downtown waterfront area with all its artistic and eclectic shops. We board a Whale Watch Cruise this afternoon.

Day 7 - Nantucket Island

Board the ferry and cruise to the enchanting Island of Nantucket, fondly known as "The Gray Lady", with its cobblestone main street, narrow roads, and handsome houses dating back to the whaling days of the early 19th century. Tonight, we'll feast on a traditional Cape Cod lobster dinner.

Day 8 - Hyannis & Sandwich to Home

Enjoy a tour of Hyannis and continue touring through Sandwich, Cape Cod's oldest town. Return to Boston to fly home taking with us fun-filled memories of our Islands of New England vacation!

Full details & itinerary:

pleasurebenttours.com/tours/enchanted-islands-of-new-england/

SECRETS OF THE SOUTHWEST w/ABQ BALLOON FIESTA

SEPTEMBER 28, 2022 – OCTOBER 4, 2022 (7 DAYS)

See the Southwest in a whole new light! We visit some of the less-frequented National Parks and Monuments such as the Petrified Forest, Mesa Verde and White Sands. You'll be intrigued by New Mexico's beauty as you travel on the Cumbres Toltec Railway, delighted by an afternoon spent in Durango, and fascinated by the Taos Pueblo and the Bosque del Apache National Wildlife Refuge. Plus, we spend 2 days in Albuquerque and see the 51st annual International Balloon Fiesta.

Tour Highlights

- Mesa Verde National Park
- Cumbres Toltec Scenic Railway
- Taos Pueblo
- Santa Fe
- Albuquerque Balloon Fiesta
- International Folk Art Museum
- White Sands National Park

Tour Includes

- Roundtrip motorcoach transportation
- Pickup/livery service
- meals
- Nights lodging
- Admissions as described
- Coach refreshments
- Baggage handling
- Taxes & gratuities for included items

Full details & itinerary:

pleasurebenttours.com/tours/secrets-of-the-southwest

Package Pricing

\$2,925 per person \$3,758 per person

Double occupancy Single occupancy

Deposit: \$150

Final payment due: July 28, 2022

Insurance: \$187-\$248



ALBUQUERQUE BALLOON FIESTA

OCTOBER 6-9, 2022 (4 DAYS)

The Albuquerque International Balloon Fiesta is the largest balloon event in the US, with some amazing New Mexico scenery that serves as the backdrop for this celebration. The Fiesta creates an enchanted world of special shape balloon rodeos, twilight balloon glows, and vibrant balloon-filled skies. Brisk autumnal mornings in the Rio Grande Valley create an otherworldly backdrop for the breathtaking majesty of the most popular event, Mass Ascension of the Balloons. We also visit Santa Fe for lunch and shopping.

Tour Highlights

- Ascension of balloons
- Santa Fe
- Anderson Abruzzo International Balloon Museum
- Indian Pueblo Cultural Center
- Balloon Glow & Fireworks Show

Package Pricing

\$1,638 per person \$1,962 per person

Double occupancy Single occupancy

Deposit: \$80

Final payment due: August 6, 2022

Insurance: \$137

Tour Includes

- Roundtrip motorcoach transportation
- Pick-up/livery service
- 3 nights lodging
- 5 meals
- Baggage handling
- Coach refreshments
- Services of a Tour Director
- Admissions as described
- Taxes & gratuities for included items

Full details & itinerary:

pleasurebenttours.com/tours/albuquerque-balloon-fiesta/



MEXICO'S COPPER CANYON

OCTOBER 12-19, 2022 (8 DAYS)

A journey through the Copper Canyon is truly a must for all passionate travelers. Immerse yourself in the vibrant culture of the area while you travel through the most beautiful towns of northern Mexico. The Copper Canyon – Las Barrancas del Cobre in Spanish – should be on every bucket list! A network of six interweaving canyons deep within the Sierra Madre Mountains contain stunning natural beauty and abundant wildlife. This pristine environment rivals the glory of and runs deeper than Arizona's Grand Canyon by a margin of over 1,000 feet.

Tour Highlights

- Sea of Cortez scenic cruise
- "Chihuahua al Pacifico" Train
- Tarahumara
- Canyon-view hotel in Posada Barrancas
- Copper Canyon Aerial Tramway
- Chihuahua City Tour
- Poncho Villa Museum
- Paquimé Casas Grandes

Tour Includes

- Roundtrip motorcoach transportation
- Pick-up/livery service
- 7 nights lodging
- 22 meals
- Admissions as described
- Marine Excursion on the Sea of Cortez
- Reserved train seating
- Aerial Tramway in the Canyon
- Services of a tour escort
- Services of a bilingual tour guide
- Baggage handling
- Coach refreshments
- Taxes & gratuities for included items
- Mexican Visa entry fee

Itinerary

Day 1 – Nuevo Casas Grandes

We depart from Tucson and stop for lunch in Puerto Palomas. Travel through the Chihuahuayan Desert to Nuevo Casas Grandes. Visit México's northernmost archaeological site at Paquimé, where the ancient Gran Chichimeca civilization once thrived. Mata Ortiz pottery demonstration.

Day 2 – Chihuahua

Visit Chihuahua, which played a pivotal role in the Mexican revolution. Tour the downtown "Centro Histórico", visiting the Plaza de Armas, Cathedral and State Capital Building with its impressive murals depicting the local history.

Day 3 – Divisadero

Travel in the Sierra Madre Mountains, home of the reclusive Tarahumara (Raramuri) people. Travel through Creel and over the Continental Divide along the way. Arrive to Posada Barrancas and enjoy a short nature walk around the canyon rim and a presentation by your Tour Manager about the Tarahumara.



Package Pricing

\$2,777 per person Double occupancy **\$3,495 per person Single occupancy**

Deposit: \$200

Final payment due: August 12, 2022

Insurance: \$187-\$248

Day 4 – Copper Canyon

View and interpret Tarahumara Indian arts and crafts, visit the rim of the canyon, and enjoy the surroundings. Opportunity to board the new Copper Canyon aerial tramway, allowing us to descend halfway into the Canyons and experience great views. There is time today for some optional activities.

Day 5 – El Fuerte

Take the most spectacular train ride in North America, with lunch onboard. We arrive in El Fuerte by mid-afternoon. This evening, immerse yourself in the local culture with traditional folk dancing.

Day 6 – Álamos

In the city of Álamos take a guided walking tour through the cobblestone streets, visiting some fabled mansions that have been restored to their original glory. Travel north past the foothills of the Sierra Madre and through rich grain farmlands. Arrive in San Carlos Bay by sunset with dinner at the hotel.

Days 7 – San Carlos

Board a private scenic cruise on the Sea of Cortez – look for dolphins, seals, the blue-footed booby and the magnificent frigatebird. Visit the Mirador Escénico en route back to the hotel, rated by National Geographic as one of the top ten ocean views.

Days 8 – San Carlos

Depart back to Arizona. Travel through Hermosillo the capital of the State, visit the Cathedral and the Government Palace to view the famous murals depicting the history of Sonora.

Full details & itinerary:

pleasurebentours.com/tours/mexicos-copper-canyon

ITALY IN-DEPTH: VENICE, ROME & THE AMALFI COAST

OCTOBER 20 – NOVEMBER 1, 2022 (13 DAYS)

Be immersed in Italy. Discover Venice along narrow streets, away from the commotion of the tourists. Explore Florence, the “cradle of the Renaissance.” Guided tour of Pisa. Tuscan countryside and San Gimignano, with its large number of art treasures, can truly be characterized as an open-air museum. Tour the best highlights of Rome, including Vatican City and the Sistine Chapel. Experience Naples pizza and historic sites. Stay in the historic seaside town of Sorrento, perched over the awe-inspiring Bay of Naples. Plus much more!



Tour Highlights

- Historic Venice
- Florence Walking Tour
- Leaning Tower of Pisa
- Tuscan cooking class
- Siena Old Town Tour
- Classic & ancient Rome
- Vatican City
- Naples & Sorrento
- The Amalfi Coast

Tour Includes

- Roundtrip air transportation Tucson to Italy*
- All transfers & motorcoach transportation
- Pick-up/livery service
- 11 nights lodging
- 18 meals
- Admissions as described
- Services of a Tour Director
- Baggage handling
- Taxes & gratuities for included items

Itinerary

Days 1 & 2 - Venice

Fly overnight from Tucson to Venice. Transfer to St. Mark's square. Take a gondola ride and glide gracefully through the water with a master gondolier who will lead you through the beautifully mysterious canals of Venice. Special Welcome Dinner tonight.

Days 3 & 4 - Venice & Florence

We explore the romantic lagoon city of Venice. We visit Rialto Bridge and the Canale Grande can be admired in its full glory. Inside St. Mark's Basilica, you'll marvel at its famous golden mosaics and tour the Guggenheim Museum. We then head to Florence, where we take a walking tour. Known as the “cradle of the Renaissance,” Florence is home to some of the world's most important Renaissance art and architecture. Wonderful group dinner tonight.

Day 5 - Pisa & Cooking Class

After visiting the famous Leaning Tower of Pisa, Continue to a farmhouse nearby the city of Lucca, where a cooking class of traditional Tuscan specialties and wines awaits you. After we get to eat all of the goodies!

Days 6 & 7 - Rome & Siena

We explore the Tuscan countryside. The

Package Pricing

\$6,840 per person \$7,830 per person

Double occupancy Single occupancy

Deposit: \$250

2nd payment due: June 1, 2022

Final payment due: August 2, 2022

Insurance: \$435-\$498

medieval structures of this city have largely remained intact and San Gimignano, with its large number of art treasures, can truly be characterized as an open-air museum. Guided tour of historic Siena. Wine tasting and dinner in Rome. Extensive touring in Rome including the Colosseum, Arch of Constantine, Palatine Hill, the Imperial Forum, and Trajan's Column.

Days 8 & 9 - Vatican City & Naples

We explore the Vatican, including the Museums and Sistine Chapel. Visit Trastevere neighborhood, with delicious gelato and Roman pizza. Then we are on to Naples, a city of contrasts. We visit many of its famous sites, including Castel Nuovo, the semi-circular Piazza del Plebiscito square, the Palazzo Reale Royal Palace, the National Archaeological Museum and the Naples Underground City. We enjoy a dish from a famous pizzeria before continuing on to Sorrento, overlooking the Bay.

Days 10 & 11 - Amalfi Coast & Vesuvius

We visit the famous coast, whose cliffs plunge poetically into the cobalt sea. We visit and tour Mount Vesuvius, on the west coast of Italy, is the only active volcano on mainland Europe. It is best known because of the eruption in A.D. 79 that destroyed the cities of Pompeii and Herculaneum.

Days 12 & 13 - Sorrento & Travel Home

Explore the streets of Sorrento and reach a local farmhouse and learn about the mozzarella production process, with lots to taste. Farewell dinner tonight, before departing back to Tucson in the morning.

Full details & itinerary:

pleasurebenttours.com/tours/grand-tour-of-italy

OAXACA & DIA DE MUERTOS WITH MEXICO CITY

OCTOBER 28 – NOVEMBER 3, 2022 (7 DAYS)

Dia de Muertos (Day of the Dead) is a holiday in which Mexicans remember and honor their deceased loved ones. It is both a festive and colorful holiday and a deep and mystical experience, recognized by UNESCO as a cultural heritage event for humanity. San Miguel is home to the Instituto Allende – the historic grandeur of the city endures and is clearly a place of creativity and innovation. We visit Teotihuacan, one of the largest and most impressive archaeological sites in Meso-America.

Tour Highlights

- Monte Alban archaeological site
- Mitla archaeological site
- Ocotlan market
- 2000-yr old Tule Tree
- Tilcajete & Jalietza artisans
- Mexico City
- Mexcal distillery
- Teotihuacan archaeological site

Tour Includes

- Roundtrip air transportation Tucson to Oaxaca/Mexico City
- All transfers & motorcoach transportation
- Pickup/livery Service
- 6 nights lodging
- 14 meals
- Admissions as described
- Services of a Mexican Tour Director
- Baggage handling
- Taxes & gratuities for included items

Itinerary

Day 1 – Oaxaca

Arrive at the Oaxaca airport, and transfer to the beautiful Victoria Hotel,* our home for four nights.

Day 2 – Monte Alban

Our first visit will be to the market where we will learn about the ingredients of the local cuisine and the materials used for the celebration. Visit the archaeological site of Monte Alban, a great city on the hill that reigned for 1200 years. The remains of this great city reveal an already advanced culture with temples, pyramids, palaces, and ball courts. Attend a cooking class, enjoy the preparations, and enjoy a welcome dinner.

Day 3 – Ocotlan & Jalietza

Travel to the town of Tilcajete, famous for its wood carvings of mystic figures, "Alebrijes". In Jalietza we see artisans creating elaborate and beautiful embroidery cloth products. Visit the cemetery to see the altars with their offerings and decorations of the graves. We will also see the colorful carpets of marigolds, sand, and sawdust that adorn the streets welcoming the spirits. Enjoy a wonderful local dinner and visit the cemetery to see the altars



Package Pricing

\$3,870 per person \$4,391 per person
Double occupancy Single occupancy

Deposit: \$200

Final payment due: August 28, 2022

Insurance: \$248-\$313

with their offerings and decorations of the graves. We will also see the colorful carpets of marigolds, sand, and sawdust that adorn the streets welcoming the spirits.

Day 4 – Mitla & Mezcal

Visit the archaeological site of Mitla, "the place of the dead". Stop at Teotitlan to see the woolen and woven goods produced, and the techniques using natural dyes to color them. We will learn about the production of Mezcal – lunch is at the distillery – yum! See the 2,000-year-old Tule Tree, a gargantuan Mexican cypress, the widest tree in the world. Tonight, we will enjoy the masquerade parade with people dressed in skeleton and devilish costumes evoking the dead.

Day 5 – Mexico City

Today we travel to Mexico City with a stop for an included lunch. After, we check in at the lovely Barcelo Hotel,* we have leisure time to explore.

Day 6 – Teotihuacan

We visit Teotihuacan, one of the largest and most impressive archaeological sites in Meso-America. Here we see some of the most architecturally significant Mesoamerican pyramids. We have lunch there before our return to Mexico City and a visit to the Museum of Archaeology. Tonight, we have a farewell dinner at renowned Hacienda de Los Morales.

Day 7 – Travel Home

We transfer to the Mexico City airport and head home to Tucson, with memories of this feast for our minds, souls, and bellies.

Full details & itinerary:

pleasurebentours.com/tours/oaxaca-dia-de-muertos

MEXICO CITY

DECEMBER 19-25, 2022 (7 DAYS)

The great city of Mexico - Tenochtitlan was already 200 years old when the Spaniards arrived and conquered the city in 1521. From the rubble of temples, pyramids and palaces, the Conquistadors build a new city reflecting the enormous wealth of this region. The magnificence of the city's colonial buildings, earned the name "The city of the palaces". This city built by the Conquistadors now forms the nucleus of today's Mexico City. The pulsating rhythm of this metropolis caught between the ancient, colonial and modern, has an excitement of its own.

Tour Highlights

- In-depth city tour
- National Palace
- Templo Mayor archaeological site
- Teotihuacan pyramids
- Coyocan & Xochimilco
- Cuernavaca & Taxco
- Cholula pyramid
- Puebla

Tour Includes

- Roundtrip air transportation Tucson to Mexico City*
- All transfers & motorcoach transportation
- Pickup/livery Service
- 6 nights lodging
- 14 meals
- Admissions as described
- Services of a bilingual Mexican Tour Director
- Baggage handling
- Taxes & gratuities for included items

Itinerary

Day 1 & 2 - Mexico City

Arrive at Mexico City Airport and transfer to your hotel. Welcome dinner at local restaurant. Our city tour begins with a stop at the Constitution Plaza or Zocalo a main square of the city surrounded by several historic buildings with a great architectural value. At the National Palace we will admire the famous murals of Diego Rivera; we will visit the Supreme Court building, the Metropolitan Cathedral and the archaeological site of the Templo Mayor. Our tour will continue with a visit to Chapultepec Park and a short visit to the Anthropology Museum.

Day 3 - Mexico City & Pyramids

Visit the Plaza of the Three Cultures; here you will find the influence of the Aztec, Spanish Colonial and modern constructions. We continue our tour with a visit to the archaeological site of Teotihuacan with its great pyramids, avenues and temples that show us the grandeur of the city civilization. After lunch we will return to Mexico City and visit the Famous Guadalupe Shrine.

Full details & itinerary:

pleasurebenttours.com/tours/mexico-city



Package Pricing

\$3,438 per person \$3,942 per person

Double occupancy Single occupancy

Deposit: \$200

Final payment due: October 19, 2022

Insurance: \$248

Day 4 - Coyoacan & Xochimilco

Visit Coyoacan and visit the house of the Spanish conqueror Hernan Cortez, the Freda Carlo house and museum, also known as the blue house. In route to Xochimilco, we stop at the Universidad Autonoma de Mexico and admire the murals from Juan O' Gorman. While in Xochimilco board a trajinera to navigate through the beautiful canals, you will drive to the most important avenues and neighborhood of the city including the charming San Angel.

Day 5 - Cuernavaca

We visit Cuernavaca, also known as "the City of eternal spring", and see the Cortez Palace and the Cathedral, one of the oldest buildings in Mexico. Continue with a visit the charming silver mining town of Taxco you will walk through the narrow streets with its colonial buildings and silver shops and visit the La Borda Plaza, the Santa Prisca church with the gold-plated altars. Lunch at a local restaurant and return to Mexico City for a leisure afternoon.

Day 6 - Cholula, Puebla

We travel through picturesque pine country landscape for a great view of the mystical volcanoes Ixtacihuatl and Popocatepetl. Visit Cholula, one of the most important ceremonial centers of the Pre-Hispanic period. See a majestic Pyramid topped with a church, one of the largest in the world. Visit the city of Puebla where you will find some of the best architect jewels of Mexico. Group Farewell Dinner tonight. Tonight, on Christmas eve, we also enjoy the city's glorious celebrations.

Day 7 - Depart to Home

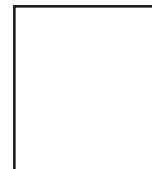
Breakfast at the hotel and transfer to the airport for you return home.



EST. 1978

Pleasurebent Tours

285 S Scott Ave
Tucson, AZ 85701



FAQ

About Us and Our Tours Pleasurebent Tours was founded in 1978 with a vision of providing sightseeing tours with excellent quality and great value. We feature an assortment of guided destination tours, land tours, air/water transport, rail adventures, and holiday getaways. Our success is rooted in taking care of the details, earning our clients' trust and our commitment to excellence. While on your Pleasurebent tour, you'll start each day with a new travel experience. And best of all, we take the hassle out of planning your "escape" so all you'll need to do is enjoy your journey, creating memories that will last a lifetime. It would be our pleasure to have you join us!

Livery Pick-up / Drop-off Service Included If you live in the Tucson metro area, including Green Valley, Vail, Saddlebrooke and Catalina, we include a livery/pick-up service (round trip) from your doorstep to the Airport or our Motorcoach! Several days before departure you will be notified of your pick-up time. If you live outside the livery area, our team will be happy to help you arrange other plans to meet the tour group.

***Air Transportation Included** Unless otherwise noted, we include roundtrip economy air transportation from Tucson to the tour location in all fly-out tours. We can help you upgrade your air for an additional charge. If you do not require air transportation or are meeting the group at the tour destination and arranging your own air transportation, we will provide an air transportation credit for the tour. If you are joining the tour from outside of Tucson, please contact us for special tour package pricing that includes air transportation from your originating destination.

Gratuities are Included Our gratuities-included policy removes concern about tipping. Tour Director, driver(s), local guides, and other components of the tour package (except hotel housekeepers and optional services or attractions) have been included in the tour price.

Deposits Deposit amounts listed in tour descriptions are priced per person. The terms and conditions for deposits relating to all international tours, some domestic tours and cruises vary – please inquire upon booking. If we do not receive this deposit within one week after your reservation was made, we reserve the right (due to high demand) to resell the space. Final payments are usually due 60 to 90 days prior to tour departure.

Payment Due We require a deposit to hold your space on a tour. Please call our office to ensure availability on a tour, and then upon booking you can pay for the deposit via check, money order or most major credit cards. Please do not mail a deposit without checking availability as most of our tours fill quickly.

Late Bookings If you make a tour reservation after the final payment date of that tour, full payment is due within two days of booking that tour. If you book a fly-out after the final payment date, you may be subject to a package price increase to cover airline price increases. Pleasurebent Tours reserves the right to pass on fuel charges as well as air fare increases and currency fluctuations.

Cancellation & Refunds Unless otherwise stated, deposits are refundable up to the final payment date. The terms and conditions for cancellations and refunds relating to all

international tours, some domestic tours and cruises vary – please inquire upon booking. If there are non-refundable airline tickets or other reservation fees involved, we will withhold that amount from the deposit refund. After the final payment date your payments are considered non-refundable.

Activity Levels Tours are rated by Activity Level on a scale of 1-6. Learn which level suits you best on our website. Descriptions are estimations only and actual physical activity on a tour may be more or less active than described. Pleasurebent Tours is not responsible for tours that do not meet activity expectations, as any final judgment on how physical an activity is or how fit an individual is subjective. We encourage you to contact us for questions about the Activity Levels of our tours.

Mobility & Health Requirements All tours require you to be of vaccinated against COVID, in good health, free from infectious disease, to able to load and unload from buses and other modes of transportation independently, to walk short distances, and to travel without preventing delay or interfering with the enjoyment of fellow travelers. Inform Pleasurebent Tours when you register for a tour or as soon as known thereafter of any mobility, illness, health restrictions, medical equipment, special needs, or limitations. For mobility and health assistance, you may have your own companion travel with you at your own expense. Pleasurebent Tours will make reasonable efforts.

Looking for a Roommate? Traveling with a roommate offers companionship and is less expensive than traveling as a single. For those who want the companionship and/or the cost savings, Pleasurebent Tours will assist, but not guarantee finding a roommate.

Travel Insurance We strongly recommend you purchase a travel protection plan to help to protect you and your travel investment against the unexpected, so you can relax and enjoy your tour. We reserve the right to require travelers to carry coverage either through Travelex or another plan of the traveler's choosing. Prices listed on tour pages are for Travelex Choice coverage and are subject to change. Prices are based on tour cost for travelers. Pleasurebent Tours is an agent of Travelex Insurance and will be happy to assist you in obtaining coverage.

Responsibility Pleasurebent Tours acts solely as agents in arranging hotel, sight-seeing, baggage handling and other services and does not assume any liability for injury, damage, loss or delay due to any act or default of any company or person. We, along with our subcontractors, reserve the right to make changes and alterations to an itinerary if it is necessary for the proper handling of a tour.

Terms and conditions are subject to change. See PleasurebentTours.com/booking-policies for updates. Terms at time of reservation will apply and will be printed on your deposit receipt.

We proudly partner with the best:

